

HYDRAULIC STEERING  
SELECTION GUIDE  
2011/2012



# Boating safety is everyone's responsibility.


As a boater, you are responsible for having all required safety equipment, for operating your boat safely and for ensuring the safety of those on board your vessel as well as those sharing the waterways. Boaters exercising courtesy and common sense will not create a hazard, threat, stress or an irritant to themselves, to others, to the environment, or to wildlife.

1. Wear an approved Personal Flotation Device (PFD)
2. **Read your owner's manual.**
3. Attach engine stop switch securely to your body or PFD.
4. Respect the speed limits and other boating restrictions.
5. Be cautious and courteous.
6. Navigate with care.
7. Understand the behavior characteristics of your vessel that might result from unexpected manoeuvres, such as sudden deceleration, high-speed obstacle avoidance, and other speed related issues.
8. It is good boating practice to rinse down your boat and exposed steering equipment with clean, fresh water after each use. DO NOT use corrosive materials on SeaStar products.

*Become informed and stay informed!*

**"Take an accredited boating safety course"**

## Notice to Boat Manufacturer or Installer

Throughout this publication, Warnings and Cautions (accompanied by the International Hazard Symbol ) are used to alert the manufacturer or installer to special instructions concerning a particular service or operation that may be hazardous if performed incorrectly or carelessly.

### **Observe Them Carefully!**

These "safety alerts" alone, cannot eliminate the hazards that they signal. Strict compliance to these special instructions when performing the installation and maintenance plus "common sense" operation are major accident prevention measures.

 <b>DANGER</b>	 <b>WARNING</b>	 <b>CAUTION</b>	<b>NOTICE</b>
Immediate hazards which <b>WILL</b> result in severe personal injury or death.	Hazards or unsafe practices which <b>COULD</b> result in severe personal injury or death.	Hazards or unsafe practices which <b>COULD</b> result in minor injury or product or property damage.	Information which is important to proper installation or maintenance, but is not hazard-related.

### **NOTICE**

*Help protect your boating environment by ensuring that all used oil is disposed of properly.*

### **NOTICE**

*Marine Canada Acquisition Limited Partnership DBA Teleflex Canada is referred to as Teleflex Canada throughout this publication.*

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# BayStar and SeaStar Hydraulic Steering Systems

The BayStar Hydraulic Steering System is designed to add safety, reliability and comfort to single station outboard powered boats to a maximum 150HP (Total). The SeaStar Hydraulic Steering System is designed to provide that extra margin of muscle when needed. The SeaStar system easily handles Outboards, Sterndrive and Inboard boats.

System selection, installation and service is substantially simplified with just three major components — helm, cylinder and tube or hose. SeaStar has a comprehensive range of cylinders to handle the variety of Outboard, Sterndrive and Inboard steering applications. These are suitable for both pleasure and commercial applications. Extra steering stations and/or autopilots are easily added.

SeaStar hydraulic steering is a total commitment to quality, performance and simplicity.

BayStar & SeaStar, the hydraulic steering systems that are;

## **Easy to install...**

- Only three components: helm, cylinder & tube or hose
- Compact and attractive helm design
- Variety of helm mounting configurations
- Simple tube/hose fitting connections
- Clear, complete installation instructions

## **Easy to fill and purge...**

- Engineered bleed fittings on the cylinders
- A helm and lock valve design that enhances air removal
- A no-mess filler device
- A filling and purging time of normally less than 30 minutes
- Easy to check for proper installation
- Easy purging check via filler device
- No searching for difficult-to-find air leaks

## **Easy to turn...**

- Anti-friction piston points

## **Designed to provide many years of service...**

- Precision built
- Heavy-duty bearings instead of bushings
- No corrosive materials exposed to marine environment
- Field replaceable helm and cylinder shaft seals
- A no-hassle warranty — 2 years for pleasure use  
— 1 year for commercial use (SeaStar)

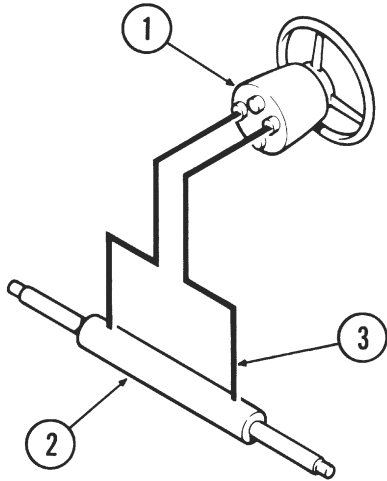
**BayStar and SeaStar! Simply the best!**

# Teleflex Marine Hydraulic Steering

Our manual hydraulic steering systems are simple and efficient. The basic system consists of three main components;

1) the helm pump, 2) the cylinder, and 3) the hose or tubing required to connect the cylinder to the helm pump.

These basic components are necessary in all applications. However as the system variables increase (ie: multiple engines, rudders, steering stations, power assist and autopilots), additional components may be required.



## 1. The Helm Unit.

The helm pump is an axial piston pump specifically designed for manual steering. It has a built-in lock valve to prevent the steering load from feeding back to the driver. The lock valve will not allow the rudder or drive unit to move until you move it with the steering wheel. The lock valve section of the helm also includes a relief valve. This relief valve provides over-pressure protection for mechanical components and hydraulic hoses and fittings.

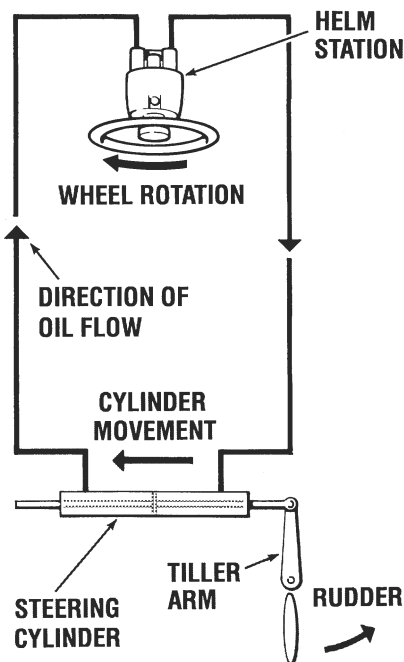
## 2. The Cylinder.

The most important differences between the variety of steering systems available is the cylinder selection. Both BayStar and SeaStar systems have a cylinder for most steering applications.

## 3. Hoses and Tubes.

Required to provide a path for the fluid to flow under pressure from the helm pump to the cylinder.

## The System: How it works



The system is a two-line system. This makes operation very simple.

- 1) The steering wheel, which is attached to the helm pump, is rotated in the desired direction (ie: a turn to starboard or clockwise rotation).
- 2) Oil is pumped out the corresponding port from the rear of the helm into the starboard line and then into the cylinder.
- 3) This causes the cylinder rod, which is attached to the vessels rudder or drive unit, to move (ie: rod moves to port) thus causing the vessel to alter course.
- 4) Oil displaced from the opposite end (ie: the port end) of the cylinder flows (ie: into the port line) back to the helm pump.
- 5) For steering in the opposite direction, simply turn the helm the other way.
- 6) When no course corrections are required, the integral lock valve holds the rudder or drive unit stationary.

---

## Selecting the System

The objective is to match the steering system to the requirements of the vessel. This depends on four things;

- 1) hull type (ie: planing or displacement),
- 2) type of propulsion system in the vessel (ie: inboard, outboard, sterndrive, etc.),
- 3) the number of engines or rudders, and
- 4) the total power of the engines (ie: Horsepower).

Once the system and cylinder has been selected, the size of the helm pump must be determined. SeaStar systems also allow the following options to be specified;

- 1) the number of steering stations,
- 2) helm configuration (ie: standard or tilt helm),
- 3) additional features such as autopilots, and
- 4) power assist.

### Notes on Steering Response versus Steering effort

Steering wheel effort is directly proportional to the number of wheel turns lock to lock.

The number of wheel turns lock to lock is dependent on three things;

- 1) the volume of the cylinder,
- 2) the displacement of the helm pump,
- 3) the allowable movement of the rudder or drive unit.

Less wheel turns lock to lock results in more steering effort. More wheel turns lock to lock results in less steering effort. However, additional factors that can influence steering effort are;

- 1) vessel speed,
- 2) rudder size,
- 3) unusual propeller selections,
- 4) hull type (ie: displacement, planing, etc.),
- 5) improperly aligned counter balance skeg,
- 6) trim/position, and
- 7) propeller height relative to water.

---

## WARNING

**Recommendations made in this selection guide are based on our experience with typical installations, applications and usage. Do NOT use products in applications that they were not intended for. It is the boat manufacturer and the installer's responsibility to ensure the components selected are sufficiently validated on the boat application for safe and acceptable operation.**

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## Typical Boat Designs that use BayStar/SeaStar Steering Systems

### **1 INFLATABLE**

Boats manufacture from waterproofed fabric which are inflated with air in order to achieve their shape. The bottom of the hull may be made of fabric and/or fiberglass. They typically have narrow transoms. Boats may be single and/or dual engine, and is generally slower than 40 mph.

### **2 CRUISER**

Cuddy/express/bridge cruiser primarily designed for cruising. It has overnight accommodations. Typically rigged with two steering stations. Boats may be single and/or dual engine, and is generally slower than 45 mph.

### **3 RUNABOUT**

Intended for day boating. Typically a single engine, but, can be a dual engine boat. This includes tournament Ski boats and performance outboards. Boat speeds are generally slower than 60 mph.

### **4 FISH "N" SKI**

Single engine boat designed for day fishing or skiing in protected waters. Boats speeds are generally slower than 40 mph.

### **5 FISH BOAT**

Boat primarily designed and equipped for offshore fishing. May be rigged with a second station and may have single and/or dual outboards. Speeds are generally slower than 50 mph.

### **6 CENTER CONSOLE**

Boats with the control station located on the center line of the boat. Designed specifically for fishing, may be single and/or dual engine(s). Boat speeds are generally slower than 65 mph.

### **7 BASS BOAT**

Single engine designed specifically for fishing in protected waters and has a flat bottomed hull. Generally performance orientated and speeds in excess of 60 mph.

### **8 PONTOON**

Twin or triple hull boats. Single and dual engine capable. Generally speeds to not exceed 60 mph. Note: High steering loads when equipped with engines over 115 HP.

### **9 CATAMARAN**

Twin hull vessels. Typically twin engine boats where the use of a mechanical tiebar is not possible. Speeds to not exceed 60 mph.

### **10 COMMERCIAL/WORK/RESCUE/ RACE**

Any of the above noted boats but used in a more severe environment. Take special care when selecting a system for these boats to ensure that you have both comfortable and safe steering.

# Optimum Performance Chart

## How can we help?

When researching a hydraulic steering system for your boat there are several systems to choose from. The chart noted below will assist with selecting the proper system. It is recommended that boats with high steering loads (pontoons, bass boats and larger HP four stroke engines) use the SeaStar/SeaStar PRO Steering. Doing so will reduce the steering effort due to the fact that the SeaStar Steering Systems provide more output power, resulting in lower steering effort. If you are unsure of what system to choose, consult with your marine dealer, or Teleflex Canada Technical Support.

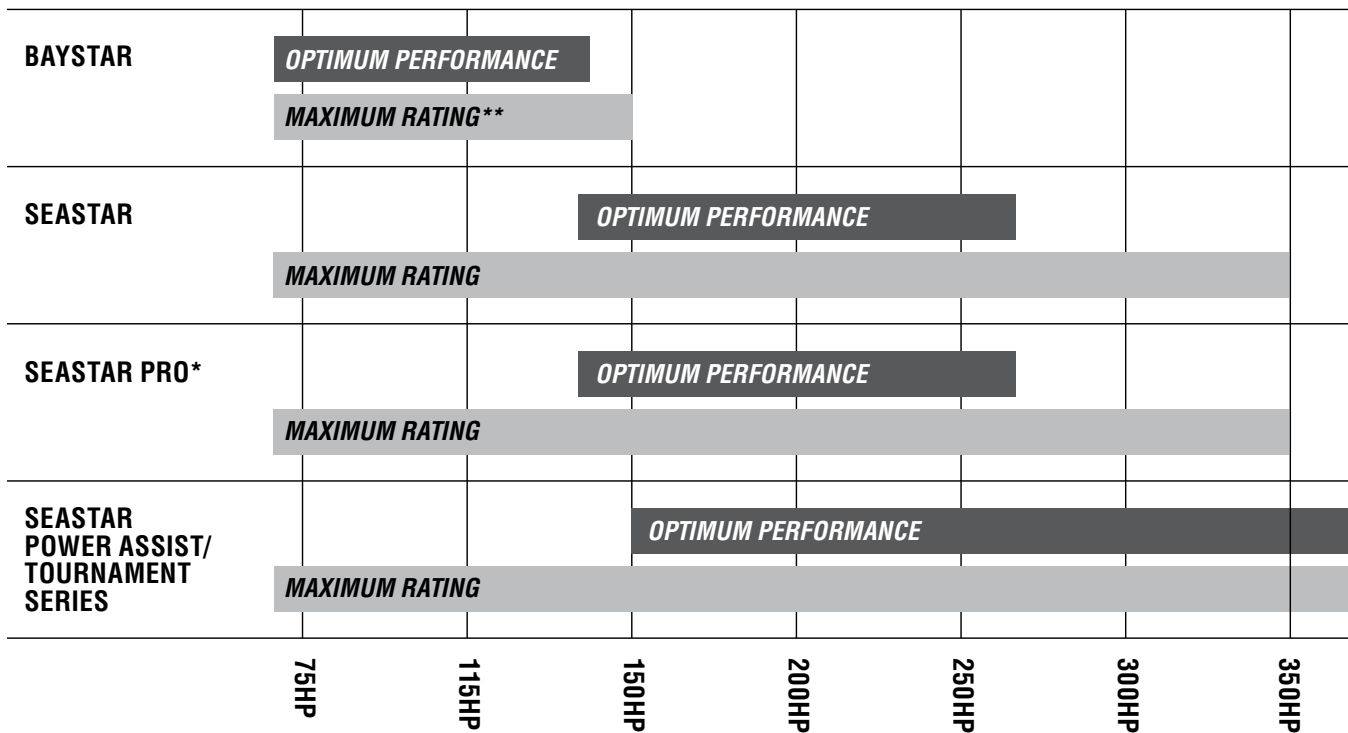


Chart based on 'Optimum Comfort'

\* Ideal for single engine, high speed boats, such as bass boats.

\*\* High performance 150HP engines, such as Mercury Optimax should use SeaStar.

## My Steering Components

Helm Model #..... Cylinder Model #.....

Hose/Tube ..... Other .....

Autopilot Equipped  Yes  No Date Purchased .....

Boat: Make..... Model ..... Length .....

Engine: Make..... H.P..... Quantity .....



BayStar™

# OUTBOARD STEERING

BayStar™ hydraulic steering is brought to you by the manufacturers of SeaStar®, the most trusted name in pleasure boat steering. BayStar allows you to install all of the safety, reliability and comfort of hydraulic steering onto your boats rated up to **MAX. 150HP (Total)**. Combine this with the superior design team, rigid ISO quality control and teamed with the finest materials and precision manufacturing—BayStar continues the tradition bringing comfort and safety to boating.

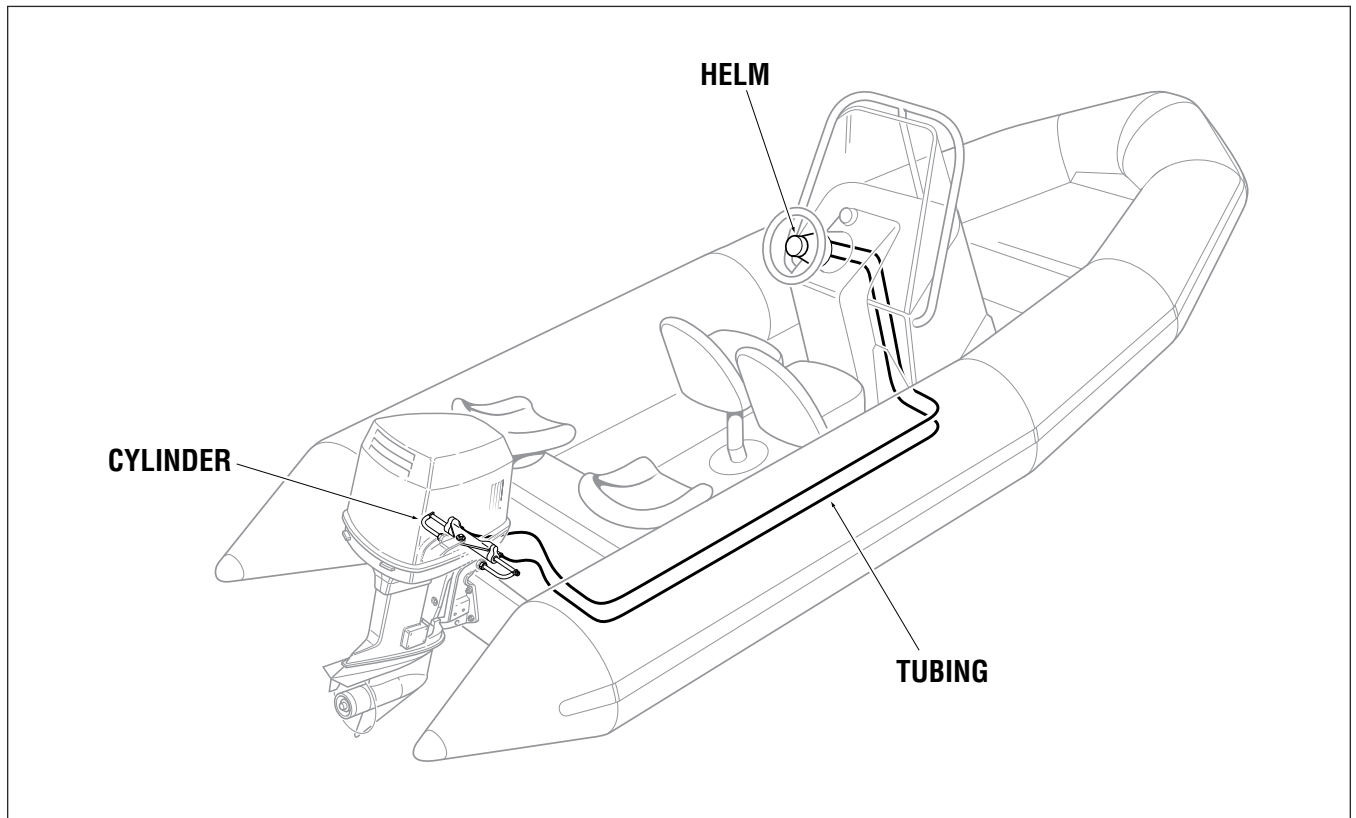
The BayStar steering system kit consists of a super low friction helm for smooth comfortable steering, a balanced cylinder—featuring a compact design that fits most splashwells. For your convenience two lengths of 20' cut to fit tubing is supplied (2 x 20' length), two bottles of hydraulic steering fluid, and one fill tube for easy fill and purge.

## ⚠ CAUTION

**DO NOT use BayStar on smaller HP outboard engines that use wing nut type transom mount clamping screws.**

## NOTICE

*Tilt Helm HH4315 and HH4316 are available separately. Currently not available in kit form.*

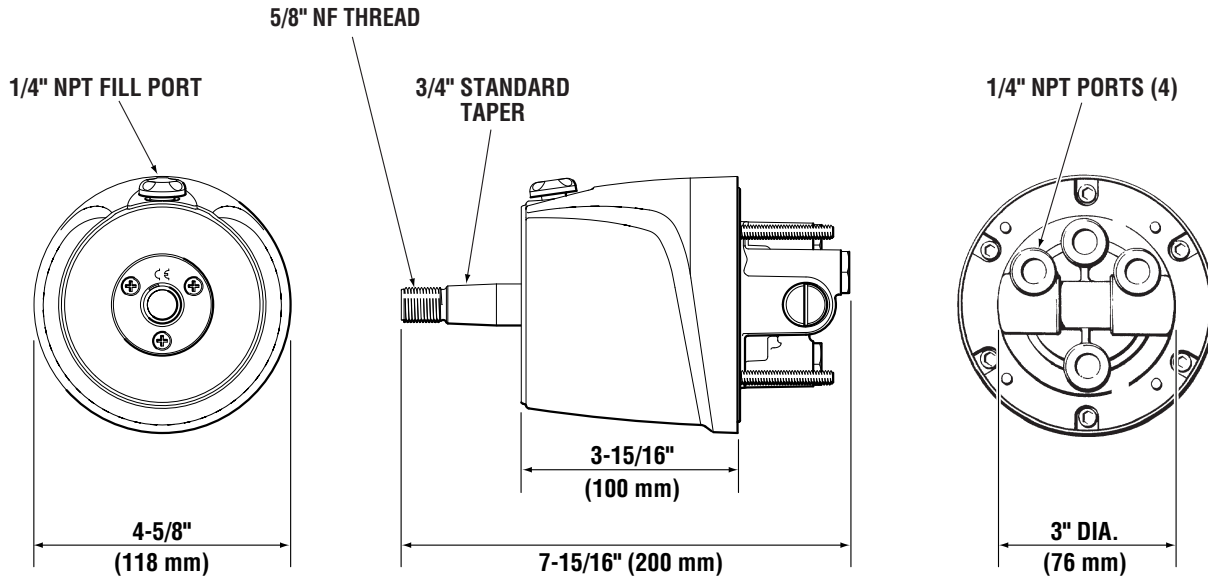


*Typical BayStar Installation*

**Three easy steps to select your BayStar System**

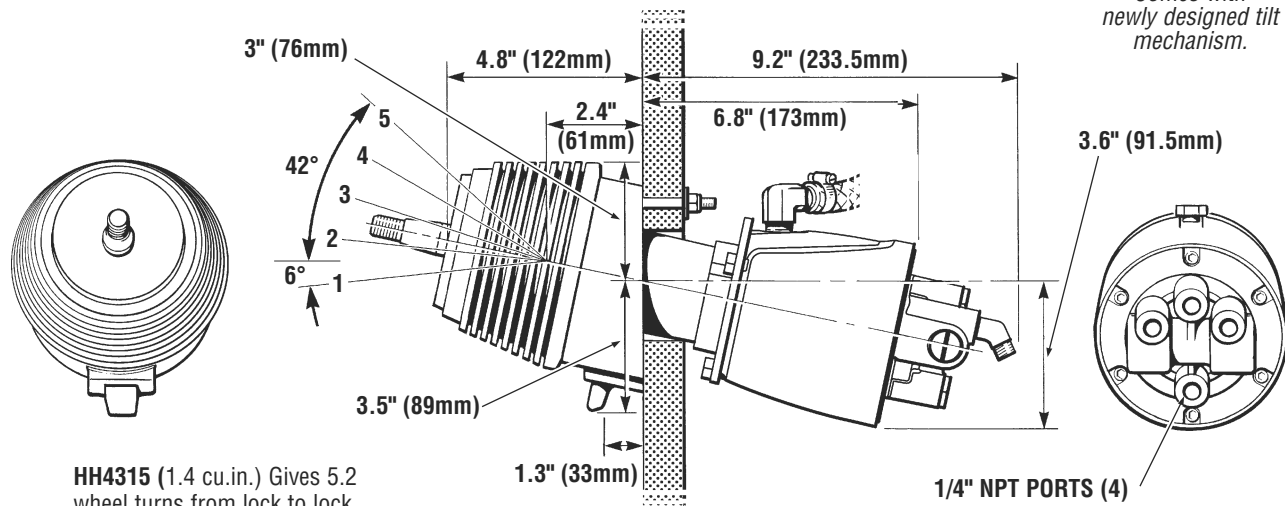
- 1) Check helm dimension.** Both the Standard and Tilt helms require a 3" (76mm) cut-out hole in the dash.

**STANDARD HELM PART# HH4311 & HH4314**



**HH4311** (1.1 cu.in.) Gives 6.5 wheel turns lock to lock. **HH4314** (1.4 cu.in.) Gives 5.2 wheel turns lock to lock.

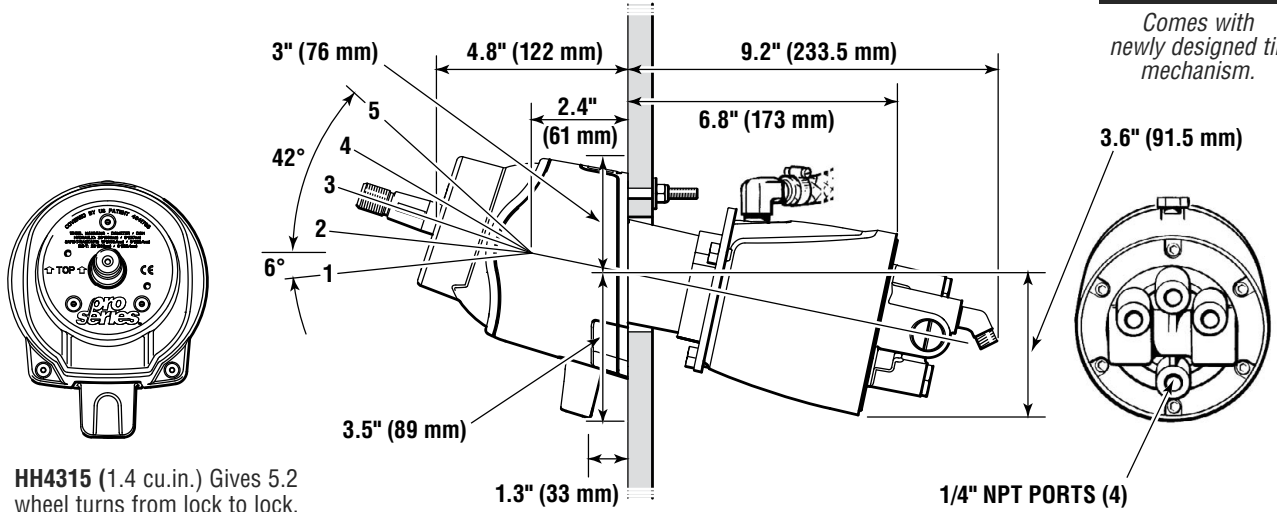
**SPORT TILT HELM PART# HH4315**



**NOTICE**  
Comes with newly designed tilt mechanism.

**HH4315** (1.4 cu.in.) Gives 5.2 wheel turns from lock to lock.

**SPORT PLUS TILT HELM PART# HH4316**

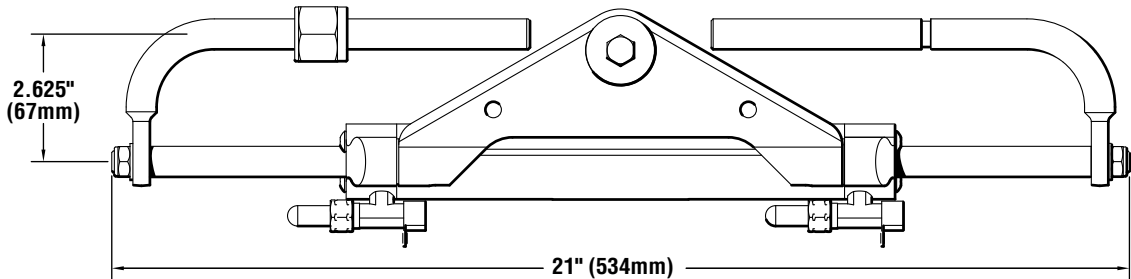


HH4315 (1.4 cu.in.) Gives 5.2 wheel turns from lock to lock.

**NOTICE**  
Comes with newly designed tilt mechanism.

**2) Is the Splashwell wide enough?** The HC4645H/47H/48H/58H require a minimum 21" (534mm) Splashwell width.

**BAYSTAR CYLINDER PART# HC4645H/47H/48H/58H**



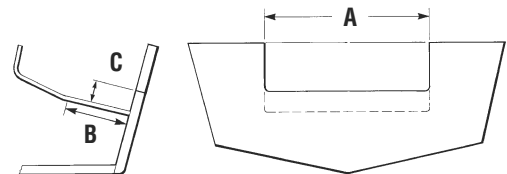
**3) Is there enough room in the splashwell for full engine tilt?** Find the dimensions (B & C) of your splashwell. Check them against the minimum splashwell dimensions for full engine tilt for your engine and cylinder.

**MOTOR WELL DIMENSIONS** required for BayStar front mount outboard steering systems

CYLINDER MODEL NO.	# OF ENGINES	A	B	C	MIN. ENGINE CENTER DISTANCE
HC4645H/47H/48H/58H	1	21" (534mm)	6" (153mm)	5" (127mm)	N/A
	2	Twin engine applications not available at this time			

**NOTES:**

- i) Ensure there is no interference between the BayStar cylinder rod and the splashwell boot or engine controls & cables.
- ii) Dimensional restrictions also apply to external motor mount brackets.
- iii) Ensure dimension 'A' maintained through full trim/tilt range.
- iv) Maximum transom thickness 3" (76mm).
- v) Engines less than 70HP may require up to an additional 1" (25mm) of splashwell clearance.



**BayStar Steering Kits**  
**PID# HK4200A, HK4230A**



BayStar Steering kits come complete with everything needed for an install, (some engines require spacer kits and/or cylinder plate change, see application chart on *page 1-5*) the cylinder does not require the engine manufacturer drag link for connection. For your convenience two lengths of 20' cut to fit tubing are supplied with the HK4200A and two lengths of 30' cut to fit tubing are supplied with the HK4230A kit.

**BayStar Steering Kit (HK4200A)**

Includes:

- 1 x BayStar helm pump (HH4314)
- 1 x BayStar Cylinder (HC4645H)
- 1 x BayStar Tubing kit (HT4420H, comes with two 20' hoses)
- 2 x Hydraulic Steering Fluid (HA5430)
- 1 x Filler Kit (HA5438)

**BayStar Steering Kit (HK4230A)**

includes:

- 1 x BayStar helm pump (HH4314)
- 1 x BayStar Cylinder (HC4645H)
- 1 x BayStar Tubing kit (HT4430H, comes with two 30' hoses)
- 2 x Hydraulic Steering Fluid (HA5430)
- 1 x Filler Kit (HA5438)

**NOTICE**

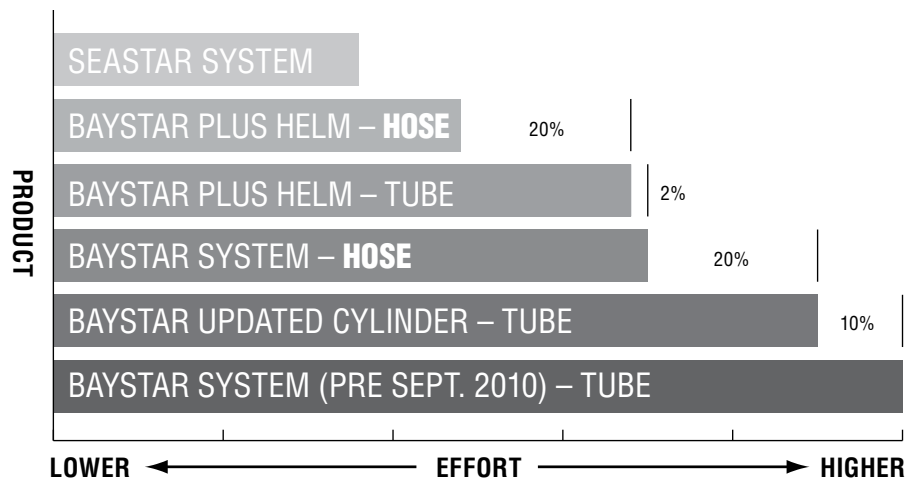
HC4645H compact cylinder is included in both BayStar Steering Kits. If your engine requires the use of a cylinder other than HC4645H or HC4658H (refer to application guide on *page 1-5*) then purchase of a replacement Pivot Plate (noted on *page 1-5*) will be required.

**NOTICE**

*Effort Reduction — Teleflex Marine has recently updated the BayStar cylinder. These updates include low friction main piston seals as well as low friction wiper and gland seals. If one chooses to further reduce steering effort, the following additional changes can be made:*

- Consider plumbing the system using SeaStar Steering hoses. See *page 9-2*.
- Consider use of a BayStar Plus 1.4 cu.in. helm pump (HH4513/HH4514).
- Consider use of a BayStar 1.1 cu.in. helm pump (HH4311).

**NOTE:** Number of wheel turns will increase to 6.6 hard over to hard over.



# BayStar Outboard Steering Application Guide

(BayStar Compact Cylinders HC4645H/47H/48H/58H)



MFG	YEAR	MODEL	CYLINDER	NOTES
<b>FORCE</b>	1985-DATE	90-150 HP	HC4645H	
<b>HONDA</b>	1992-DATE 1998-DATE 2001-DATE 2003-DATE	30-90 HP 115-130 HP 150 HP BF135 HP	HC4645H HC4647H HC4645H HC4645H	See Note 5
<b>JOHNSON/ EVINRUDE</b>	1977-1989 1991-DATE 1997-DATE 1997-DATE 1998-DATE	65-150 HP 40-150 HP 115 HP FICHT 75-150 HP FICHT 40-140 HP 4-Stroke	HC4648H HC4645H HC4658H HC4645H HC4658H	See Note 4 See Note 5 See Note 1, 4
<b>MERCURY/ MARINER</b>	1984-DATE	75-150 HP	HC4645H	See Note 5
<b>NISSAN</b>	1990-DATE	120-140 HP	HC4645H	
<b>SUZUKI</b>	1986-DATE 1996 ONLY 1987-2002 1990-2000 1998-DATE 2001-DATE	150 HP 115-140 HP 115-140 HP 90-100 HP 40-70 4-Stroke 115-140 HP 4-Stroke	HC4645H N/A HC4645H HC4645H HC4645H HC4658H	See Note 5 See Note 1 See Note 1 See Note 1, 4
<b>TOHATSU</b>	1990-DATE	140-140 HP	HC4645H	
<b>YAMAHA</b>	1998-DATE 1998-DATE 1986-DATE 1997-DATE 2000-DATE	40-50 HP 60 HP 70-90 HP 80-150 HP 4-Stroke 25-70 HP 4-Stroke	HC4645H HC4645H HC4645H HC4645H HC4648H	See Note 2 See Note 3 See Note 1 See Note 5 See Note 1
<b>YANMAR</b>	1990-DATE	27-36 HP	HC4645H	

- Requires Spacer kit part # HO5090
- Engine clamp brackets must be cut or ground, and the engine through bolted onto the transom, or interference will occur, restricting engine trim and tilt.
- Steering hook Yamaha Part # 63D-48511-00-4D must be installed
- Cylinder HC4645H may be used in these applications. The pivot plate will need to be flipped before installation. Instructions provided with Owner's Manual.
- High performance 150HP engines, such as Mercury Optimax should use SeaStar.

The above engine applications are current through the revision date shown. For up-to-date engine applications go to: [www.teleflexmarine.com](http://www.teleflexmarine.com)

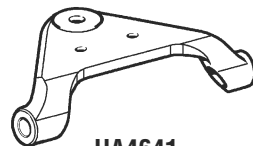
REVISION DATE: JULY 20th 2011

## NOTICE

HC4645H compact cylinder is included in the BayStar Steering kits. If your engine requires the use of a cylinder other than HC4645H or HC4658H then please refer to the figure below for additional replacement pivot plate.



**HA4640**  
Use with cylinder HC4645H



**HA4641**  
Convert HC4645H to HC4647H



**HA4642**  
Use with cylinder HC4648H



**HA4643**  
Use with cylinder HC4658H



BayStar™

## INBOARD STEERING

Built in the same tradition as SeaStar Inboard Steering, these BayStar Systems are designed for relatively low torque inboard applications, including inland waterway boats and other low speed displacement vessels.

The systems are easy to install with “cut-to-length” tubing. Available in complete kits or by individual components. For detailed application information go to [www.teleflexmarine.com](http://www.teleflexmarine.com)

*\*If unsure of total steering loads, contact Teleflex Canada Technical Support for assistance.*

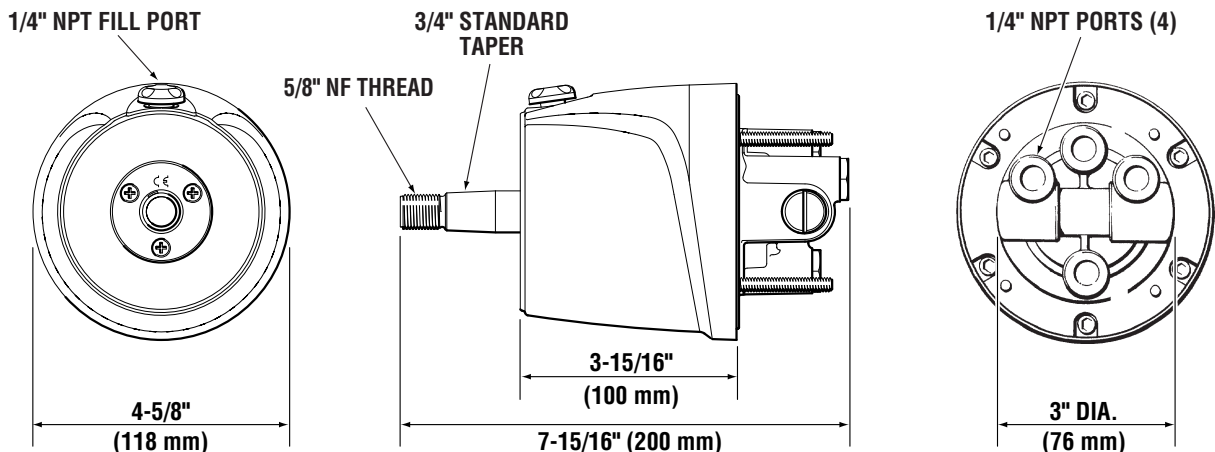
## Features

- Compact cylinder design
- HC4460-3 – 6.25" stroke
- HC4461-3 – 6.0" stroke
- Optional Tilt helm available
- Helm fits standard 3" dash cut outs
- Fast easy installation

## Order Guide

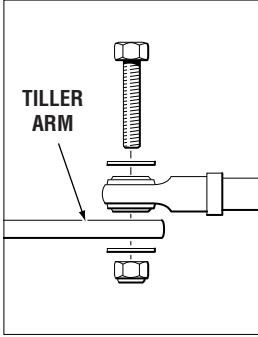
ORDER INFORMATION	PART NO.
BayStar 30kg/m (2600 in-lbs) Inboard cylinder	HC4461-3
BayStar 52kg/m (4500 in-lbs) Inboard cylinder	HC4460-3
BayStar Helm 1.1 cu-in	HH4311
BayStar Helm 1.4 cu-in	HH4314
BayStar 20ft tubing kit	HT4420
1 Litre Oil	HA5430
BayStar Sport Tilt Helm	HH4315
BayStar Mounting Kit	HA5476
BayStar 30kg/m (2600 in-lbs) Inboard Steering Kit (comprising: HH4314 helm, HC4461 cylinder, HT4420 tubing kit, 2 x HA5430 oil)	HK4401
BayStar 52kg/m (4500 in-lbs) Inboard Steering Kit (comprising: HH4314 helm, HC4460 cylinder, HT4420 tubing kit + 2 x HA5430 oil)	HK4400H

## STANDARD HELM PART# HH4311 &amp; HH4314

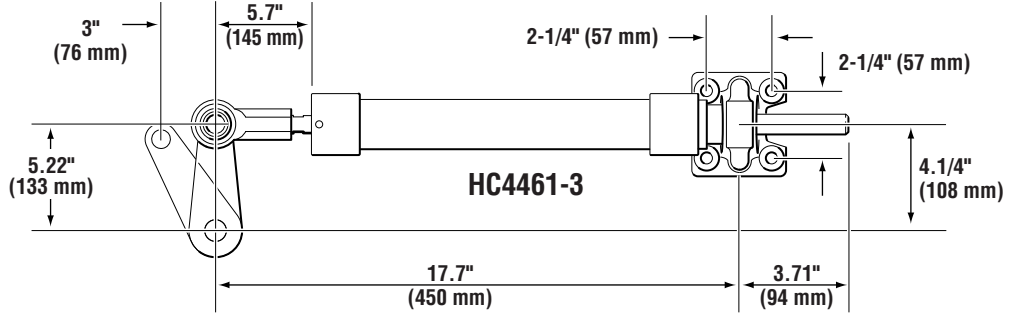


**HH4311** (1.1 cu.in.) Gives 6.5 wheel turns lock to lock. **HH4314** (1.4 cu.in.) Gives 5.2 wheel turns lock to lock.

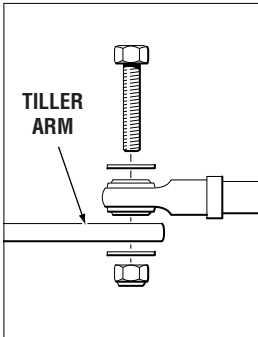
## HC4461-3



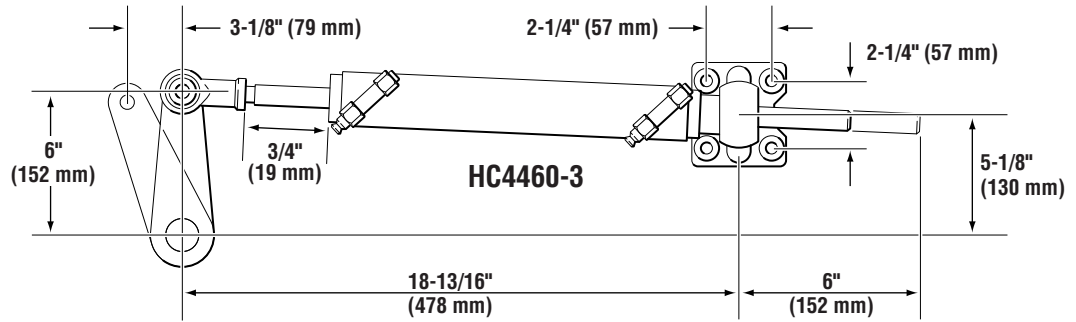
ATTACHMENT TO TILLER ARM



## HC4460-3



ATTACHMENT TO TILLER ARM





# OUTBOARD STEERING

SeaStar Outboard Hydraulic Steering offers many models of steering cylinders to suit most applications. The standard and most commonly used model is the Front Mount Steering Cylinder. Before ordering it is necessary to determine the best possible application for your boat, taking into account the hull design, speed and usage of the boat. Keep in mind that engines today have become larger, more powerful and heavier than in the past. Teleflex Marine encourages you to use the tables noted in this section and select your system accordingly.

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## Selecting the outboard steering system best suited for your boat:

- 1) Using the table on page 3-3, select your system as per speed, horsepower and driving style.
- 2) Using the Application chart on page 3-5 choose the proper cylinder and tiebar equipment as per your outboard engine. If your engine is not noted, contact Teleflex Canada or your Distributor for details.
- 3) Proceed to page 9-1 for details on fitting kits and particular equipment that will be needed to add a second station and/or an autopilot.

# SEASTAR FRONT MOUNT OUTBOARD STEERING SYSTEM

## Features

- Independent engine tilt for twin engine installations.
- Easy steering.
- 5 turns lock to lock steering response (1.7 standard system).

## Applications

- General purpose system.
- Single and multiple engine capability.
- Typical applications include center console fishboats and cruisers.

## How to select a front mount outboard steering system

- 1) From the installation recommendations on page 3-3 select the system configuration based on:
  - a) the number of engines,
  - b) the total power of engine(s) to be installed and
  - c) driving use.
- 2) From the application guides, confirm that the Front Mount cylinder will fit your specific make, model and year of engine. Select the adapter kit for single engines or the tie bar kit for dual engines.
- 3) From Section 6 select the appropriate helms and accessory hardware for each steering station.
- 4) From Section 9 select the fitting and hose kits required for the installation.
- 5) Confirm that there is sufficient space available in the splashwell and dash areas for the steering components.
- 6) Determine if Power Assist is desired, Section 7.

### **⚠ CAUTION**

**Not recommended for use in installations where;**

- a) chopper, cleaver or surface piercing propellers are used,
- b) the engine is highly elevated on the transom,
- c) engine trim tabs have been removed,
- d) the boat speed exceeds 75 mph (120 km/h), or
- e) the power exceeds the maximum Coast Guard or M.O.T. recommendations for the boat.

HC5345



# Front Mount Outboard Installation Recommendations

With the introduction of heavier, higher horsepower engines producing more torque, Teleflex Marine has updated its recommendations across various applications (single and multiple engines, different

hull types, etc.) Please read carefully to ensure that your current steering system provides the best comfort versus performance available.

<b>ENGINE</b>	<b>SEASTAR FRONT MOUNT</b> <i>(Normal Use – Refer to page 3-4 through page 3-6)</i>	<b>SEASTAR TOURNAMENT SERIES</b> <i>(Aggressive Use – See Note 1 – Refer to page 3-7 through page 3-13)</i>	<b>HYNAUTIC K-6</b> <i>(Normal Use ONLY – Refer to page 3-21)</i>
<b>SINGLE ENGINE</b>	<b>SINGLE CYLINDER</b> 350 HP Max 75 MPH Max  HC53xx Cylinder <i>(See Note 2)</i>	<b>SINGLE CYLINDER</b> 350 HP Max HC63xx Pro Cylinder <i>page 3-7 through page 3-9 (See Notes 2 &amp; 3)</i> or HC6845S <i>(See page 3-11)</i>	<b>SINGLE CYLINDER</b> 300 HP Max 55 MPH Max
<b>DUAL ENGINE NON COUNTER ROTATING</b>	<b>SINGLE CYLINDER</b> 450 HP Max 55 MPH Max HC53xx Cylinder HO60xx Tie Bar	<b>SINGLE CYLINDER</b> Tournament Cylinders <i>(See page 3-10 through page 3-13)</i>	<b>SINGLE CYLINDER</b> 400 HP Max 55 MPH Max
	<b>DUAL CYLINDER</b> 600 HP Max 55 MPH Max HC53xx Cylinders HO60xx Tie Bar	<b>DUAL CYLINDER</b> Tournament Cylinders <i>(See page 3-10 through page 3-13)</i>	<b>DUAL CYLINDER</b> 500 HP Max 55 MPH Max
<b>DUAL ENGINE COUNTER ROTATING</b>	<b>SINGLE CYLINDER</b> 600 HP Max 55 MPH Max HC53xx Cylinder HO60xx Tie Bar	<b>SINGLE CYLINDER</b> Tournament Cylinders <i>(See page 3-10 through page 3-13)</i>	<b>SINGLE CYLINDER</b> 500 HP Max 55 MPH Max
	<b>DUAL CYLINDER</b> 600 HP Max 55 MPH Max HC53xx Cylinders HO60XX Tie Bar	<b>DUAL CYLINDER</b> Tournament Cylinders <i>(See page 3-10 through page 3-13)</i>	<b>DUAL CYLINDER</b> 500 HP Max 55 MPH Max
<b>TRIPLE ENGINE ONE WITH COUNTER ROTATING</b>	<b>DUAL CYLINDER</b> 900 HP Max 55 MPH Max HC53xx Cylinders HO60xx Tie Bar	<b>DUAL CYLINDER</b> Tournament Cylinders <i>(See page 3-10 through page 3-13)</i>	<b>NOT RECOMMENDED</b>
	<b>TRIPLE CYLINDER</b> 900 HP Max 55 MPH Max HC53xx Cylinders HO60xx Tie Bar	Consult Teleflex Canada Technical Service	

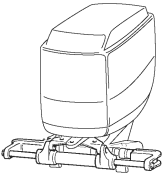
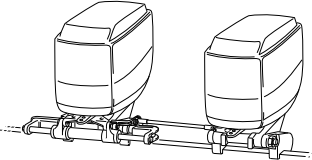
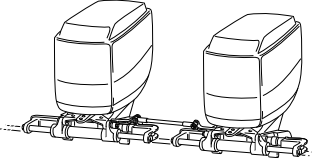
1 Teleflex Marine has specific steering equipment for boats that are driven aggressively, used in severe conditions or with more than 300 HP per engine.  
2 **ALL ENGINES** over 300 HP and all boats that are driven aggressively must use a high strength tiller bolt, kit part # HA5822. All front mount cylinders built after June 15, 2007 will have this high strength bolt included in the box. High strength tiller bolts can be identified by the marking "TFX -ARP" on the head of the bolt (refer to NOTICE page 3-5).

3 HC63xx PRO Cylinders are designed for all those critical high speed, single outboard engine boats, such as Bass, Flats combo Race/Ski and other performance orientated boats capable of speeds in excess of 65 mph. For optimal performance, the use of SeaStar PRO Kevlar Steering Hoses is recommended.

# SeaStar Front Mount Order Guide (Normal Use)

**NOTICE**

Front Mount Cylinder part# HC5345 is included in the SeaStar Outboard Steering Kits HK6400/63XX and HK7400/73XX. If your engine requires the use of a cylinder other than the HC5345 (see application guides on pages 3-5 through 3-6) you will need to purchase the individual components (helm, cylinder, hoses, etc.) separately.

ENGINE/ CYLINDER CONFIGURATION	DESCRIPTION	QTY REQ	MODEL	PART NUMBER	REF. PAGE #	
<b>SINGLE ENGINE (SINGLE CYLINDER)</b> APPLICATIONS UP TO 350 HP MAX NUMBER OF TURNS 5 	CYLINDER	1	FRONT MOUNT	† HC5345		
	HELM	1	* SEASTAR	HH5271	6-6	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	OIL	3	SEASTAR OIL	HA5430	10-1	
	FOR EXTRA STEERING STATION ADD:					
	HELM	1	* SEASTAR	HH5271	6-6	
	FITTING KIT	1	ADD A STATION	HF5501	9-12	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	OIL	1	SEASTAR OIL	HA5430	10-1	
	† Refer to Application Guides on page 3-5 to page 3-11 for correct cylinder ‡ Refer to on page 9-2 for measuring hose distance					
<b>DUAL ENGINE (SINGLE CYLINDER)</b> NON-COUNTER ROTATING APPLICATIONS UP TO 450 HP MAX COUNTER ROTATING ENGINE APPLICATIONS UP TO 600 HP MAX NUMBER OF TURNS 5 	CYLINDER	1	FRONT MOUNT	† HC5345		
	TIE BAR KIT	1		‡ HO60__		
	HELM	1	* SEASTAR	HH5271	6-6	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	OIL	3	SEASTAR OIL	HA5430	10-1	
	FOR EXTRA STEERING STATION ADD:					
	HELM	1	* SEASTAR	HH5271	6-6	
	FITTING KIT	1	ADD A STATION	HF5501	9-12	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	OIL	1	SEASTAR OIL	HA5430	10-1	
† Refer to Application Guides on page 3-5 to page 3-11 for correct cylinder ‡ Refer to on page 9-2 for measuring hose distance † Refer to application guide on page 3-6 for correct tiebar						
<b>DUAL ENGINE (DUAL CYLINDERS)</b> NON-COUNTER ROTATING APPLICATIONS UP TO 600 HP MAX ALL COUNTER ROTATING ENGINE APPLICATIONS UP TO 600 HP MAX NUMBER OF TURNS 6.5 	CYLINDER	2	FRONT MOUNT	† HC5345		
	TIE BAR KIT	1		‡ HO60__		
	HELM	1	* SEASTAR	HH5272	6-6	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2	
	FITTING KIT	1	TEE FITTINGS	HF5530	9-1	
	OIL	3	SEASTAR OIL	HA5430	10-1	
	FOR EXTRA STEERING STATION ADD:					
	HELM	1	* SEASTAR	HH5272	6-6	
FITTING KIT	1	ADD A STATION	HF5501	9-12		
HOSE KIT	1	OUTBOARD HOSE	‡ HO51__	9-2		
OIL	1	SEASTAR OIL	HA5430	10-1		
† Refer to Application Guides on page 3-5 to page 3-11 for correct cylinder ‡ Refer to on page 9-2 for measuring hose distance † Refer to application guide on page 3-6 for correct tiebar						
<b>OPTIONAL EQUIPMENT</b>	BACK PLATE KIT		(FOR STANDARD HELMS)	HA5418	6-3	
	20 DEGREE WEDGE		(FOR STANDARD HELMS)	HA5419	6-3	
	AUTOPILOT FITTING KIT		(FOR ALL HELMS)	HF5501	9-12	
	POWER ASSIST STEERING		PA1200-2		7-1	
* ALL HELM DESIGNS CAN BE USED, SEE PAGE 6-7 FOR OPTIONS.						

# Single Engine Application Guide

## (Normal Use)

Prior to selecting a cylinder from this application guide, please refer to page 3-4 to ensure that you are selecting the correct cylinder for your engine/boat.

### NOTICE

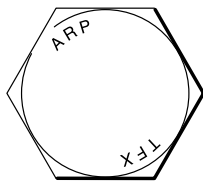
*Is your Splashwell wide enough? Check page 3-9 for space requirements.*

### NOTICE

Front Mount Cylinder part# HC5345 is included in the SeaStar Outboard Steering Kits HK6400/63XX and HK7400/73XX. If your engine requires the use of a cylinder other than the HC5345 (see application guides on this page through 3-6) you will need to purchase the individual components (helm, cylinder, hoses, etc.) separately.

### NOTICE

High Strength Tiller bolt, part# HA5822. ALL cylinders shipped after June 15th, 2007 have this bolt included in the cylinder package.



### ⚠ CAUTION

**Teleflex Marine recommends the use of SeaStar PRO (1500 psi) Kevlar steering hoses with SeaStar PRO Helms.**

MFG	YEAR	MODEL	CYL	NOTES
<b>FORCE</b>	1985-DATE	90-150 HP	HC5345	
<b>HONDA</b>	1996-DATE	75-90 HP	HC5345	See Note 1
	1998-2009	115-130 HP	HC5347	
	1998-DATE	30-50 HP	HC5345	
	2001-DATE	135-225 HP 4-Stroke	HC5345	
	2003-DATE	BF135 HP	HC5345	
	2010-DATE	115HP	HC5345	
<b>JOHNSON/ EVINRUDE</b>	1977-1990	65-300 HP	HC5348	Inc. ETech  See Note 1 See Note 1
	1988-1997	250-300 HP V8	HC5342	
	1991-DATE	40-300 HP	HC5345	
	1996-DATE	75-250 HP Ficht	HC5345	
	1998-DATE	40-140 HP 4-Stroke	HC5358	
	2000-DATE	115HP Ficht	HC5358	
	2002-DATE	200-225 HP 4-Stroke	HC5345	
	2005-DATE	E250 DPX Vindicator	HC5348	
<b>MERCURY</b>	1984-1994	2.4/2.5 HP EFI	HC5345	See Note 2
	1989-DATE	75-300 HP	HC5345	See Note 1 See Note 3
	1996-DATE	75-225 HP 4-Stroke	HC5345	
	1998-DATE	30-60 HP	HC5345	
	2003-DATE	250-300 HP XS	HC6345	
<b>NISSAN</b>	1990-DATE	90-140HP	HC5345	
<b>SUZUKI</b>	1986-DATE	100 HP	HC5345	<b>NOT 1996</b>  See Note 1 See Note 1
	1986-2002	115-140 HP	HC5345	
	1986-DATE	150-300 HP 2 & 4-Stroke	HC5345	
	1996 ONLY	115-140 HP	HC5348	
	1998-DATE	40-140 HP 4-Stroke	HC5358	
	2003-DATE	90HP 4-Stroke	HC5358	
<b>US MARINE</b>	1996-DATE	90-120HP	HC5345	
<b>YAMAHA</b>	1990-2003	40-90 HP	HC5345	See Note 5 See Note 5  See Note 1 See Note 4
	1986-DATE	100-250 HP 2-Stroke	HC5345	
	1997-DATE	80-225 HP 4-Stroke	HC5345	
	2000-DATE	150-250 HPDI	HC5345	
	2002-DATE	300 HPDI	HC5358	
	2003-DATE	25-70 HP 4-Stroke	HC5348	
	2007-DATE	350 HP	HC5345	
	2010-DATE	70 HP 4-Stroke	HC5348	
<b>YANMAR</b>	1994-DATE	90-120 HP	HC5345	

- Requires Spacer Kit# HO5090.
- May Require Extensive Cowling Modifications.
- MUST** use High Strength Tiller bolt, part # HA5822. Refer to the NOTICE on this page identifying the high strength bolt.

- Optional cylinder part # HC5358. Slight interference may occur when using the HC5358, with the engine in the full tilt position.
- Cylinder part # HC5358 may also be used in these single engine applications.

The above engine applications are current through the revision date shown. For up-to-date engine applications go to: [www.teleflexmarine.com](http://www.teleflexmarine.com)

**REVISION DATE:** JUNE 20th 2011

# Twin Engine Application Guide

## (Normal Use)

Prior to selecting a cylinder from this application guide, please refer to page 3-3 to ensure that you are selecting the correct cylinder for your engine/boat.

**NOTICE**

*Is your Splashwell wide enough? Check page 3-9 for space requirements.*

MFG	YEAR	MODEL	CYLINDER	TIE BAR KITS		NOTES
				Twin Engine Single Cyl.	Twin Engine Dual Cyl.	
<b>FORCE</b>	1985-DATE	90-150 HP	HC5345	HO5008A	HO5008A	
<b>HONDA</b>	1996-DATE	75-90 HP	HC5345	HO6001	HO6002	See Note 3
	1998-2009	115-130 HP	HC5347	HO5063	HO5064	See Note 5
	1998-DATE	30-50 HP	HC5345	HO6001	HO6002	See Note 2
	2001-DATE	150 HP 4-Stroke	HC5345	N/A	HO6002	See Note 7
	2001-DATE	225 HP 4-Stroke	HC5345	HO6001	HO6002	
	2003-DATE	BF135 HP	HC5345	HO6003	HO6002	
	2010-DATE	115HP	HC5345	HO6003	HO6002	
<b>JOHNSON/ EVINRUDE</b>	1977-1990	65-300 HP	HC5348	HO6003	HO6002	
	1988-1997	250-300 HP V8	HC5342	HO5001A	HO5030	See Note 5
	1991-DATE	40-300 HP	HC5345	HO6003	HO6002	<i>Inc. ETech Engines.</i>
	1996-DATE	75-250 HP Ficht	HC5345	HO6003	HO6002	
	1998-DATE	40-140 HP 4-Stroke	HC5358	HO6003	HO6002	See Note 2
	2000-DATE	115 HP FICHT	HC5358	HO6003	HO6002	See Note 2
	2002-DATE	200-225 HP 4-Stroke	HC5345	HO6003	HO6002	
	2005-DATE	E250 DPX Vindicator	HC5348	HO6003	HO6002	
<b>MERCURY</b>	1984-1994	2.4/2.5 HP EFI	HC5345	HO6001	HO6002	See Note 4
	1989-DATE	75-300 HP	HC5345	HO6001	HO6002	See Note 3
	1996-DATE	75-200 HP 2 & 4-Stroke	HC5345	HO6001	HO6002	
	1998-DATE	30-60 HP	HC5345	HO6001	HO6002	See Note 2
	2002-DATE	225 HP 4-Stroke	HC5358	HO6001	HO6002	See Note 1
	2003-DATE	250-300 HP XS		<i>MUST Use Tournament Cylinders. Refer to page 3-10.</i>		
<b>NISSAN</b>	1990-DATE	90-140HP	HC5345	HO6001	HO6002	
<b>SUZUKI</b>	1986-DATE	100 HP	HC5345	HO6003	HO6002	
	1986-2002	115-140 HP	HC5345	HO6001	HO6002	<b>NOT 1996</b>
	1986-DATE	150-300 HP 2 & 4-Stroke	HC5345	HO6003	HO6002	
	1996 ONLY	115-140 HP	HC5348	HO6001	HO6002	
	1998-DATE	40-140 HP 4-Stroke	HC5358	HO6003	HO6002	See Note 2
	2003-DATE	90 HP 4-Stroke	HC5358	HO6003	HO6002	See Note 2
<b>US MARINE</b>	1996-DATE	90-120 HP	HC5345	HO6001	HO6002	
<b>YAMAHA</b>	1990-DATE	40-90 HP	HC5345	HO6003	HO6002	
	1986-DATE	100-250 HP 2-Stroke	HC5345	HO6001	HO6002	
	1997-DATE	80-225 HP 4-Stroke	HC5358	HO6001	HO6002	See Note 1
	2000-DATE	150-250 HPDI	HC5358	HO6001	HO6002	See Note 1
	2002-DATE	300 HPDI	HC5358	HO6001	HO6002	
	2003-DATE	25-70 HP 4-Stroke	HC5348	HO6003	HO6002	See Note 2
	2006-DATE	350 HP		<i>MUST Use Tournament Cylinders. Refer to page 3-10.</i>		
<b>YANMAR</b>	1994-DATE	90-120 HP	HC5345	HO6001	HO6002	

1. HC5345 is optional for **SINGLE ENGINE ONLY** applications. **DO NOT** use HC5345 for twin engine applications as operational interference may occur.

2. Requires Kit HO5090

3. Minimum Engine Center = 27"

4. May Require Extensive Cowling Modifications

5. HO5030 and HO5064 comes without Tie Bar

6. One cylinder per engine. Must use Mercury supplied tiller bolt for installation.

7. Interference will occur when using a single HC5345 cylinder and HO6003 tiebar when installed in the aft hole on the steering arm. Options include, a) install tiebar into most forward hole (this will limit steering articulation), b) purchase K-6 Cylinder, and tiebar kit part # HO5009. There will be no interference when using twin HC5345 cylinders.

The above engine applications are current through the revision date shown. For up-to-date engine applications go to: [www.teleflexmarine.com](http://www.teleflexmarine.com)

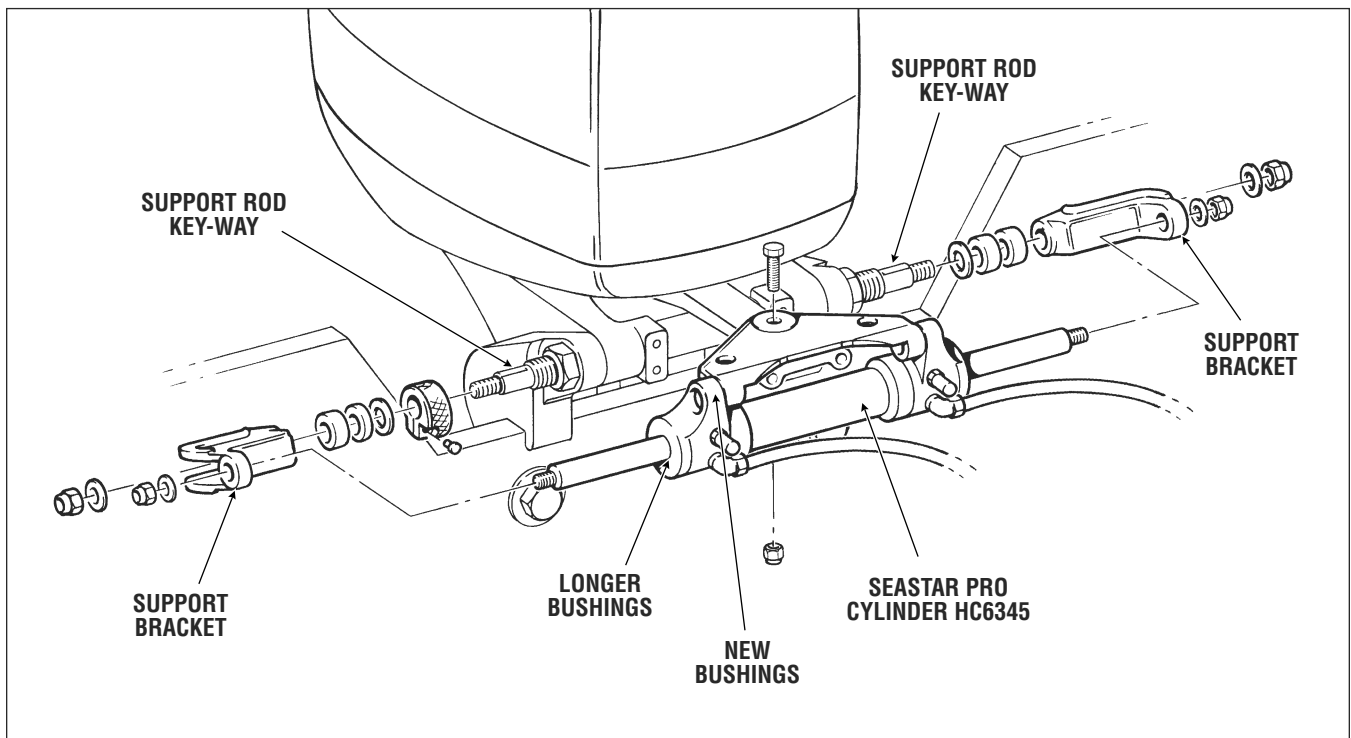
**REVISION DATE:** JUNE 13th 2011

# SEASTAR PRO STEERING SYSTEMS

SeaStar PRO Outboard Steering systems are suited for all those critical high speed, single powered outboard boats, like Bass, Flats, combo Race/Ski and other performance orientated boats capable of speeds in excess of 65mph. Before ordering it is necessary to determine the proper cylinder and helm pump for your application. Using the table on page 3-8, choose the correct cylinder as per your outboard engine. Teleflex Marine recommends the use of a SeaStar PRO helm and SeaStar PRO (1500psi) reinforced Kevlar hoses with All SeaStar PRO systems.

## NOTICE

*PRO cylinder is NOT included in the SeaStar PRO steering kits (HK7400A/HK76xxA).*



*Cylinder Part# HC6345 Shown.*

## Helm Pumps

SeaStar PRO Steering systems have the option to install a standard front mounting helm, both classic and sport tilt as well as rear mount helm pumps. Please refer to page 6-1 for style and page 6-5 for PRO Helm part numbers.

## ⚠ CAUTION

**Teleflex Marine recommends the use of SeaStar PRO (1500 psi) Kevlar steering hoses with SeaStar PRO Helms.**

# SeaStar Pro Application Guide

**NOTICE**

*Is your Splashwell wide enough? Check page 3-9 for space requirements.*

MFG	YEAR	MODEL	CYLINDER	NOTES
<b>FORCE</b>	1985-DATE	90-150 HP	HC6345	
<b>HONDA</b>	1996-DATE	150-300 HP	HC6345	
<b>JOHNSON/ EVINRUDE</b>	1977-1990	150-300 HP	N/A	
	2002-DATE	150-250 HP 4-Stroke	HC6345	
	2003-DATE	150-300 HP ETech	HC6345	
	2005-DATE	E250 HP Vindicator	N/A	
<b>MERCURY</b>	1989-DATE	150-300 HP 2-Stroke, 4-Stroke and XS Engines	HC6345	
<b>SUZUKI</b>	1986-DATE	150-300 HP 2 and 4-Stroke	HC6345	
<b>YAMAHA</b>	1986-DATE	150-350 HP 2 and 4-Stroke	HC6345	
	2002-DATE	300 HPDI	HC6345	

REVISION DATE: JUNE 22nd 2011

**⚠ WARNING**

**SeaStar PRO Steering Systems can not be used with an unbalanced steering cylinder.**

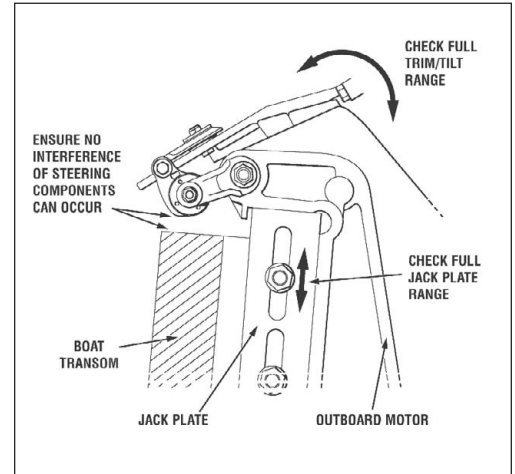


# Cylinder Installation and General Dimensions

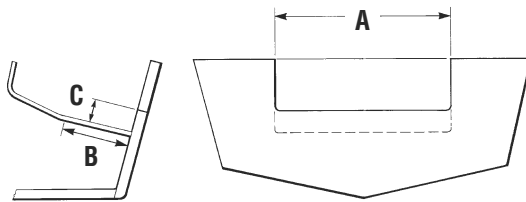
## ⚠ WARNING

Operational interference of the steering cylinder/cylinder fittings and jackplates/transom/splashwell can occur under certain conditions. Check installation thoroughly throughout the full range of Motor Tilt, Jackplate Height and Trim before making final installation.

If interference is not eliminated total steering loss can occur, causing property damage and/or personal injury.



### Motor Well dimensions required for front mount outboard steering systems

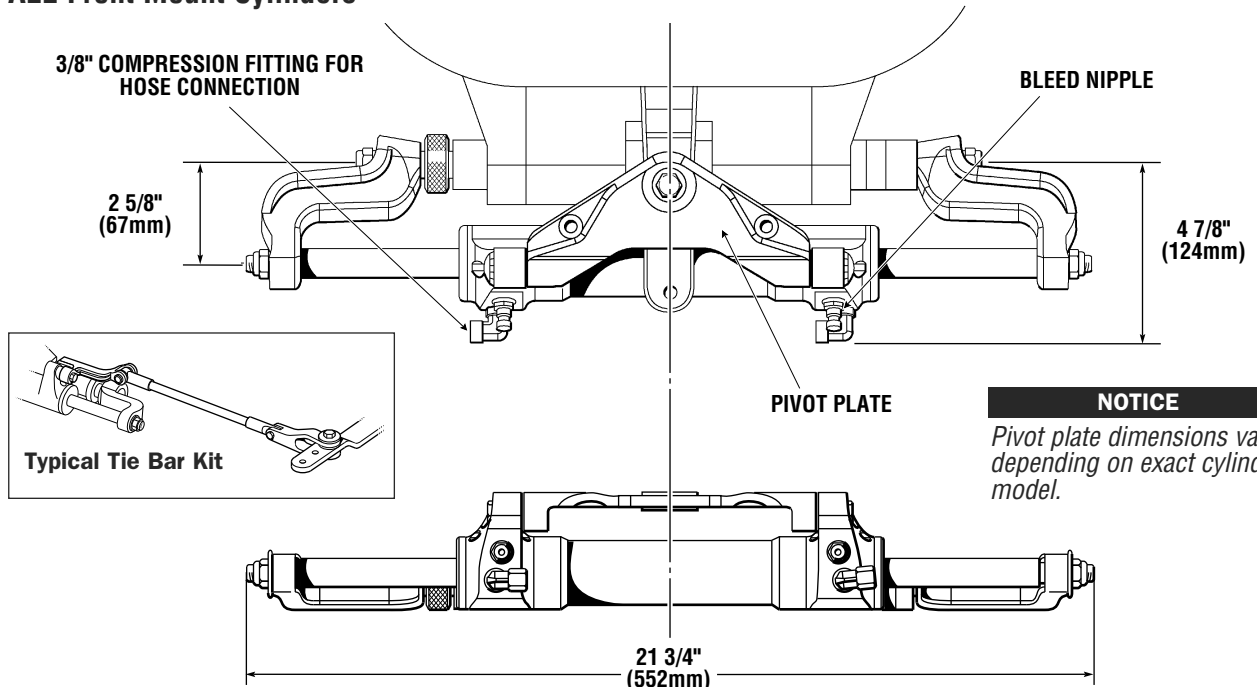


# OF ENGINES	A	B	C	MIN. ENGINE CENTER DISTANCE
1	22" (559mm)	6" (152mm)	5" (127mm)	N/A
2	49" (1244mm)	6" (152mm)	5" (127mm)	26" (660mm)

#### NOTES

- Dimensional restrictions also apply to external motor mount brackets.
- Maximum engine center distance for twin engine applications is 36" (914mm) using the standard tiebar. Dimension 'A' would have to be increased proportional to the tiebar length.
- Minimum engine center distance is 26" unless engine manufacturer recommendation is greater.

### ALL Front Mount Cylinders





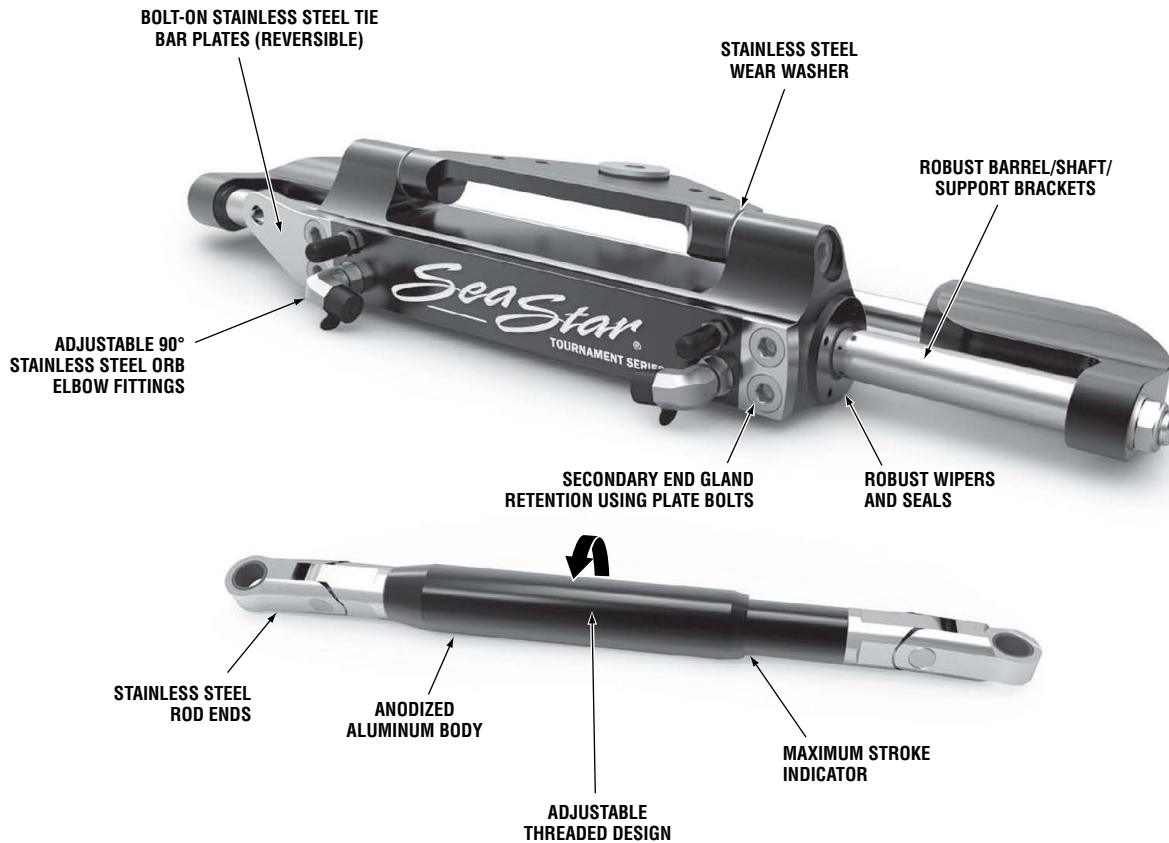
# SEASTAR TOURNAMENT SERIES

*(Aggressive Use)*

New from SeaStar—Tournament Series Cylinders and adjustable Tiebar. Extreme heavy duty cylinders and tiebars designed for primarily high performance multiple engine applications. Also available for single engine applications.

## Features

- Suitable for use with all SeaStar Helms & SeaStar Power Assist.
- Heavy duty universal cylinder.
- Bolt on stainless steel tie bar plates, also reversible (patent pending).
- Robust design with heavy duty support brackets, barrel, shaft & seals.
- Superior corrosion resistance.
- New pivot plate design provides smooth articulation and a sealed joint (patent pending).
- Heavy duty adjustable tiebar (patent pending).
- Equipped with stainless steel adjustable o-ring sealed elbow fittings which can be easily orientated in any direction.



# Tournament Series Application Guide

## All Engine Makes 200 HP+

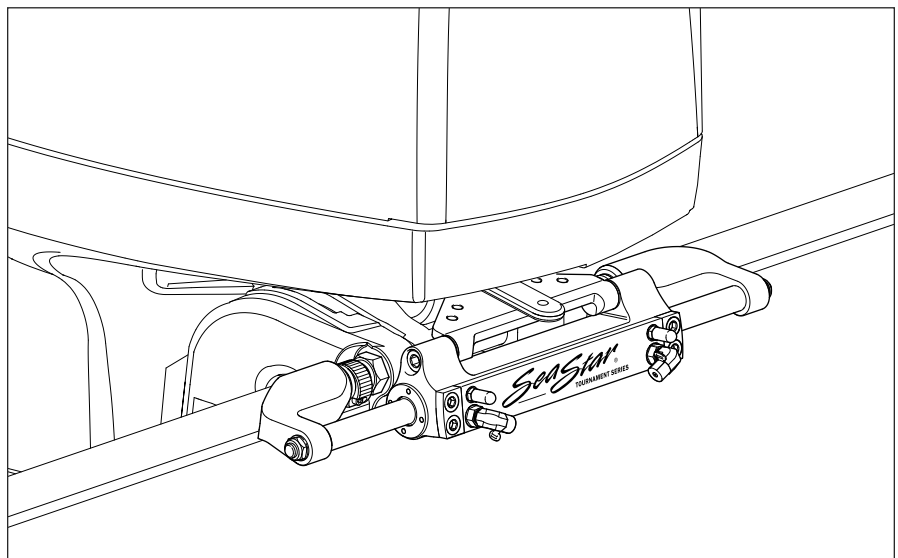
TOURNAMENT CYLINDER CONFIGURATION	CYLINDER		HARDWARE KIT		TIEBAR		PART#		QTY	NOTES
	PART#	QTY	PART#	QTY	ENGINE CENTER DISTANCE (IN)	ENGINE CENTER DISTANCE (mm)	PART#	QTY		
SINGLE ENGINE – SINGLE CYLINDER	HC6845S	1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
TWIN ENGINE – SINGLE CYLINDER (Starboard)	HC6845	1	HA6802	1	25.0" – 25.6"	635 mm – 650 mm	HO6821	1	1, 3, 4, 5	
					25.7" – 30.6"	653 mm – 777 mm	HO6822	1	1, 3, 4, 5	
					30.7" – 39.0"	780 mm – 991 mm	HO6823	1	1, 3, 4, 5	
TWIN ENGINE – DUAL CYLINDER	HC6845	2	HA6804	1	25.0" – 26.5"	635 mm – 673 mm	HO6820	1	1, 3, 4, 5	
					26.6" – 29.3"	676 mm – 744 mm	HO6821	1	1, 3, 4, 5	
					29.4" – 34.2"	747 mm – 869 mm	HO6822	1	1, 3, 4, 5	
					34.3" – 43.0"	871 mm – 1092 mm	HO6823	1	1, 3, 4, 5	
TRIPLE ENGINE – DUAL CYLINDER	HC6845	2	HA6806	1	25.0" – 27.9"	635 mm – 709 mm	HO6822	2	1, 2, 3, 4, 5, 6	
					28.0" – 36.0"	711 mm – 914 mm	HO6823	2	1, 2, 3, 4, 5, 6	
QUAD ENGINE – DUAL CYLINDER	HC6845	2	HA6811	1	Consult Teleflex Canada Technical Service				1, 2, 3, 4, 5	
QUINTUPLET Engine (Plus)	Consult Teleflex Canada Technical Service								1, 2, 3, 4, 5	

**NOTES**

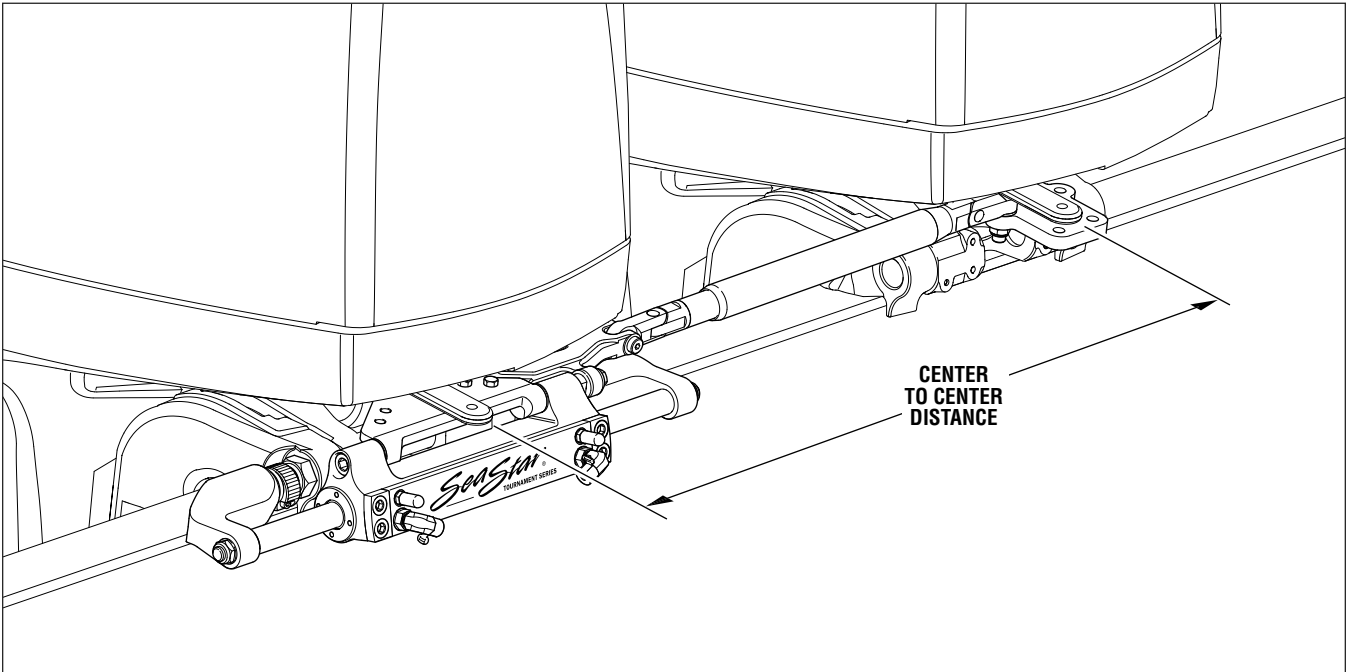
- Installation may vary according to the following factors: engine mounting height, transom thickness, use of transom savers, tiller bolt location, engine tilt range, and engine size.
- For center engine drops greater than 3 inches (76mm), please consult Teleflex Canada Technical Service.
- Tiebar length may vary depending on toe in/toe out setup. To allow for toe, add or subtract from your nominal engine center to center distance.
- Based on recommended engine manufacturer minimum center to center distances. Deviating from these recommendations may require stroke limiting cylinders and/or engine tilt limiting, please consult Teleflex Canada Technical Service.
- Cylinder's must be plumbed in parallel only, no series connections. Only exception is if cylinders are utilizing a liquid tie bar.
- Maximum drop:  $\leq 3$  inches (76mm).

## Engine Configurations

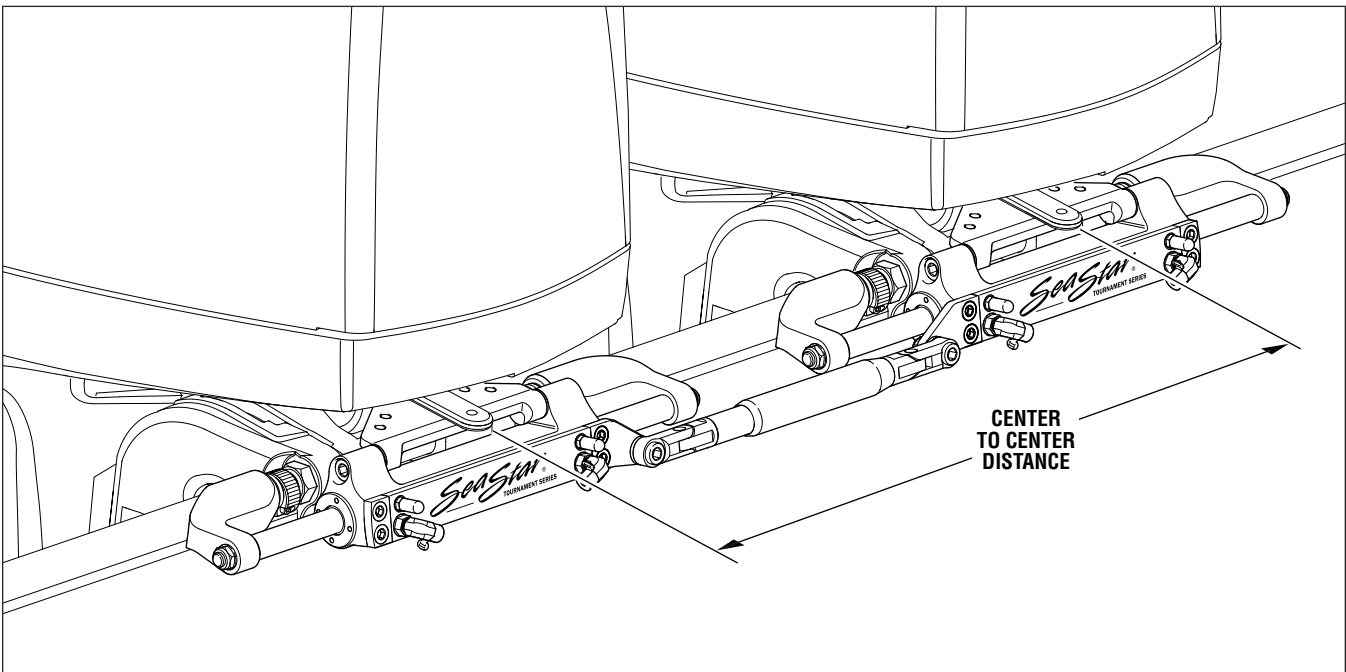
It is important to note that each engine configuration requires a hardware kit and tie bar kit(s), with the exception of the single engine configuration.



*Single Engine – Single Cylinder Configuration.*



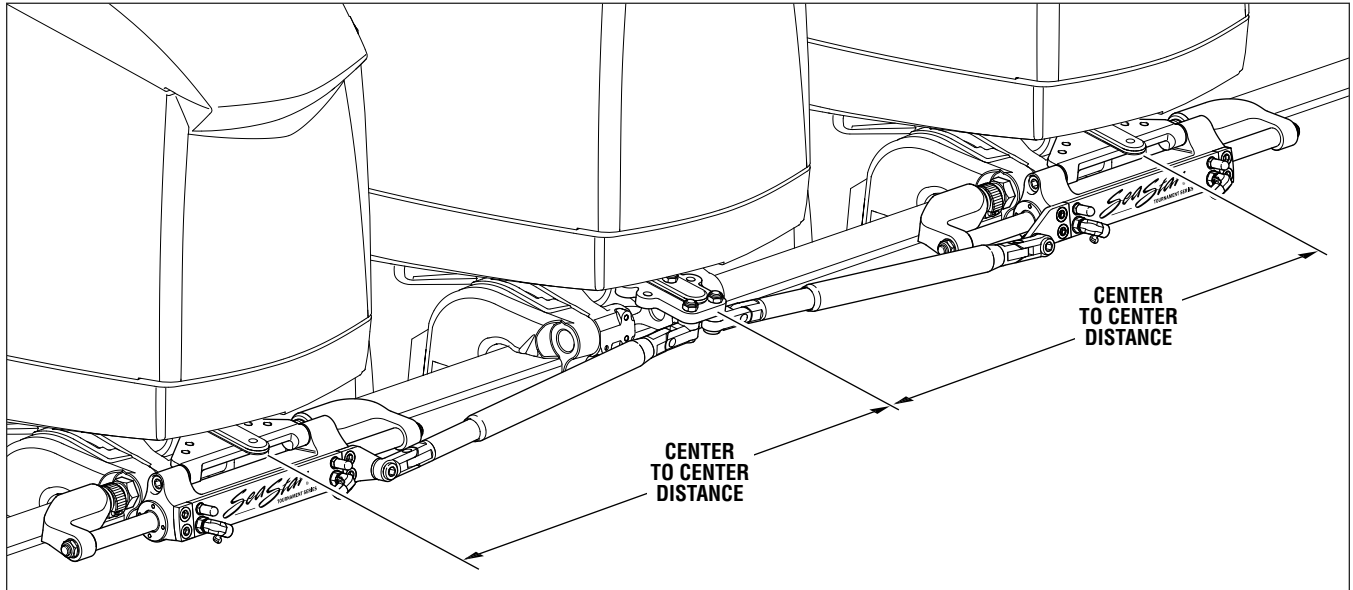
*Twin Engine – Single Cylinder (Starboard) Configuration.*



*Twin Engine – Dual Cylinder Configuration.*

**NOTICE**

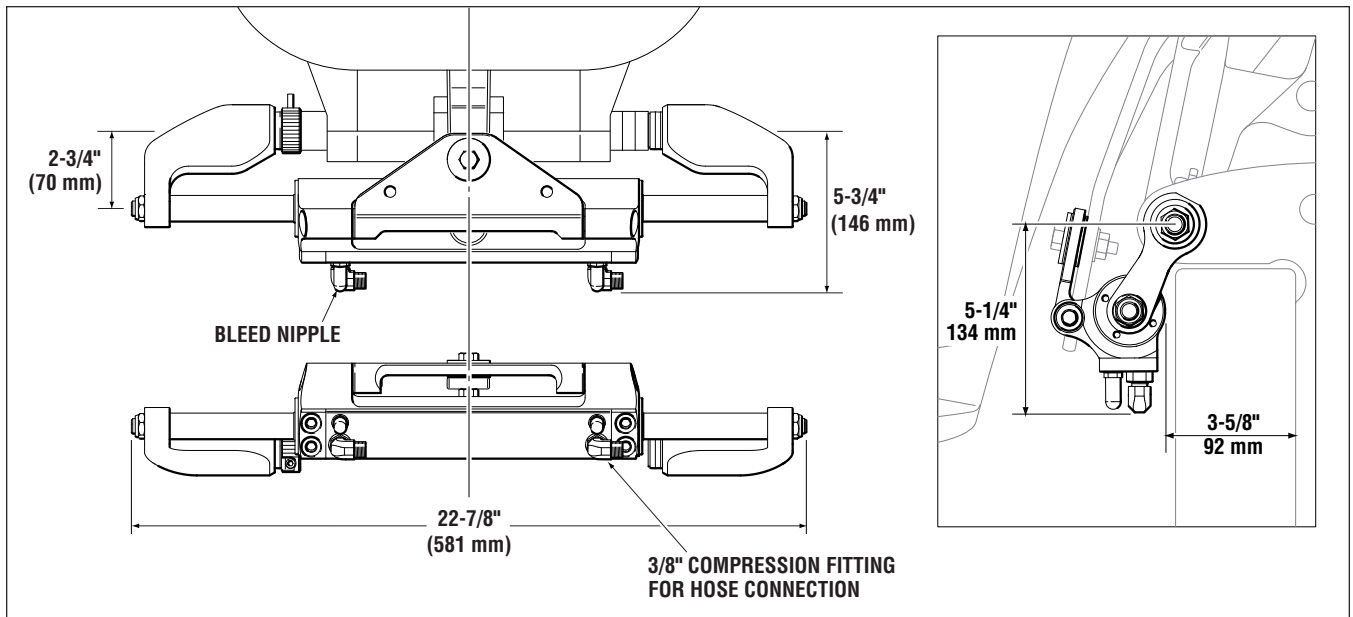
*The Twin Engine – Dual Cylinder configuration requires installation of the drive bracket "BEFORE" installing the steering cylinder onto the engine. (Refer to your installation manual.)*



Triple Engine – Dual Cylinder Configuration.

## Cylinder Dimensions

Maximum tilt angles shown – 67°.  
Typical transom thickness shown, but will vary.



Tournament Cylinder Dimensions.

### ⚠ WARNING

Operational interference of the steering cylinder/cylinder fittings and jackplates/transom/splashwell can occur under certain conditions. Check installation thoroughly throughout the full range of Motor Tilt, Jack Height and Trim before making final installation. If interference is not eliminated total steering loss can occur, causing property damage and/or personal injury.

# CATAMARAN OUTBOARD SYSTEMS

Teleflex Marine always recommends a mechanical tiebar between engines where possible. In applications where a mechanical tiebar cannot be fitted, it is recommended that you use a “Liquid Tiebar Valve”. This valve will serve two purposes; assisting with the air removal from the system and allows the user to re-align the engines when they come out of sync. Regardless of the application, a mechanical, or, liquid tiebar must be fitted. Due to the potential of leakage across the piston seals, use of standard SeaStar Outboard cylinders may require frequent engine realignment. If you must use a “Liquid Tiebar”, Teleflex Marine recommends that you order the following parts below. Doing so will decrease the amount of re-alignment required.

## Steering Cylinders

### **HA5471-2, Liquid Tiebar Valve**

This valve assists with air removal and re-alignment of the engines when required without having to break into the hydraulic system.

### **HC5375, Catamaran Steering Cylinder**

The HC5375 steering cylinder has the same mounting and design properties as the HC5345 front mount cylinder. The internal piston seals are different. This difference decreases the amount of engine re-alignment that you may encounter.

### **SeaStar PRO Helm**

Use of a SeaStar PRO helm coupled with the HC5375 steering cylinders will drastically reduce the amount of engine realignment that you may encounter.

### **SeaStar PRO Hose (Kevlar)**

To further reduce engine misalignment, and increase system performance, Teleflex Marine recommends the use of SeaStar PRO steering hoses.

## NOTICE

*Due to plumbing requirements, all “Liquid Tiebar” systems should use a 1.7 cu.in. helm pump. Even though there are physically two cylinders in the system, the total volume of the system is that of one cylinder. Use of a 2.4 helm will result in heavier steering effort.*

## NOTICE

*As with all other, high horsepower engines, SeaStar Power Assist is recommend to reduce steering effort.*

## NOTICE

*Bleeding of a “Liquid Tiebar System” is different than a system fitted with a mechanical tiebar. Please refer to your Installation and Owner's Manual that is shipped with the liquid tiebar valve.*

# SEASTAR SIDE MOUNT OUTBOARD STEERING SYSTEM

Part# HC5370-3

## Features

- Ease of installation.
- Alternative to Front Mount Cylinder.
- Unbalanced cylinder with 4.8/5.7 turns lock to lock (1.7 helm).
- Suitable for installation in shallow splashwells.

### NOTICE

For Outboard engine use *ONLY*.

## Applications

- All engines with threaded tilt (steering) tubes complying with ABYC P17/ABYC P21/NMEA/BIA standards for mechanical steering.
- Cylinder attaches to the engine tilt tube as per ABYC/NMEA/BIA standard.
- Single and multiple outboard engine installations.
- Total power to 600HP in Twin counter rotating application. (see order guide)
- Typical applications include center console fishboats and cruisers.

## How to select a side mount outboard steering system

### ⚠ WARNING

**Not for use with SeaStar-Pro  
Helm Pumps.**

- 1) From the order guide on page 3-16 select the system configuration based on;
  - a) the number of engines, and
  - b) the total power of engine(s) to be installed.
- 2) From the order guide select the cylinder(s) and tie bar kits required.
- 3) From the order guide select the appropriate helms and accessory hardware for each steering station.
- 4) From the order guide select the fitting and hose kits required for the installation.
- 5) Confirm that there is sufficient space available in the splashwell and dash areas for the steering components.

### NOTICE

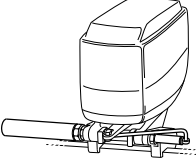
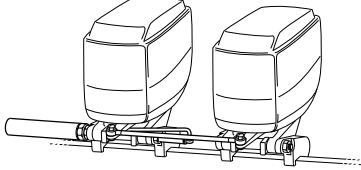
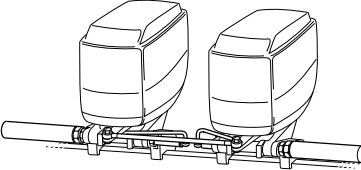
*Not recommended for use in  
installations where;*

- a) chopper, cleaver, or surfacing  
piercing propellers are used,*
- b) the engine is highly elevated  
on the transom,*
- c) engine trim tabs have been  
removed,*
- d) the boat speed exceeds  
75 mph (120 km/h), or*
- e) the power exceeds maximum  
Coast Guard or M.O.T.  
recommendations for the boat.*

HC5370-3



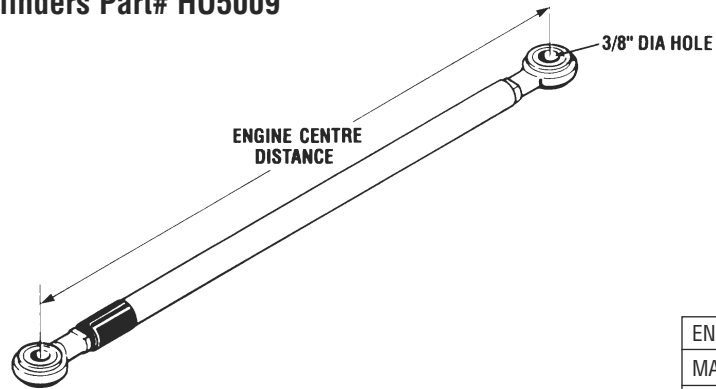
# Order Guide

ENGINE/ CYLINDER CONFIGURATION	DESCRIPTION	QTY REQ	MODEL	PART NUMBER	REF. PAGE #	
<b>SINGLE ENGINE</b> (SINGLE CYLINDER) APPLICATIONS UP TO 300 HP MAX NUMBER OF TURNS 4.8/5.7 	CYLINDER	1	SIDE MOUNT	HC5370-3		
	HELM	1	* SEASTAR	HH5271	6-6	
	HOSE KIT	1	OUTBOARD HOSE	HO51__	9-2	
	OIL	3	SEASTAR OIL	HA5430	10-1	
	FOR EXTRA STEERING STATIONS ADD:					
	HELM	1	* SEASTAR	HH5271	6-6	
	FITTING KIT	1	ADD A STATION	HF5501	9-12	
	HOSE KIT	1	OUTBOARD HOSE	HO51__	9-2	
	OIL	1	SEASTAR OIL	HA5430	10-1	
	<b>DUAL ENGINE</b> (SINGLE CYLINDER) NON-COUNTER ROTATING APPLICATIONS UP TO 300 HP MAX COUNTER ROTATING ENGINE APPLICATIONS UP TO 600 HP MAX NUMBER OF TURNS 4.8/5.7 	CYLINDER	1	SIDE MOUNT	HC5370-3	
TIE BAR KIT		1	TIE BAR ONLY	HO5009		
HELM		1	* SEASTAR	HH5271	6-6	
HOSE KIT		1	OUTBOARD HOSE	HO51__	9-2	
OIL		3	SEASTAR OIL	HA5430	10-1	
FOR EXTRA STEERING STATIONS ADD:						
HELM		1	* SEASTAR	HH5271	6-6	
FITTING KIT		1	ADD A STATION	HF5501	9-12	
HOSE KIT		1	OUTBOARD HOSE	HO51__	9-2	
OIL		1	SEASTAR OIL	HA5430	10-1	
<b>DUAL ENGINE</b> (DUAL CYLINDERS) NON-COUNTER ROTATING APPLICATIONS UP TO 600 HP MAX ALL COUNTER ROTATING ENGINE APPLICATIONS NUMBER OF TURNS 7.5 	CYLINDER	2	SIDE MOUNT	HC5370-3		
	TIE BAR KIT	1	TIE BAR ONLY	HO5009		
	HELM	1	* SEASTAR	HH5272	6-6	
	HOSE KIT	1	OUTBOARD HOSE	HO51__	9-2	
	HOSE KIT	1	OUTBOARD HOSE	HO51__	9-2	
	HOSE KIT	1	OUTBOARD HOSE	HO51__	9-2	
	FITTING KIT	1	TEE FITTINGS	HF5530	9-1	
	OIL	3	SEASTAR OIL	HA5430	10-1	
	FOR EXTRA STEERING STATIONS ADD:					
	HELM	1	* SEASTAR	HH5272	6-6	
FITTING KIT	1	ADD A STATION	HF5501	9-12		
HOSE KIT	1	OUTBOARD HOSE	HO51__	9-2		
OIL	1	SEASTAR OIL	HA5430	10-1		
<b>OPTIONAL EQUIPMENT</b>	BACK PLATE KIT		(FOR STANDARD HELMS)	HA5418	6-3	
	20 DEGREE WEDGE		(FOR STANDARD HELMS)	HA5419	6-3	
	AUTOPILOT FITTING KIT		(FOR ALL HELMS)	HF5501	9-12	
	POWER ASSIST STEERING			PA1200-2	7-1	
	* ALL NON-PRO HELM DESIGNS CAN BE USED, SEE PAGE 6-7 FOR OPTIONS.					6-7



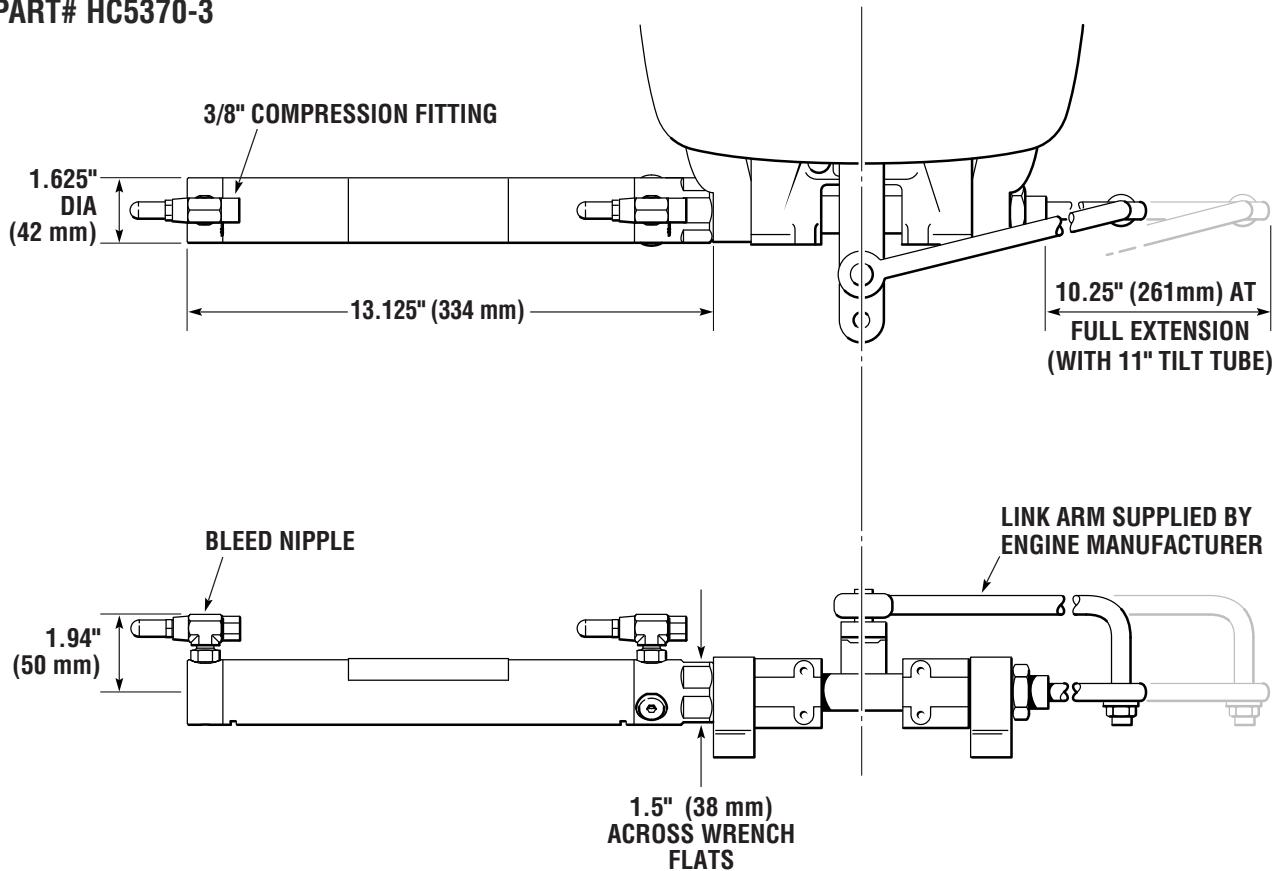
# General Dimensions

## Tie Bar for Side Mount Cylinders Part# H05009



ENGINE CENTRE DISTANCE	
MAXIMUM:	36" (914mm)
MINIMUM:	26" (660mm)

## PART# HC5370-3



### **⚠ CAUTION**

**DO NOT** attempt to install NPT pipe fittings into the cylinder hose fitting ports on this, or any other -3 steering cylinder model. Doing so **WILL** lead to irreparable damage to the cylinder. **ONLY** use ORB hose fittings provided by Teleflex Marine.

# SEASTAR SPLASHWELL MOUNT OUTBOARD STEERING SYSTEM

Part# HC5380-3

## Features

- Light duty alternative to front & side mount cylinders.
- Unbalanced cylinder with 5.5/6.5 turns lock to lock.
- Fits engines with/without support (steering) tube.

## Applications

- Single & multiple engine capability.
- Total power to 600HP in twin counter rotating applications. (see order guide)
- Transom or hull mounted cylinder.
- Speeds to 60mph maximum (97km/h).

## How to select a splashwell mount outboard steering system

- 1) From the order guide on page 3-19 select the system configuration based on;
  - a) the number of engines, and
  - b) the total power of engine(s) to be installed.
- 2) Select the cylinder and tie bar kit required.
- 3) From the order guide select the appropriate helms and accessory hardware for each steering station.
- 4) From the order guide select the fitting and hose kits required. You will have to determine the configuration, length, number of hose and fitting kits required for the installation (refer to page 9-2).
- 5) Confirm that there is sufficient space available in the splashwell and dash areas for the steering components.

## WARNING

**Not for use with SeaStar Pro Helms.**

## NOTICE

*Not recommended for use in installations where;*

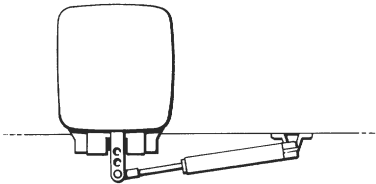
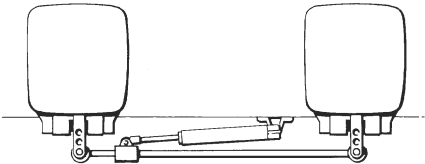
- a) chopper, cleaver or surfacing piercing propellers are used,*
- b) the engine is highly elevated on the transom,*
- c) engine trim tabs have been removed,*
- d) the boat speed exceeds 60mph (97km/h), or*
- e) the power exceeds maximum Coast Guard or M.O.T. recommendations for the boat.*

HC5380-3



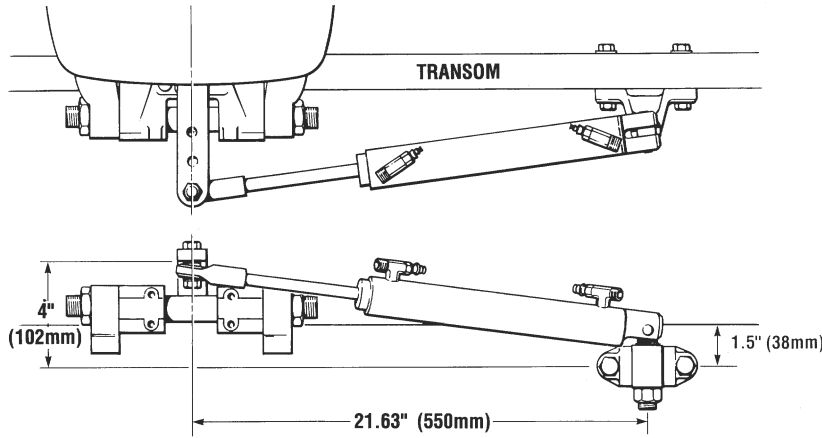
# Order Guide

The splashwell mount cylinder (part no. HC5380-3) can be used on all engines complying with ABYC P17/NMEA/BIA standards provided they have a threaded attachment hole (3/8" – 24 UNF thread) in the steering arm. Not suitable for use on engines fitted with factory power steering.

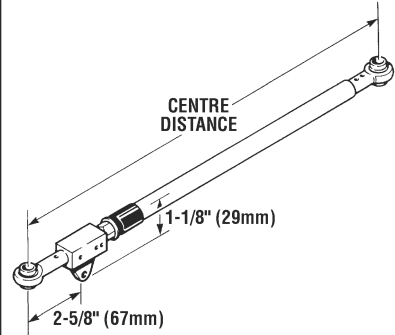
ENGINE/ CYLINDER CONFIGURATION	DESCRIPTION	QTY REQ	MODEL	PART NUMBER	REF. PAGE #	
<b>SINGLE ENGINE</b> (SINGLE CYLINDER) APPLICATIONS UP TO 300 HP MAX NUMBER OF TURNS 5.5/6.5 	CYLINDER	1	SPLASHWELL	HC5380-3		
	HELM	1	* SEASTAR	HH5271	6-6	
	HOSE KIT	1	OUTBOARD HOSE	H051_ _	9-2	
	OIL	3	SEASTAR OIL	HA5430	10-1	
	FOR EXTRA STEERING STATIONS ADD:					
	HELM	1	* SEASTAR	HH5271	6-6	
	FITTING KIT	1	ADD A STATION	HF5501	9-12	
	HOSE KIT	1	OUTBOARD HOSE	H051_ _	9-2	
	OIL	1	SEASTAR OIL	HA5430	10-1	
	<b>DUAL ENGINE</b> (SINGLE CYLINDER) NON-COUNTER ROTATING APPLICATIONS UP TO 300 HP MAX COUNTER ROTATING ENGINE APPLICATIONS UP TO 600 HP MAX NUMBER OF TURNS 5.6/6.5 	CYLINDER	1	SPLASHWELL	HC5380-3	
TIE BAR KIT		1	SPLASHWELL MOUNT TIE BAR	H05010		
HELM		1	* SEASTAR	HH5271	6-6	
HOSE KIT		1	OUTBOARD HOSE	H051_ _	9-2	
OIL		3	SEASTAR OIL	HA5430	10-1	
FOR EXTRA STEERING STATIONS ADD:						
HELM		1	* SEASTAR	HH5271	6-6	
FITTING KIT		1	ADD A STATION	HF5501	9-12	
HOSE KIT		1	OUTBOARD HOSE	H051_ _	9-2	
OIL		1	SEASTAR OIL	HA5430	10-1	
<b>OPTIONAL EQUIPMENT</b>	BACK PLATE KIT		(FOR STANDARD HELMS)	HA5418	6-3	
	20 DEGREE WEDGE		(FOR STANDARD HELMS)	HA5419	6-3	
	AUTOPILOT FITTING KIT		(FOR ALL HELMS)	HF5501	9-12	
	POWER ASSIST STEERING			PA1200-2	7-1	
	* ALL NON-PRO HELM DESIGNS CAN BE USED, SEE PAGE 6-7 FOR OPTIONS.					6-7

# General Dimensions

## Mounting Configuration



## Tie Bar Kit# H05010

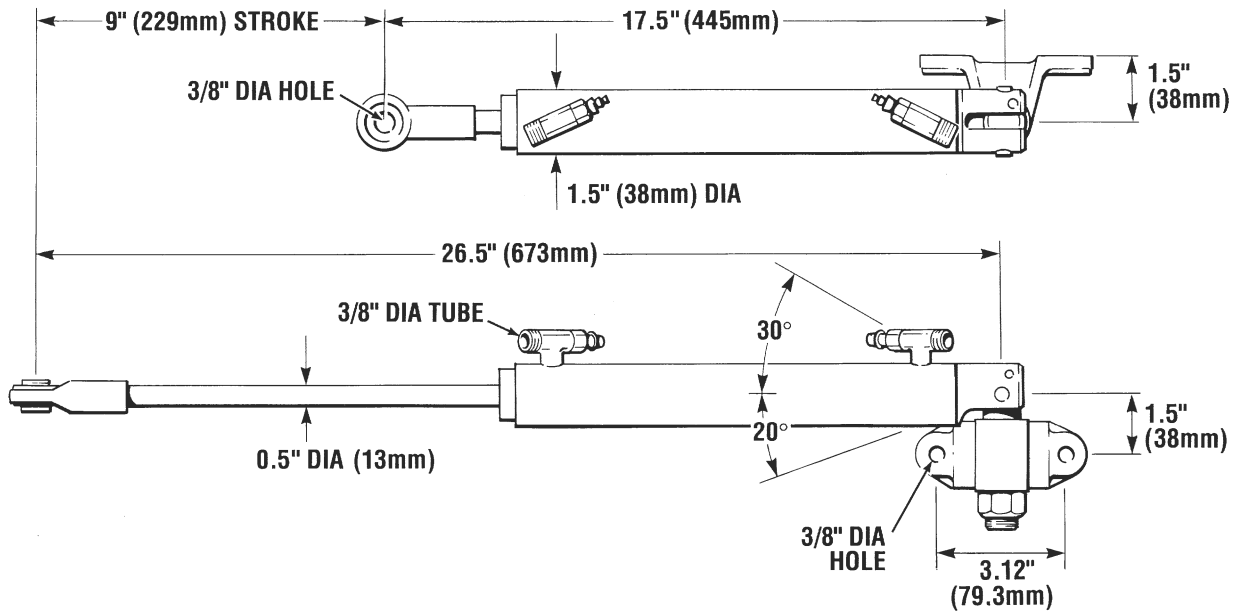


36" (914mm)	MAXIMUM ENGINE CENTRE DISTANCE
26" (660mm)	MINIMUM ENGINE CENTRE DISTANCE

## PART# HC5380-3

### NOTICE

*DO NOT use a PRO Helm pump with this, or any other unbalanced steering cylinder.*



### CAUTION

**DO NOT attempt to install NPT pipe fittings into the cylinder hose fitting ports on this, or any other -3 steering cylinder model. Doing so WILL lead to irreparable damage to the cylinder. ONLY use ORB hose fittings provided by Teleflex Marine.**

# HYNAUTIC STEERING CYLINDER

Part# K-6

## Description



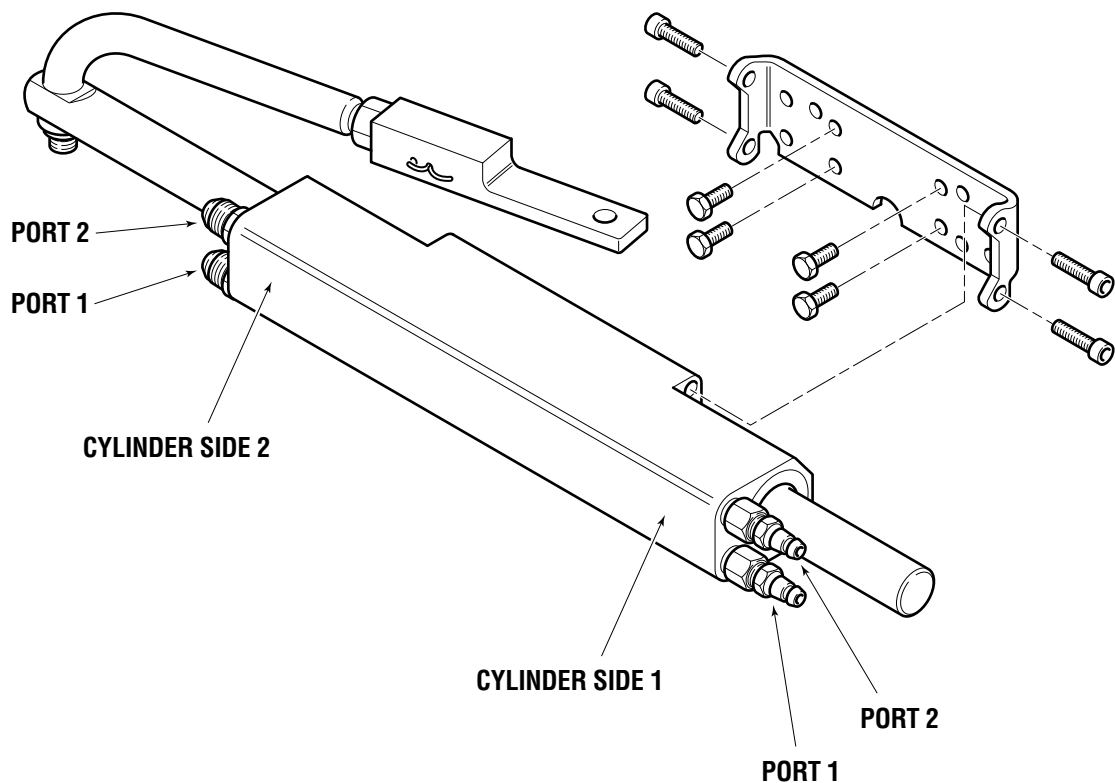
The K-6 is a balanced cylinder with the ends retained by internal wire ties. Cylinder end wire ties can be removed by using a spanner wrench with two .125" diameter pins spaced 1.2" apart.

The .875" diameter rod has a .5" diameter hole for load attachment at one end, and a .25" threaded cavity at the other end for connecting an autopilot feedback cylinder. The cylinder body mounting area is 5.75" between parallel faces, with 1/4"-28 tapped holes spaced 1.31" apart on each face, and is designed for mounting on a bracket we supply using four socket head screws.

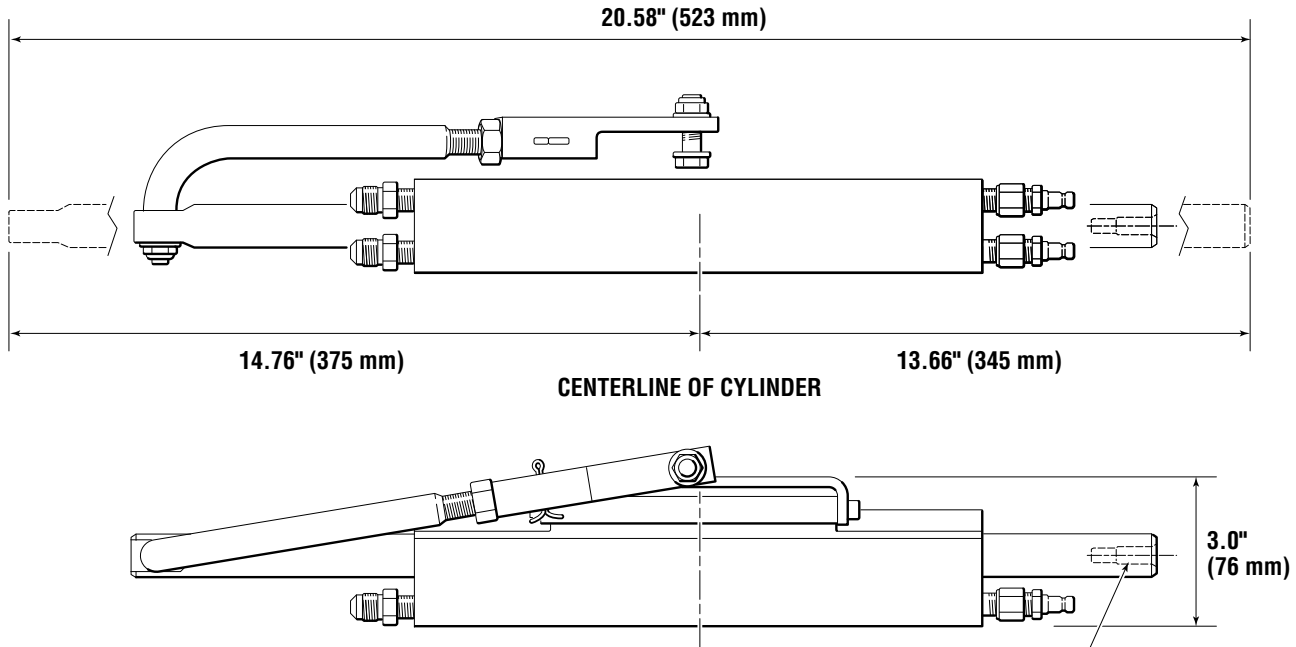
Two ports run lengthwise through the cylinder, with each port having a 1/4" NPTF thread. Each of the two lengthwise ports routes fluid to opposing sides of the piston. Port 1 routes fluid to Cylinder Side 1, and Port 2 to Cylinder Side 2.

The cylinder tube and cylinder ends are made of a 6000 series aluminum, coated for protection. The rod is polished stainless steel.

## PART# K-6



**PART# K-6**



**STROKE: 7.75"**  
**BORE: 1.5"**  
**DISPLACEMENT: 9 CU.IN.**

**1/4"-28 x 13/16" DEEP THREADED CAVITY FOR  
CONNECTING AUTOPILOT FEEDBACK CYLINDER**

# Seastar<sup>®</sup> Hynautic<sup>™</sup>

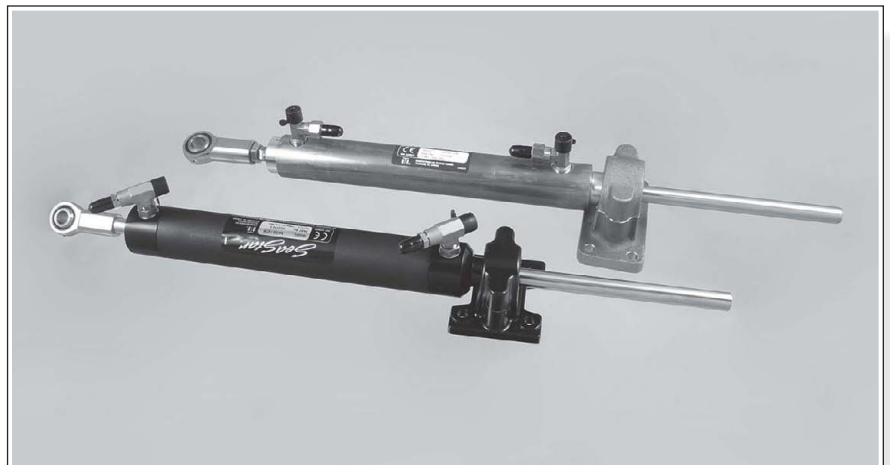
## INBOARD STEERING

### Features

- Regular duty cylinders.
- Heavy duty cylinders.
- Easy installation for single and dual rudder vessels.
- Cylinders supplied with bleeder fittings.
- Two axis articulation.
- Easy autopilot interface.

### Four steps to select a steering system for an inboard powered boat






- 1) From the Application Guide on page 4-2 select the System Number appropriate for the vessel based on;
  - a) hull type - displacement or planing,
  - b) length of vessel,
  - c) number of rudders, and
  - d) usage of vessel.
- 2) From the Order Guide on page 4-2 select the appropriate helms and accessory hardware for each steering station.
- 3) From the Order Guide select the fitting and hose kits required for the installation.
- 4) Confirm that you have sufficient space available in;
  - a) the area the cylinder is to be mounted, and
  - b) the dash area for the steering components.



# Application Guide

**NOTICE**

*Want automotive type steering? Refer to page 7-1 for Power Assist Details.*

BOAT LENGTH UP TO	PLANING HULL				DISPLACEMENT HULL				SAIL	
	SINGLE ENGINE		TWIN ENGINE		SINGLE ENGINE		TWIN ENGINE		SINGLE ENGINE	
										
	PLEASURE	WORK	PLEASURE	WORK	PLEASURE	WORK	PLEASURE	WORK	PLEASURE	WORK
26FT (8m)	<b>1</b>	<b>4</b>	<b>1</b>	<b>4</b>	<b>2</b>	<b>4</b>	<b>2</b>	<b>4</b>	<b>4</b>	<b>4</b>
32FT (10m)	<b>2</b>	<b>4</b>	<b>1</b>	<b>4</b>	<b>3</b>	<b>4</b>	<b>3</b>	<b>4</b>	<b>4</b>	<b>4</b>
38FT (11.5m)	<b>3</b>	<b>5</b>	<b>2</b>	<b>5</b>	<b>5</b>	<b>5</b>	<b>3</b>	<b>5</b>	<b>4</b>	<b>5</b>
44FT (13.5m)	<b>5</b>	-	<b>3</b>	<b>5</b>	-	-	<b>5</b>	-	<b>5</b>	-
50FT (15m)	-	-	<b>5</b>	-	-	-	-	-	-	-

a) Displacement Hull - maximum hull speed does not normally exceed 18 knots.  
 b) Planing Hull - maximum hull speed normally exceeds 18 knots.

**ORDER GUIDE**

COMPONENT DESCRIPTION	QTY REQ	MODEL	PART #	PAGE REF
<b>1</b> <b>4 TURNS LOCK TO LOCK</b>				
HELM	1	* SEASTAR	HH5271	6-6
CYLINDER	1	BA125 - 7ATM	HC5312-3	
OIL	3	SEASTAR OIL	HA5430	10-1
TUBE	1	3/8" DIA NYLON (NOTE 1 & 3)	HT5_ _	9-7
FOR EXTRA STEERING STATION ADD:				
HELM	1	* SEASTAR	HH5271	6-6
FITTING KIT	1	ADD A STATION	HF5502	9-13
OIL	1	SEASTAR	HA5430	10-1
EXTRA TUBE		3/8" DIA NYLON (NOTE 1 & 3)		9-7

COMPONENT DESCRIPTION	QTY REQ	MODEL	PART #	PAGE REF
<b>4</b> <b>4-1/4 TURNS LOCK TO LOCK</b>				
HELM	1	* SEASTAR	HH5272	6-6
CYLINDER	1	BA150 - 7TM	HC5318	
OIL	3	SEASTAR OIL	HA5430	10-1
HOSE KIT	1	HOSE KIT	HF5508	9-15
COPPER TUBE		3/8" DIA.(NOTE 2 & 3)		9-7
FOR EXTRA STEERING STATION ADD:				
HELM	1	* SEASTAR	HH5272	6-6
FITTING KIT	1	ADD A STATION	HF5502	9-13
OIL	1	SEASTAR	HA5430	10-1
EXTRA TUBE		AS ABOVE (NOTE 2 & 3)		9-7

COMPONENT DESCRIPTION	QTY REQ	MODEL	PART #	PAGE REF
<b>2</b> <b>5 TURNS LOCK TO LOCK</b>				
HELM	1	* SEASTAR	HH5271	6-6
CYLINDER	1	BA135 - 7ATM	HC5313-3	
OIL	3	SEASTAR OIL	HA5430	10-1
TUBE	1	3/8" DIA NYLON (NOTE 1 & 3)	HT5_ _	9-7
FOR EXTRA STEERING STATION ADD:				
HELM	1	* SEASTAR	HH5271	6-6
FITTING KIT	1	ADD A STATION	HF5502	9-13
OIL	1	SEASTAR	HA5430	10-1
EXTRA TUBE		3/8" DIA NYLON (NOTE 1 & 3)		9-7

COMPONENT DESCRIPTION	QTY REQ	MODEL	PART #	PAGE REF
<b>5</b> <b>5-1/2 TURNS LOCK TO LOCK</b>				
HELM	1	* SEASTAR	HH5272	6-6
CYLINDER	1	BA175 - 7TM	HC5319	
OIL	3	SEASTAR OIL	HA5430	10-1
HOSE KIT	1	HOSE KIT	HF5508	9-15
COPPER TUBE		3/8" DIA.(NOTE 2 & 3)		9-7
FOR EXTRA STEERING STATION ADD:				
HELM	1	* SEASTAR	HH5272	6-6
9-13 OIL	1	SEASTAR	HA5430	10-1
EXTRA TUBE		AS ABOVE (NOTE 2 & 3)		9-7

COMPONENT DESCRIPTION	QTY REQ	MODEL	PART #	PAGE REF
<b>3</b> <b>6 TURNS LOCK TO LOCK</b>				
HELM	1	* SEASTAR	HH5271	6-6
CYLINDER	1	BA150 - 7ATM	HC5314-3	
OIL	3	SEASTAR OIL	HA5430	10-1
TUBE	1	3/8" DIA NYLON (NOTE 1 & 3)	HT5_ _	9-7
FOR EXTRA STEERING STATION ADD:				
HELM	1	* SEASTAR	HH5271	6-6
FITTING KIT	1	ADD A STATION	HF5502	9-13
OIL	1	SEASTAR	HA5430	10-1
EXTRA TUBE		3/8" DIA NYLON (NOTE 1 & 3)		9-7

OPTIONAL EQUIPMENT			
<b>BACK PLATE KIT (FOR STANDARD HELMS)</b>	<b>HA5418</b>	<b>6-3</b>	
<b>20 DEGREE WEDGE KIT (FOR STANDARD HELMS)</b>	<b>HA5419</b>	<b>6-3</b>	
<b>AUTOPILOT FITTING KIT (FOR ALL HELMS)</b>	<b>HF5502</b>	<b>9-13</b>	
<b>POWER ASSIST STEERING</b>	<b>PA1200-2</b>	<b>7-1</b>	
<b>* ALL HELM DESIGNS CAN BE USED, SEE PAGE 6-7 FOR OPTIONS.</b>		<b>6-7</b>	

- For systems 1, 2 & 3 - nylon tubing (3/8" dia.) is the standard requirement for plumbing the system. Copper tubing (3/8" dia.) can be substituted but Fitting Kit HF5507 is required. (Refer to page 9-14).
- For systems 4 & 5 - copper tubing (3/8" dia.) is the standard requirement for plumbing the system. Fitting Kit HF5508 is required. (Refer to page 9-15).
- For systems 1, 2, 3, 4, & 5 Seastar outboard hose can be substituted for nylon or copper tube. These hoses must be ordered in standard lengths. They cannot be cut to length. (Refer to page 9-2).

**NOTICE**

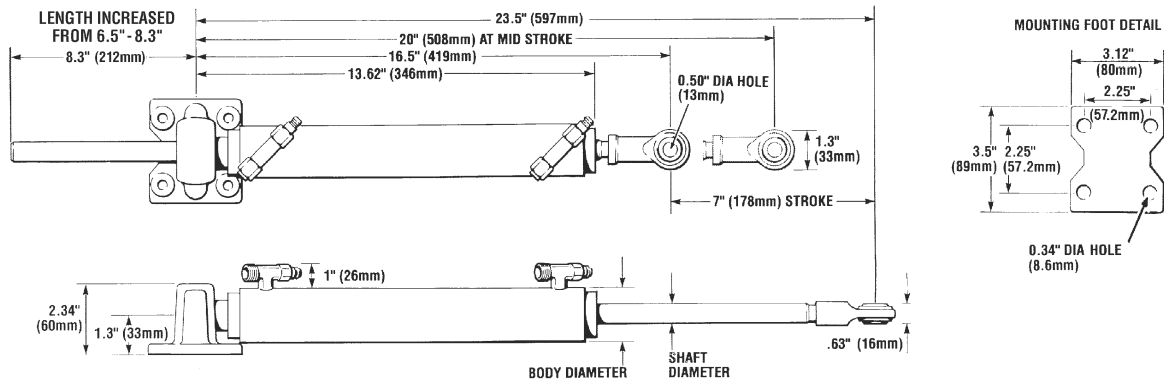
*If your vessel is beyond system 1 to 5, please go to page 8-4 for SeaStar Power Steering Systems.*



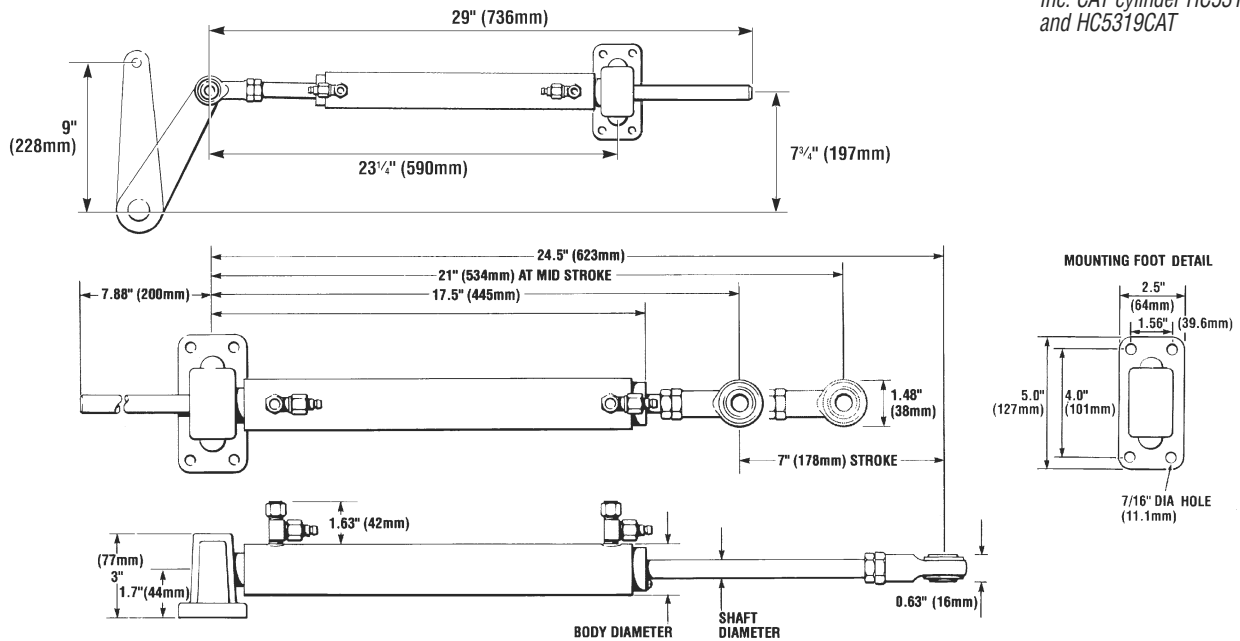
# General Dimensions—SeaStar

**⚠ CAUTION**

**DO NOT attempt to install NPT pipe fittings into the cylinder hose fitting ports on any -3 model cylinder. Doing so will lead to irreparable damage to the cylinder. ONLY use ORB hose fittings provided by Teleflex Marine.**

**ATM CYLINDERS (ALUMINUM): HC5312-3/ HC5313-3/ HC5314-3**

**TM CYLINDERS (BRASS): HC5318/ HC5319/HC5369**
**NOTICE**

*Inc. CAT cylinder HC5318CAT and HC5319CAT*


**Cylinder Dimensions Specific to Model**

CYLINDER MODEL	PART No.	BODY DIA.	SHAFT DIA.
BA125-7ATM	HC5312-3	1.38" (35mm)	0.50" (12.7mm)
BA135-7ATM	HC5313-3	1.50" (38mm)	0.63" (15.9mm)
BA150-7ATM	HC5314-3	1.75" (45mm)	0.63" (15.9mm)
BA150-7TM*	HC5318	1.75" (45mm)	0.63" (15.9mm)
BA175-7TM*	HC5319	2.00" (51mm)	0.75" (19.1mm)
BA150-9TM	HC5369	1.75" (45mm)	0.63" (15.9mm)

\* CAT cylinders have the same dimensions (HC5318CAT & HC5319CAT)

# General Dimensions—Hynautic

### ⚠ CAUTION

**DO NOT attempt to install NPT pipe fittings into the cylinder hose fitting ports on any -3 model cylinder. Doing so will lead to irreparable damage to the cylinder. ONLY use ORB hose fittings provided by Teleflex Marine.**

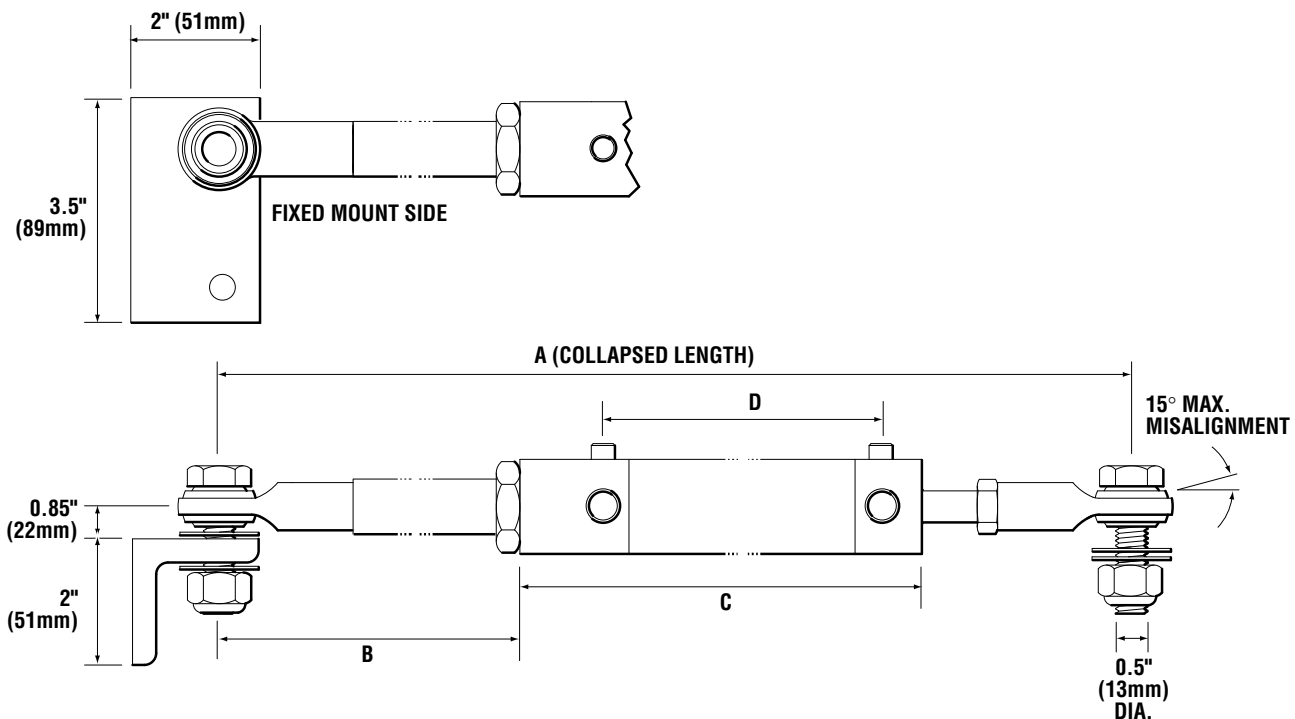
### Universal Mount Cylinders

**HC5322-3** (K-18 cylinder replacement)

**HC5323-3** (K-19 cylinder replacement)

These balanced cylinders are double rod ended, each end held in place with internal wire ties. Every cylinder is equipped with a swivel joint at each end. One provides for a fixed mount attachment point at the end of the housing to protect the moving rod. The other swivel joint, located at the rod end, allows for free movement of the cylinder without binding when attached to the rudder arm.

**HC5322-3** (K-18 cylinder replacement) **HC5323-3** (K-19 cylinder replacement)



CYL MODEL	DIMENSIONS				BORE	STROKE	DISP
	A	B	C	D			
HC5322-3	24.5" (662mm)	9.31" (237mm)	11.75" (299mm)	9.875" (251mm)	1.25" (32mm)	7" (178mm)	7cu in
HC5323-3	28.5" (724mm)	11.31" (287mm)	13.75" (350mm)	11.875" (302mm)	1.25" (32mm)	9" (229mm)	9cu in

Above cylinders can be used on the following boats:

HC5322-3 = ALL System #1 as noted on page 4-2.

HC5323-3 = ALL Systems #1 through #3 as noted on page 4-2.

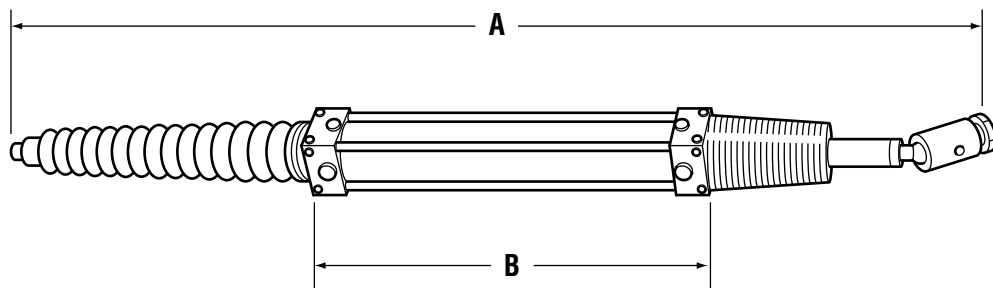
**Fixed Mount and Pivot Mount models:  
K-22 and K-31**

These Brass cylinders are for larger boats up to approximately 70 ft. Tubes, ends, and external rods are brass: cylinder rods are 17-4 stainless steel: mounts are manganese bronze. There are two different types of mounting packages for Brass cylinders: fixed mount and pivot mount.

**NOTICE**

*Teleflex Marine has discontinued the manufacturing of the K-27 steering cylinder. If replacement is required, order cylinder part # K-22 and adapter kit part # HP6039.*

**K-22**

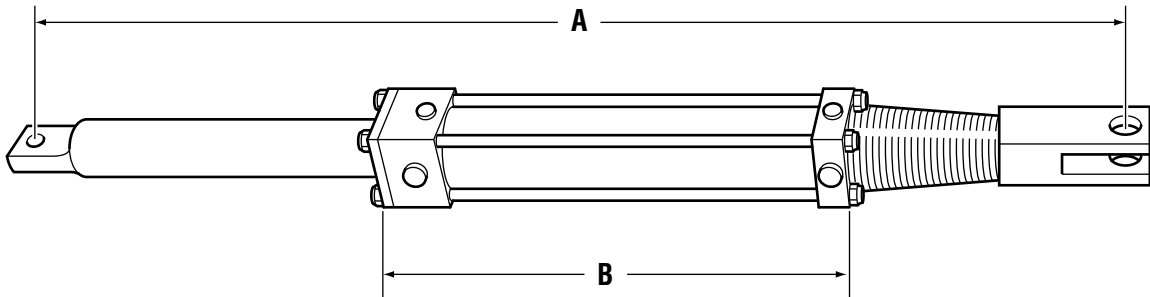


CYL MODEL	DIMENSIONS		BORE	STROKE	DISP
	A	B			
K-22	*34.12" (867mm)	13.25" (337mm)	1.5" (38mm)	10" (254mm)	13.20cu in

*\*Dimensions are with the cylinder rod centered.*

For use in Systems #3 through #4 as noted on page 4-2.

**K-31**



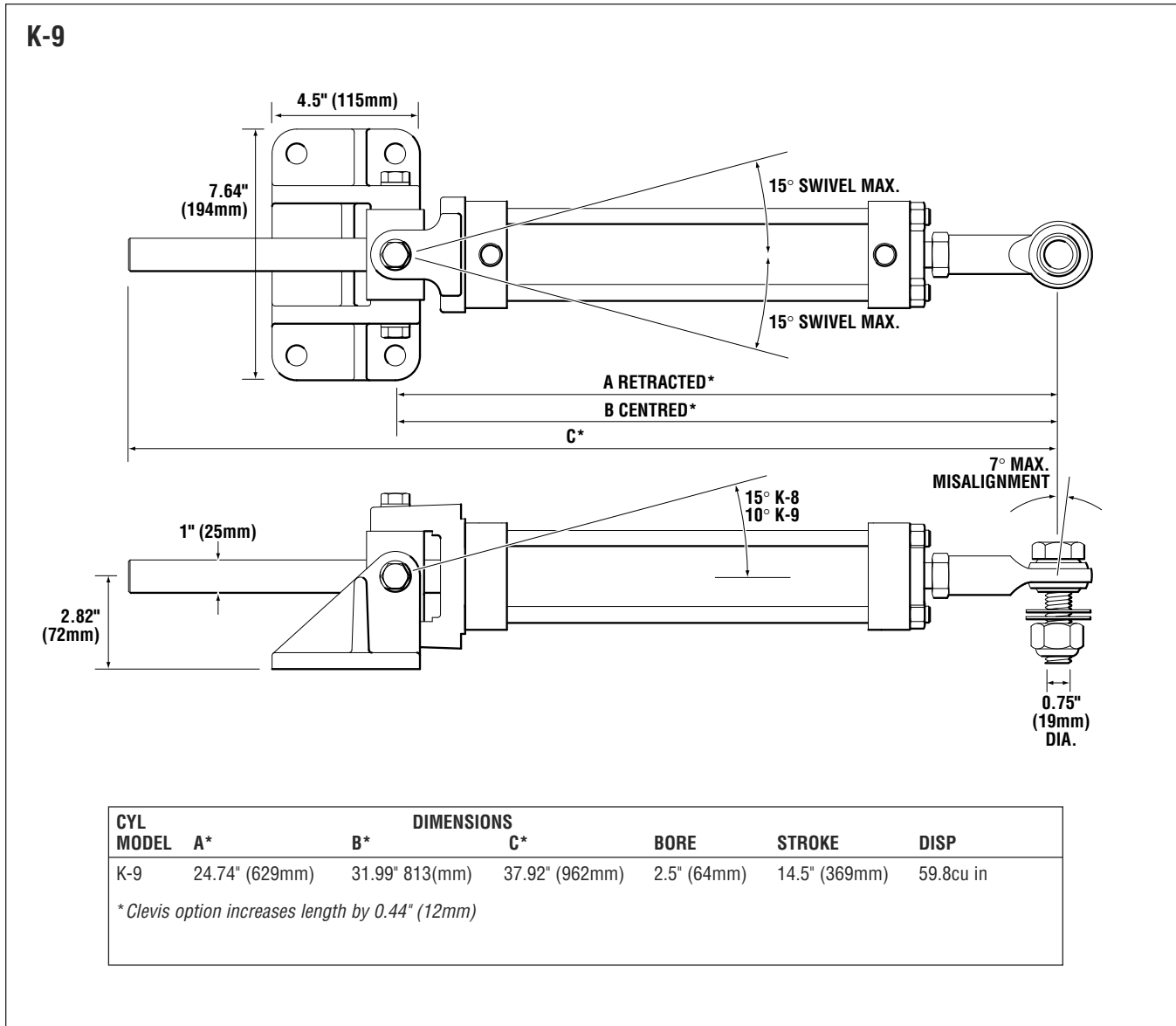
CYL MODEL	DIMENSIONS		BORE	STROKE	DISP
	A	B			
K-31	*38.37" (975mm)	14.12" (359mm)	2.0" (51mm)	10" (254mm)	25.5cu in

*\*Dimensions are with the cylinder rod centered.*

For use in System #5 as noted on page 4-2.

### Large I/B Cylinders K-9

The K-9 cylinders are double rod end, tie rod constructed hydraulic cylinders. Each has a universal mount, which allows two planes of pivot freedom. Each cylinder is equipped with a stainless steel ball joint. Porting is through two 1/4" NPT ports at each end of the cylinder.



# Seastar<sup>®</sup> Hynautic

## STERNDRIVE STEERING

### Features

- Easy installation.
- Simple autopilot interface.
- Simple multiple steering station connection.

### Applications

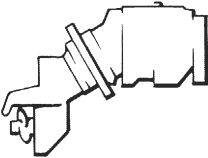
- Fits most power and non-power assist sterndrives.
- Single and multiple drives.

### How to select a steering system for a stern drive

- 1) From the order guide on page 5-2 select the drive configuration based on the number of drives.
- 2) From the application guide on page 5-3 confirm that a cylinder is available for your specific make, model and year of drive unit. Select the cylinder that is appropriate for the drive.
- 3) From the order guide select the appropriate helm and accessory hardware. Note that two helm pumps of different displacements are available for power steered sterndrives. The displacement of the helm affects the number of turns lock to lock. Select the helm displacement on the basis of the desired steering response.
- 4) Select the appropriate tube or hose and fitting kits.
- 5) Confirm that sufficient space is available in the dash and engine compartments for the equipment.



# Order Guide

SYSTEM CONFIGURATION	COMPONENT DESCRIPTION	QTY REQ	MODEL	PART #	PAGE REF #
<p>SINGLE &amp; DUAL STERNDRIVE (For dual sterndrive applications use engine manufactures supplied tie bar.)</p> 	CYLINDER	1	SEE APPLICATION GUIDE		
	HELM	1	* SEASTAR (SEE NOTE 1) ** SEASTAR (SEE NOTE 2)	HH5271 HH5272	6-6 6-6
	OIL TUBE/HOSE	3	SEASTAR OIL SEE NOTE 3	HA5430	10-1 9-7
	FOR EXTRA STEERING STATION ADD:				
	HELM	1	* SEASTAR (SEE NOTE 1) ** SEASTAR (SEE NOTE 2)	HH5271 HH5272	6-6 6-6
	FITTING KIT	1	ADD A STATION - FOR SEASTAR HELMS - FOR SEASTAR HELMS	HF5502 HF5501	9-13 9-12
	OIL EXTRA TUBE/HOSE	1	SEASTAR OIL SEE NOTE 3		10-1 9-7
	<b>OPTIONAL EQUIPMENT</b>				
	BACK PLATE KIT		(FOR STANDARD HELMS)	HA5418	6-3
	20 DEGREE WEDGE KIT		(FOR STANDARD HELMS)	HA5419	6-3
AUTOPILOT FITTING KIT		(FOR ALL HELMS)	HF5502	9-13	
POWER ASSIST STEERING			PA1200-2	7-1	
* ALL HELM DESIGNS CAN BE USED, SEE PAGE 6-7 FOR OPTIONS.					6-7

1. SeaStar helms are the standard recommendation for both non-power and power steered applications.
2. SeaStar helms can be specified for power steered applications where faster steering response is desired. Review the application chart on page 5-3 for recommendations.
3. \* **For SeaStar systems:** use 3/8" dia nylon tubing ref part No. HT5\_ \_ (Refer to page 9-7)

- \* **For SeaStar systems:** Use the following option **A** or **B**
- A) Outboard hose:**  
Hoses must be ordered in standard lengths. They cannot be cut to length. (Refer to page 9-2)
- B) Copper tube:**  
3/8" diameter copper tube and hose kit part No. HF5508 (Refer to page 9-7)
4. For dual stern drives – use the tie bar supplied by the engine manufacturer.

## NOTICE

*These recommendations apply to factory stock stern drives only. Modified installations may require a higher capacity steering system. If in doubt, contact our technical service for assistance.*

# Application Guide



ENGINE MANUFACTURER	STEERING CONFIGURATION	ENGINE/DRIVE DESCRIPTION	YEAR	CYLINDER DESCRIPTION		NUMBER TURNS LOCK TO LOCK		NOTES
				MODEL No.	ORDERING PART No.	SEASTAR I HELM	SEASTAR II HELM	
<b>BMW</b>	NON POWER ASSIST	ALL	TO DATE	BA125-8EMV	HC5330-3	4.9	N/A	1
	POWER ASSIST	ALL	TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2
<b>MERCUISER</b>	NON POWER ASSIST	MERCUISER 1	1983 & PRIOR	BA125-8EMV	HC5330-3	4.9	N/A	1,7
		ALPHA I	1984 TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7
		BRAVO I	1984 TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7
		BRAVO II	1984 TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7
	BRAVO III	1984 TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7	
	POWER ASSIST	MERCUISER I	1983 & PRIOR	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2
ALPHA I		1984 TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2	
BRAVO I		1984 TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2	
BRAVO II		1984 TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2	
BRAVO III	1984 TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2,8		
<b>OMC</b>	NON POWER ASSIST	400/800 SERIES	1985 & PRIOR	N/A	N/A	N/A	N/A	
		COBRA	1986 TO DATE	BA150-7EM	HC5326-3	6.0	N/A	1,4
	KING COBRA	1986 TO DATE	BA150-7EM	HC5326-3	6.0	N/A	1,4	
	POWER ASSIST	400/800 SERIES	1985 & PRIOR	N/A	N/A	N/A	N/A	
COBRA		1986 TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2	
KING COBRA	1986 TO DATE	125-8EM	HC5328-3	4.9/5.8	3.4/4.1	2		
<b>VOLVO</b>	NON POWER ASSIST	275	TO DATE	BA150-7ATM	HC5314-3	6.0	N/A	1,7
		280	TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7
		290	TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7
		DIESEL	TO DATE	BA135-7EM	HC5332-3	5.0	3.5	1,5,6,7
	POWER ASSIST	275	TO DATE	N/A	N/A	N/A	N/A	
		280	TO DATE	125-8EM	HC5328-3	4.8/5.8	3.4/4.1	2
		290	TO DATE	125-8EM	HC5328-3	4.8/5.8	3.4/4.1	2
		DIESEL	TO DATE	125-8VEM	HC5329-3	4.9/5.8	3.4/4.1	2
32, DIESEL	1997 TO DATE	125-6VPS	HC5331-3	4.8/5.5	3.4/4.1	2		
41-42, DIESEL	1992 TO DATE	125-6VPS	HC5331-3	4.8/5.8	3.4/4.1	2		
DPS & SX	1996 TO DATE	125-6VPS	HC5331-3	4.8/5.5	3.4/4.1	2		
<b>YAMAHA</b>	NON POWER ASSIST	ALL	1989 TO DATE	N/A	N/A	N/A	N/A	
	POWER ASSIST	ALL	1989 TO 1992	125-8EM	HC5328	4.9/5.8	3.4/4.1	2

- Balanced system – ie: the number of turns lock to lock is equal port to starboard or vice-versa.
- Unbalanced system – ie: the number of turns lock to lock is not equal port to starboard or vice-versa.
- Requires additional clevis supplied by engine manufacturer. Reference Quicksilver part No. B98735A1. Refer to diagram on page 5-4.
- Requires cylinder rod end adapter HA5424 supplied by Teleflex Marine. Refer to diagram on page 5-4.
- HC5332-3 replaces HC5326-3 as of January 2000.** If installing HC5326 additional clevis supplied by engine manufacturer required (part number B98735A1).
- The installation of the HC5332-3 sterndrive cylinder requires the use of SeaStar Outboard hose only. DO NOT use 3/8" copper or nylon tube.**
- If engine outdrive is NOT equipped with a torque tab on the underside of the lower leg one must be installed to reduce prop torque.
- Yanmar Engines using the Bravo III drives require the use of cylinder HC5326-3.

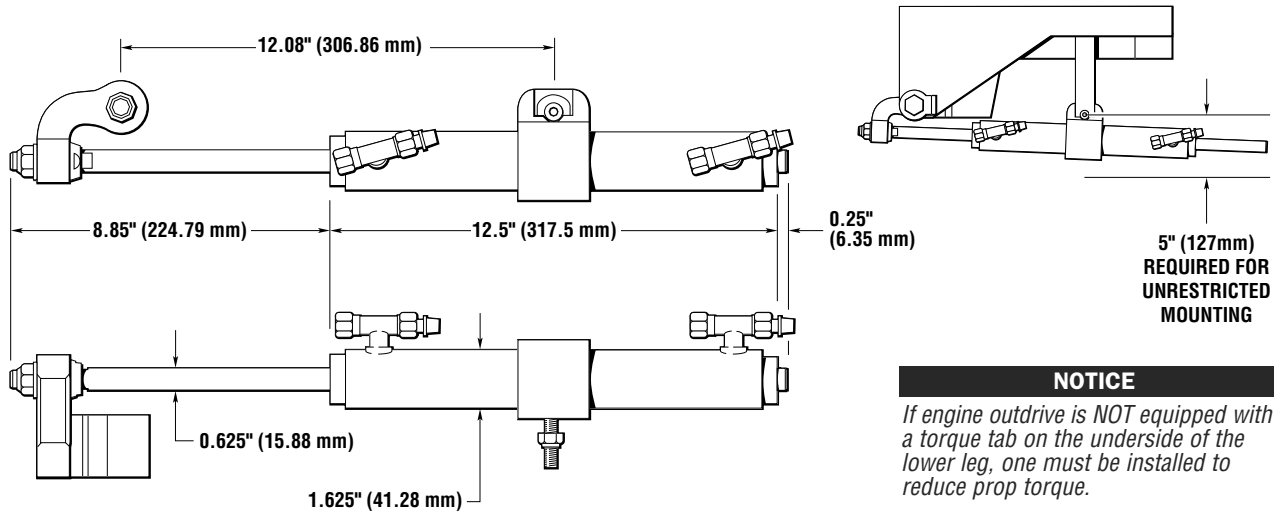
REVISION DATE: JUNE 1st 2011

# General Dimensions

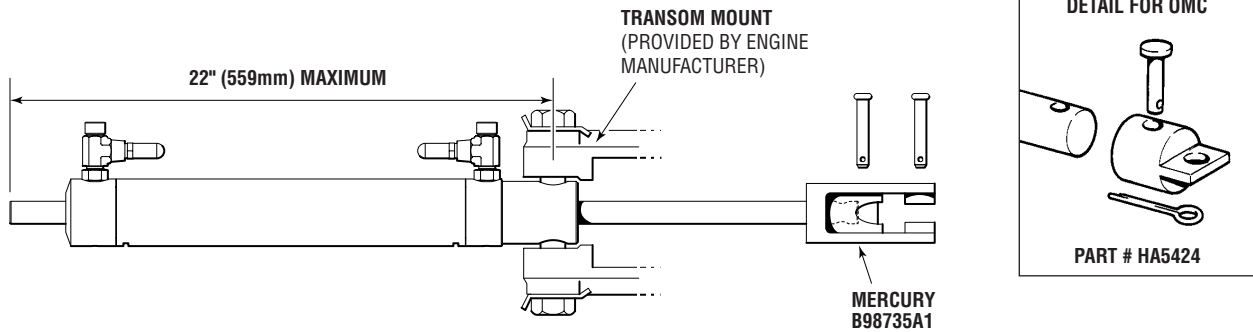
**CAUTION**

**DO NOT** attempt to install NPT pipe fittings into the cylinder hose fitting ports on any -3 model cylinder. Doing so will lead to irreparable damage to the cylinder. **ONLY** use ORB hose fittings provided by Teleflex Marine.

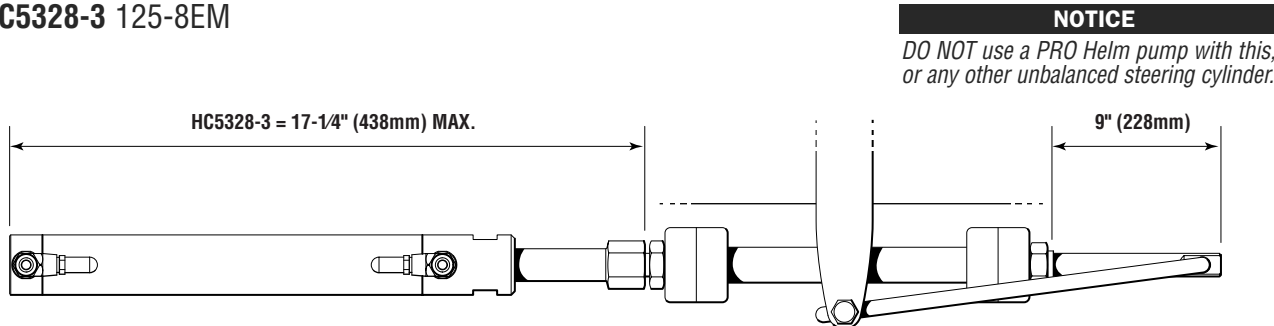
**HC5332 135-6.88EM**



**HC5326-3 BA150-7EM**



**HC5328-3 125-8EM**



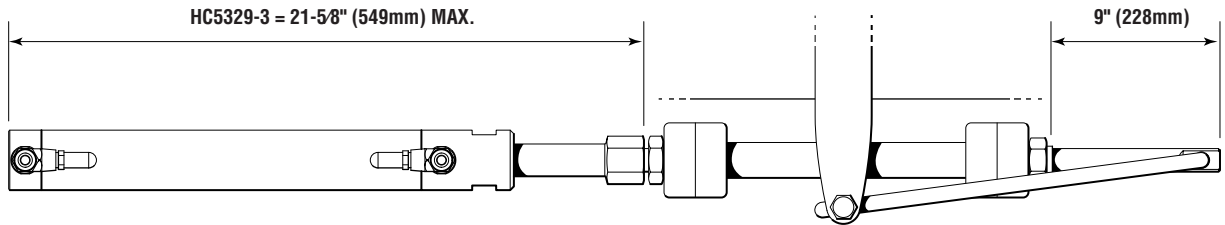


# General Dimensions

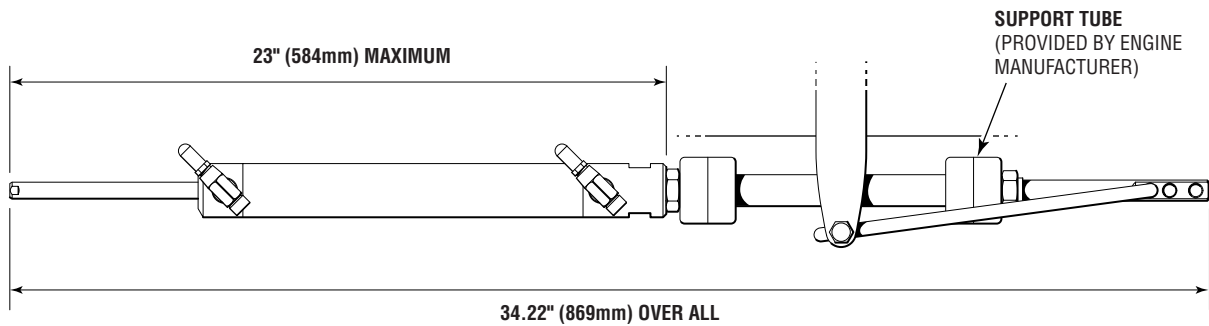
## HC5329-3 125-8VPEM

**NOTICE**

*DO NOT use a PRO Helm pump with this, or any other unbalanced steering cylinder.*

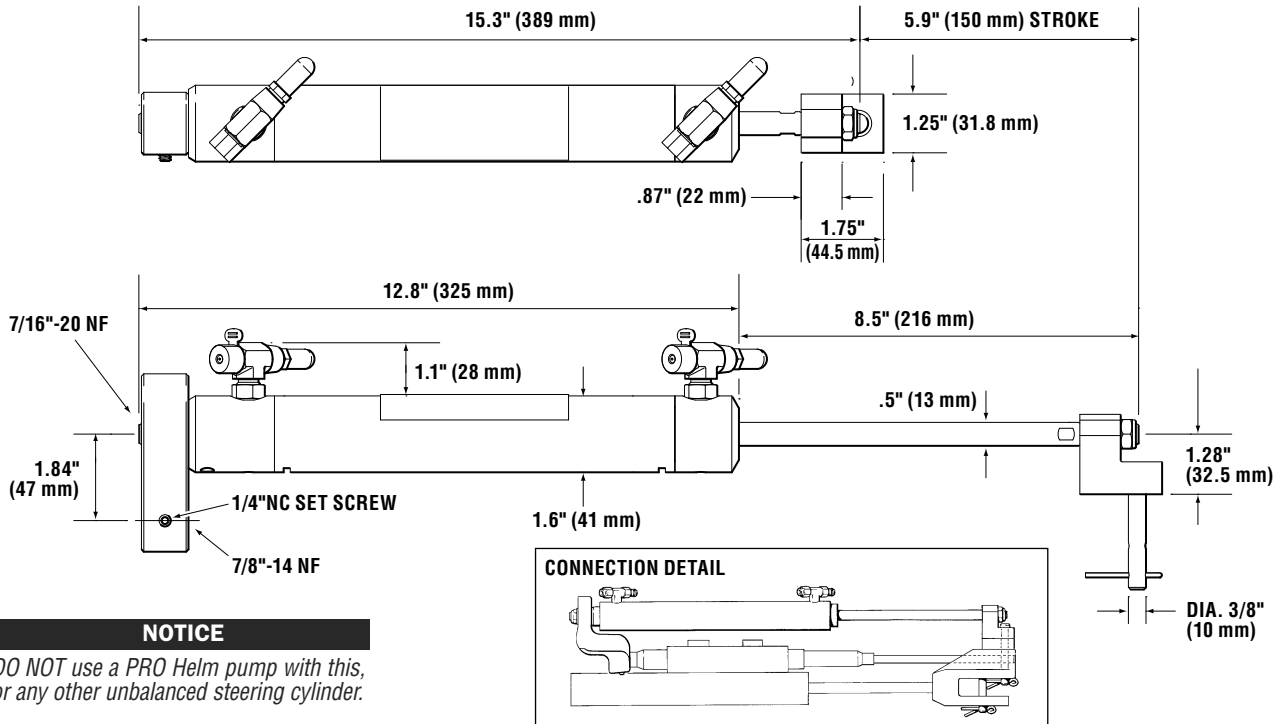


## HC5330-3 BA125-8EMV

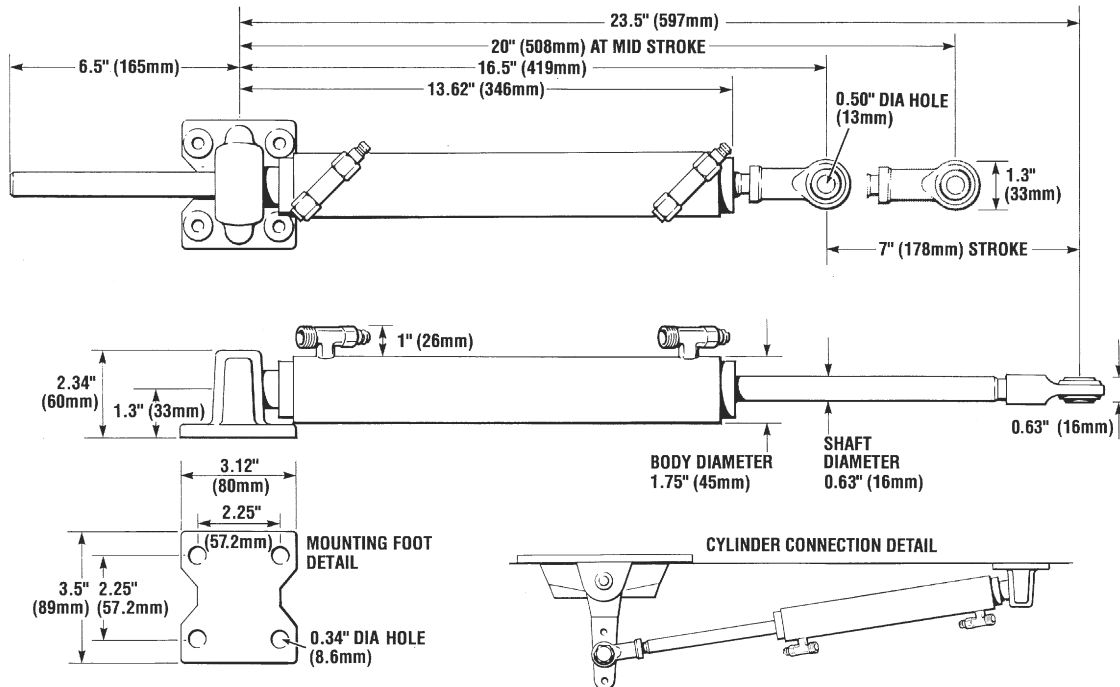


# General Dimensions

## HC5331-3 125-6VPS



## HC5314-3 BA150-7ATM



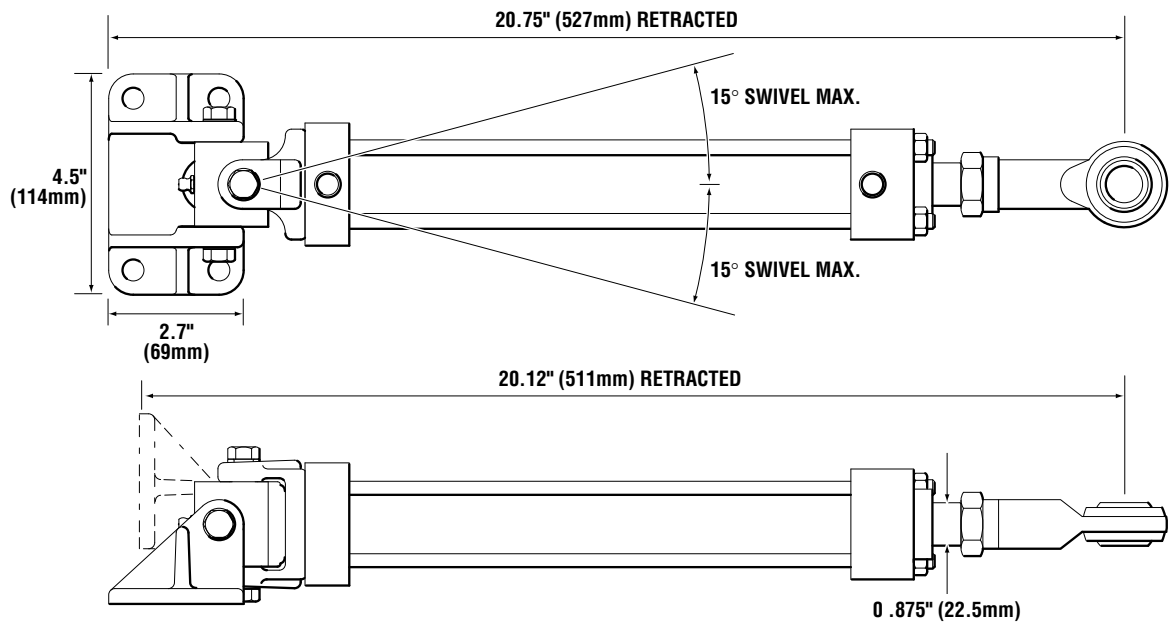
**Performance I/O and Outboard Cylinders**

The K-5-B cylinder was designed for inboard/outboard boats requiring external cylinders of substantial size and strength. The K-5 cylinders are nickel plated for aesthetics and protection against the elements. This cylinder does not include the wing plates or hardware required for mounting to the outdrive. Porting is through two through-transom 1/4" NPT ports located at the mounting end of the cylinder.

**NOTICE**

*K-5-B steering cylinders have a large volume. To keep total wheel turns at a reasonable amount, it is recommended to use a larger displacement helm pump, such as Capilano HH5275 (5.4 cu.in. displacement MAX).*

**K-5-B**



BORE	STROKE	DISP EXT.	DISP RET.
1.5" (38mm)	9" (229mm)	15.9cu in	10.5cu in

**NOTICE**

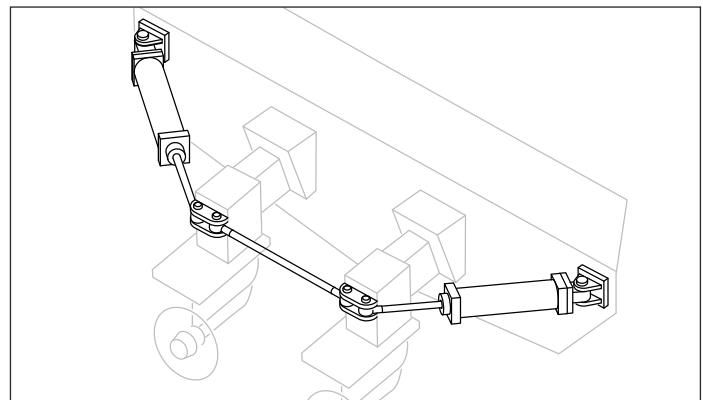
*K-5 Cylinders are UN-balanced Cylinders, unequal amount of fluid on either side of the piston.*

**NOTICE**

*DO NOT use a PRO Helm pump with this, or any other unbalanced steering cylinder.*

**NOTICE**

*Teleflex Marine does NOT make connecting hardware to attach this cylinder to the out drive.*





*SeaStar***HYNAUTIC***Capitano***HELMS**

Front Mount



The SeaStar helm pump is the heart of the hydraulic steering system. SeaStar helm pumps are the product of many years of research and experience by the world's foremost builder of manual hydraulic steering systems. Our efforts have resulted in a design which represents the ultimate in efficiency, safety and reliability, yet is easy to install and maintain. Superior design, teamed with the finest materials, precision manufacturing and rigid quality control all add up to an outstanding product which is certain to set industry standards for years to come.

Rear Mount

**Front mount helm features**

- Compact, stylish design.
- Available in 1.4, 1.7, 2.0, 2.4 and 3.0 cubic inch displacements.
- Convenient front of dash fill.
- Small 3.0" hole cutout on dash.
- Can be retrofitted into old SeaStar 4.5" hole cutout.
- Complete with elbow fittings.

Sport Tilt

**Rear mount helm features**

- Behind dash mounting configuration.
- Available 1.4, 1.7, 2.0, 2.4 and 3.0 cubic inch displacements.
- Remote fill point.
- Complete with elbow fittings.

Sport Plus Tilt

**Sport/Sport Plus Tilt helm features**

- 5 wheel positions allow adjustment to most comfortable steering position.
- 48 degree tilt range (12 down - 36 up).
- Available in 1.7, 2.0 and 2.4 cubic inch displacements.
- Remote fill point.
- Complete with elbow fittings.
- Comes with newly designed tilt mechanism.

Classic Tilt

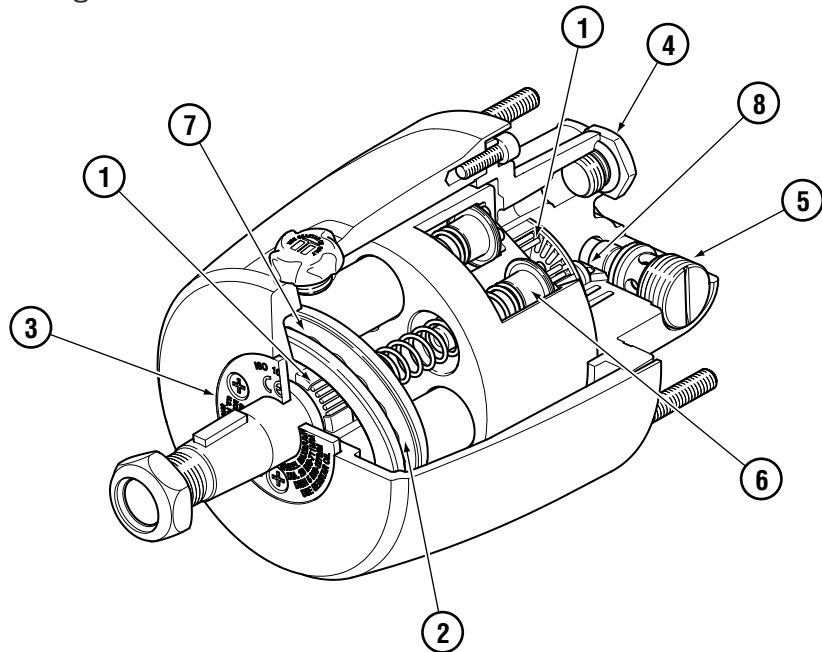
**Classic Tilt helm features**

- 5 wheel positions allow adjustment to most comfortable steering position.
- 48 degree tilt range (18 down - 30 up).
- Available in 1.7, 2.0 and 2.4 cubic inch displacements.
- Convenient front of dash fill.
- Complete with elbow fittings.

# Features of SeaStar Helm Pumps

## Features

- 1 Helm rotor supported by three roller bearings.
- 2 Ball bearing piston race.
- 3 Field replaceable shaft seal.
- 4 1/4" NPT ports.
- 5 Built-in lock valve for positive rudder lock.
- 6 Patented bleed tubes.
- 7 Internal air pocket eliminates oil expansion overflow.
- 8 Integral relief valve.

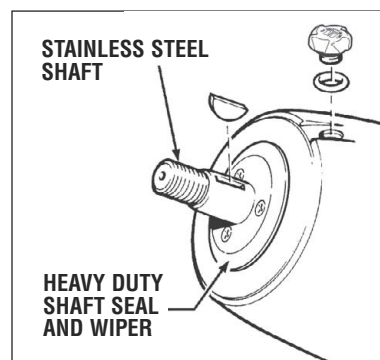


### NOTICE

Illustration is not intended to assist in the repair of a helm pump. Any repair to a hydraulic steering system must be completed by an authorized repair center. Refer to page 13-1 for authorized repair centers.

## Commercial Helms

Part# HH5217, HH5224



Specifically designed to be used on smaller fishing vessels involved in the Lobster and Crabbing Industries. The Commercial Helm Pumps are designed with a stainless steel shaft and heavy duty shaft seal and wiper. This new shaft and seal help protect the Helm Pump from the abrasive effects of sediment that is brought on board by the operator handling Traps or Pots.

### NOTICE

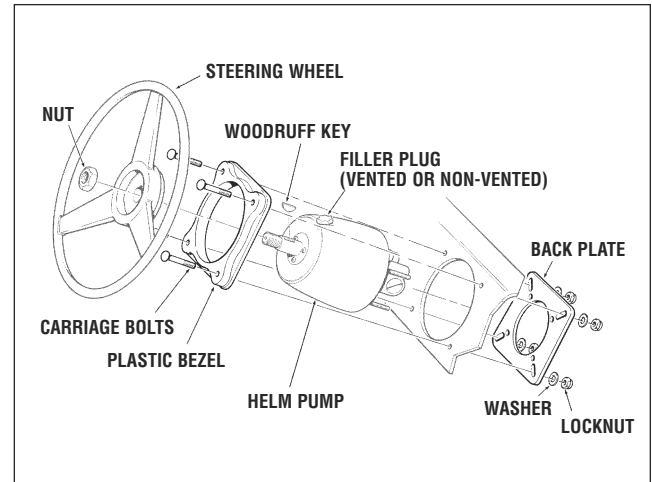
For Commercial Use.

# Accessories

## Backplate Kit (part # HA5418)

- a) Used to retrofit a new Seastar standard helm in the old 4.5" (115mm) diameter hole, or
- b) reduce the helm protrusion from the dash by the thickness of the dash, or
- c) retrofit new SEASTAR standard helm into hole cutouts for mechanical and hydraulic steering as per chart.

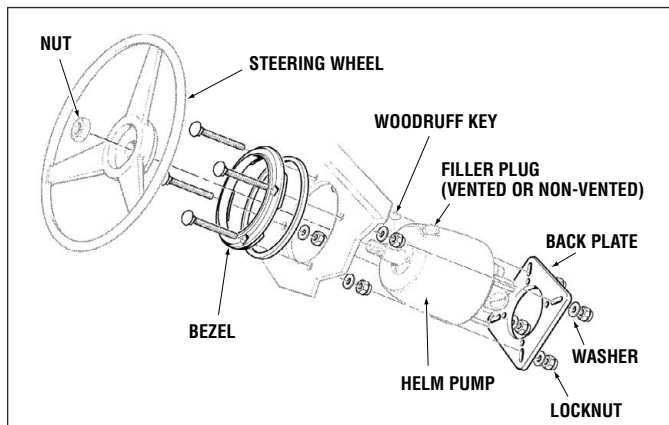
STEERING MANUFACTURER	HELM MODEL TYPE	SYSTEM	BACKPLATE KIT REQ
TELEFLEX	SAFE-T	MECHANICAL	YES
	BIG-T	MECHANICAL	YES
	ROTARY	MECHANICAL	NO
	RACK AND PINION	MECHANICAL	NO
	SYTEN	HYDRAULIC	YES
MORSE	ROTARY	MECHANICAL	NO
	RACK AND PINION	MECHANICAL	NO
HYNAUTIC	H-50 SERIES	HYDRAULIC	YES
	H-60 SERIES	HYDRAULIC	YES
	H-80 SERIES	HYDRAULIC	YES
	H-300 SERIES	HYDRAULIC	YES



## Round Bezel

(part # HA5478 SeaStar) (part # HA5479 BayStar)

Reduces the distance the helm protrudes from the front of the dash to 3.75" (93mm).

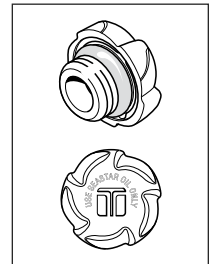


## Vent Plug (part # HA5431)

Supplied with SeaStar Helm Pump

Must Be used with Helm Pump on all single steering station systems.

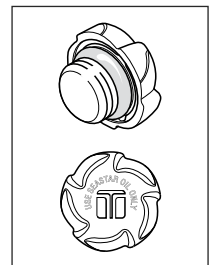
Must be used on uppermost Helm Pump on multi steering station systems.



## Non-Vent Plug (part # HA5432)

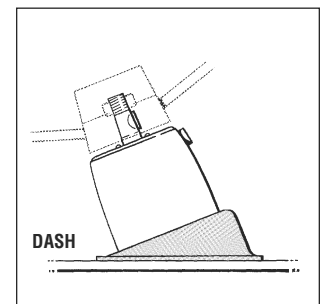
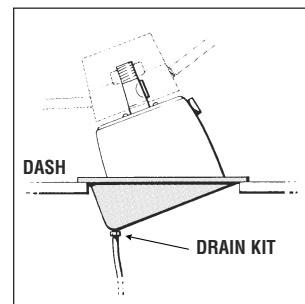
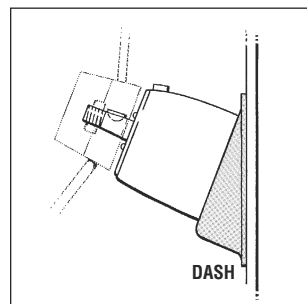
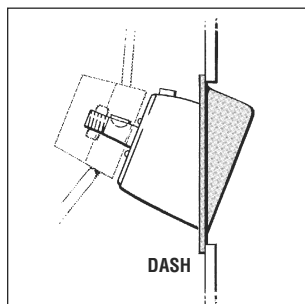
Must be used on all Helm Pumps other than uppermost Helm Pump on multi steering station systems.

This Non-Vent Plug is supplied with additional Fitting Kit No. HF5501 & HF5502



## 20° Wedge (part # HA5419 & HA5408 c/w Drain kit)

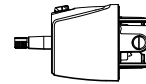
This kit is designed to mount the helm at a 20° angle to the mounting surface. 4 possible mounting configurations are available.



▲ For this configuration use **HA5408**

# SeaStar Helm–Order Guide

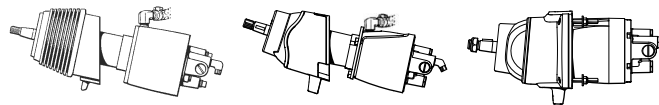
## SeaStar Front Mount



PART NUMBER	HELM DESCRIPTION	DISPLACEMENT CU. IN./REV (CC/REV)	RELIEF VALVE SETTING PSI (BAR)	NOTES
HH5269	FRONT MOUNT	1.4 (23.0)	1000 (70)	
HH5271	FRONT MOUNT	1.7 (27.8)	1000 (70)	
HH5761	FRONT MOUNT (Full Feedback)	1.7 (27.8)	1000 (70)	2
HH5217	FRONT MOUNT (Commercial)	1.7 (27.8)	1000 (70)	3
HH5273	FRONT MOUNT	2.0 (33.0)	1000 (70)	
HH5760	FRONT MOUNT (Full Feedback)	2.0 (33.0)	1000 (70)	2
HH5272	FRONT MOUNT	2.4 (39.3)	1000 (70)	
HH5762	FRONT MOUNT (Full Feedback)	2.4 (39.3)	1000 (70)	2
HH5224	FRONT MOUNT (Commercial)	2.4 (39.3)	1000 (70)	3
HH5285	FRONT MOUNT	3.0 (46.1)	1000 (70)	New product

## SeaStar Tilt

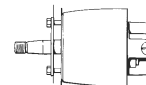
*NOTE: All sport tilt helms are shipped with the remote filler tube.*



HH6574	CLASSIC TILT	1.4 (23.0)	1000 (70)	Replaces HH5744
HH6193	SPORT TILT	1.4 (23.0)	1000 (70)	<b>New Product</b>
HH6541	CLASSIC TILT	1.7 (27.8)	1000 (70)	Replaces HH5741
HH6191	SPORT TILT	1.7 (27.8)	1000 (70)	
HH6291	SPORT TILT (Spline Shaft)	1.7 (27.8)	1000 (70)	
HH6491	SPORT PLUS	1.7 (27.8)	1000 (70)	New product
HH6391	SPORT PLUS (Spline Shaft)	1.7 (27.8)	1000 (70)	New product
HH6543	CLASSIC TILT	2.0 (33.0)	1000 (70)	Replaces HH5743
HH6145	SPORT TILT	2.0 (33.0)	1000 (70)	
HH6445	SPORT PLUS	2.0 (33.0)	1000 (70)	New product
HH6345	SPORT PLUS (Spline Shaft)	2.0 (33.0)	1000 (70)	New product
HH6542	CLASSIC TILT	2.4 (39.9)	1000 (70)	Replaces HH5742
HH6192	SPORT TILT	2.4 (39.3)	1000 (70)	
HH6292	SPORT TILT (Spline Shaft)	2.4 (39.3)	1000 (70)	
HH6492	SPORT PLUS	2.4 (39.9)	1000 (70)	New product
HH6392	SPORT PLUS (Spline Shaft)	2.4 (39.9)	1000 (70)	New product

## SeaStar Rear Mount

*NOTE: All rear mount helms are shipped with the remote filler tube.*



HH5260	REAR MOUNT	1.4 (23.0)	1000 (70)	
HH5279	REAR MOUNT (1" Straight Shaft)	1.4 (23.0)	1000 (70)	
HH5280	REAR MOUNT (1" Tapered Shaft)	1.4 (23.0)	1000 (70)	
HH5231	REAR MOUNT (Full Feedback)	1.4 (23.0)	1000 (70)	
HH5261	REAR MOUNT	1.7 (27.8)	1000 (70)	
HH5281	REAR MOUNT (1" Tapered Shaft)	1.7 (27.8)	1000 (70)	
HH5262	REAR MOUNT	2.4 (39.3)	1000 (70)	
HH5282	REAR MOUNT (1" Tapered Shaft)	2.4 (39.3)	1000 (70)	
HH5265	REAR MOUNT	3.0 (46.1)	1000 (70)	

### NOTES

- SeaStar PRO helms cannot be used with an unbalanced cylinder. SeaStar reinforced Kevlar Outboard style hoses should be used with ALL SeaStar PRO helms.
- No "Check Valves" are installed into these helm pumps. These are intended for use in a single steering station application ONLY. Not for use in multiple steering stations and/or in conjunction with autopilot.
- Commercial helms use a stainless steel shaft and a better sealing top plate for use in extreme conditions and or commercial type applications.



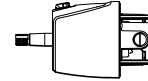
# SeaStar PRO Helm—Order Guide



**⚠ WARNING**

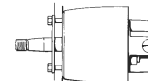
**DO NOT use with an unbalanced cylinder. Steering lock up WILL occur.**

## SeaStar PRO Front Mount



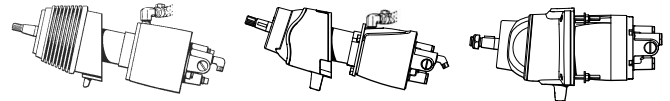
PART NUMBER	HELM DESCRIPTION	DISPLACEMENT CU. IN./REV (CC/REV)	RELIEF VALVE SETTING PSI (BAR)	NOTES
HH5779	FRONT MOUNT	1.7 (27.8)	1500 (103)	1
HH5218	FRONT MOUNT, COMMERCIAL	1.7 (27.8)	1500 (103)	1, 3
HH5770	FRONT MOUNT	2.0 (33.0)	1500 (103)	1
HH5772	FRONT MOUNT	2.4 (39.3)	1500 (103)	1

## SeaStar PRO Rear Mount



HH5778	REAR MOUNT	1.7 (27.8)	1500 (103)	1
HH5771	REAR MOUNT	2.0 (33.0)	1500 (103)	1

## SeaStar PRO Classic and Sport Tilt



HH6575	CLASSIC TILT	1.4 (23.0)	1500 (103)	Replaces HH5775
HH6573	CLASSIC TILT	1.7 (27.8)	1500 (103)	Replaces HH5773
HH6489	SPORT PLUS	1.7 (27.8)	1500 (103)	New Product
HH6574	CLASSIC TILT	2.0 (33.0)	1500 (103)	Replaces HH5774
HH6490	SPORT PLUS	2.0 (33.0)	1500 (103)	New product
HH6190	SPORT TILT	2.0 (33.0)	1500 (103)	1
HH6188	SPORT TILT	2.4 (39.3)	1500 (103)	1

**NOTES**

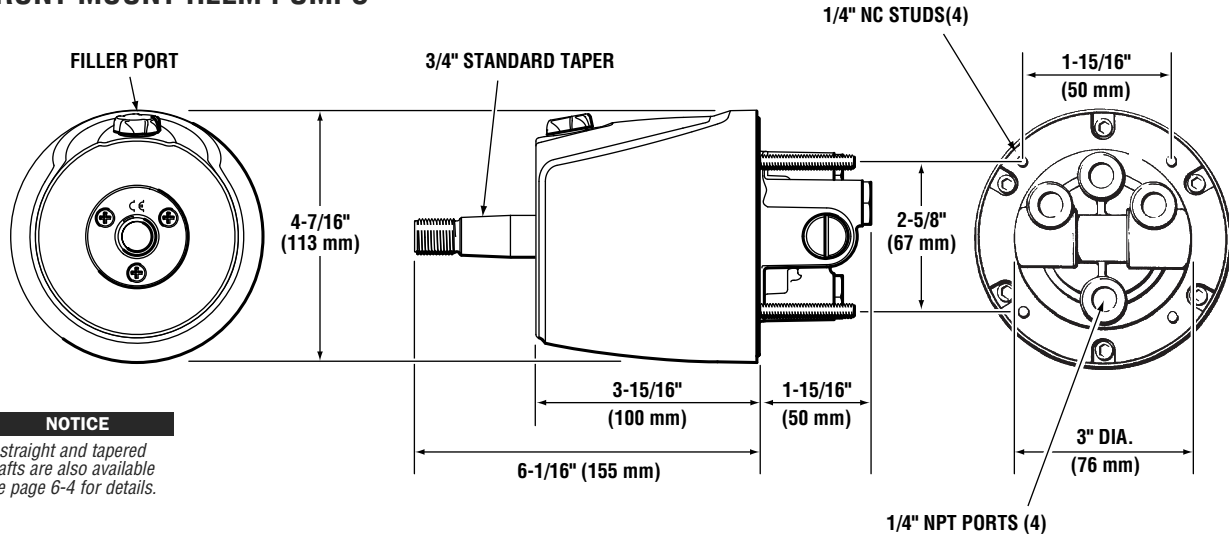
- SeaStar PRO helms cannot be used with an unbalanced cylinder. SeaStar reinforced Kevlar Outboard style hoses should be used with ALL SeaStar PRO helms.
- No "Check Valves" are installed into these helm pumps. These are intended for use in a single steering station application ONLY. Not for use in multiple steering stations and/or in conjunction with autopilot.
- Commercial helms use a stainless steel shaft and a better sealing top plate for use in extreme conditions and or commercial type applications.

# Front/Rear Mount Helm Dimensions

**NOTICE**

ALL SeaStar helm pumps can be mounted horizontally to vertically and anywhere in between. In ALL cases the filler port must be in the uppermost position.

**FRONT MOUNT HELM PUMPS**



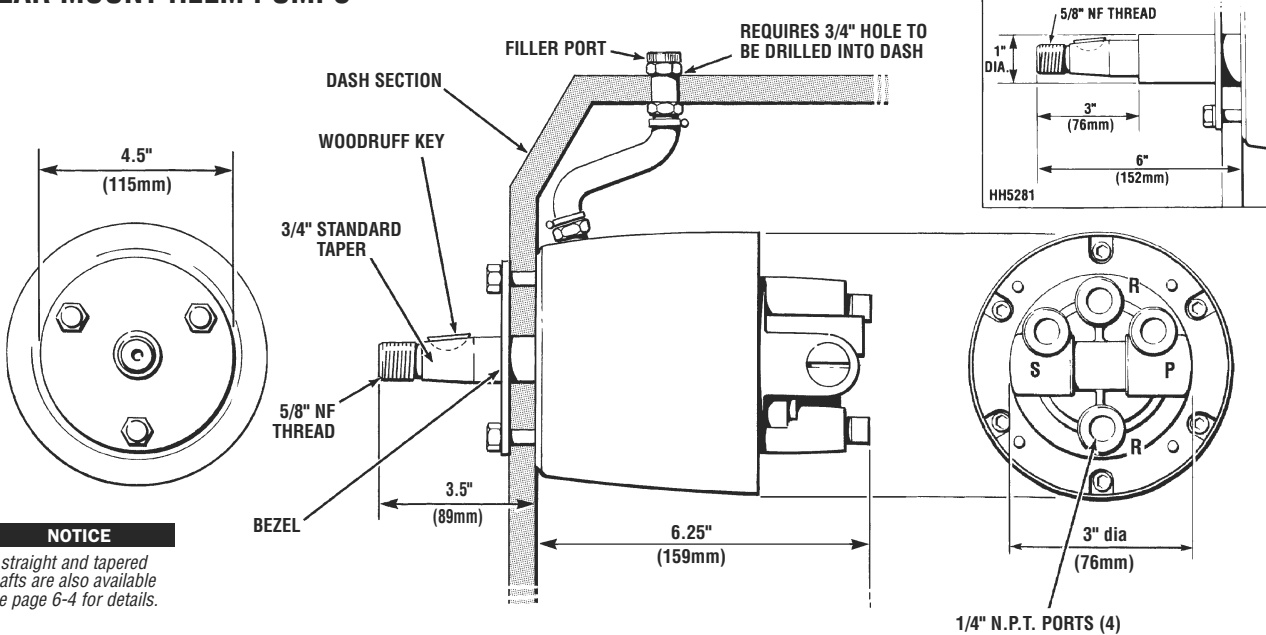
**NOTICE**

1" straight and tapered shafts are also available see page 6-4 for details.

**NOTICE**

Max. steering wheel diameter 28" (711mm).

**REAR MOUNT HELM PUMPS**



**NOTICE**

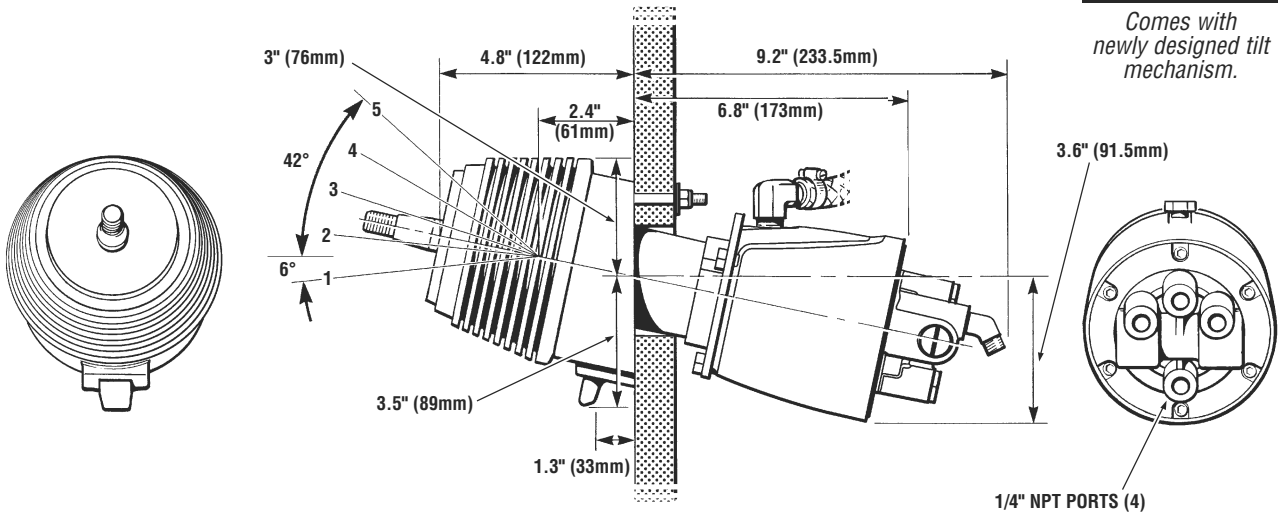
1" straight and tapered shafts are also available see page 6-4 for details.

**NOTICE**

Max. steering wheel diameter 28" (711mm). Min. dash thickness 1" (25.5mm), Max. dash thickness 1.5" (38mm).

# Tilt/Sport Tilt Helm Dimensions

## SPORT TILT HELM PUMPS



**NOTICE**

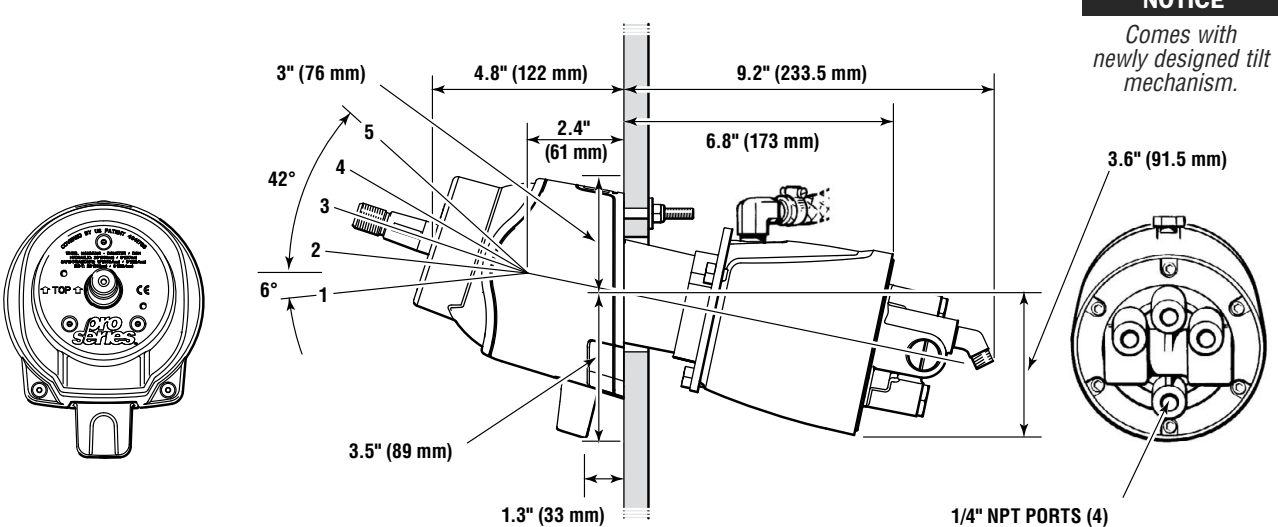
*Comes with newly designed tilt mechanism.*

**NOTICE** Max. steering wheel diameter 20" (508mm)

**NOTICE**

*Remote fill and vent kit (included with helm pump) requires a 3/4" hole to be drilled into the dash board and above the helm pump. Please refer to page 9-22, HA5450 for details.*

## SPORT PLUS TILT HELM PUMPS



**NOTICE**

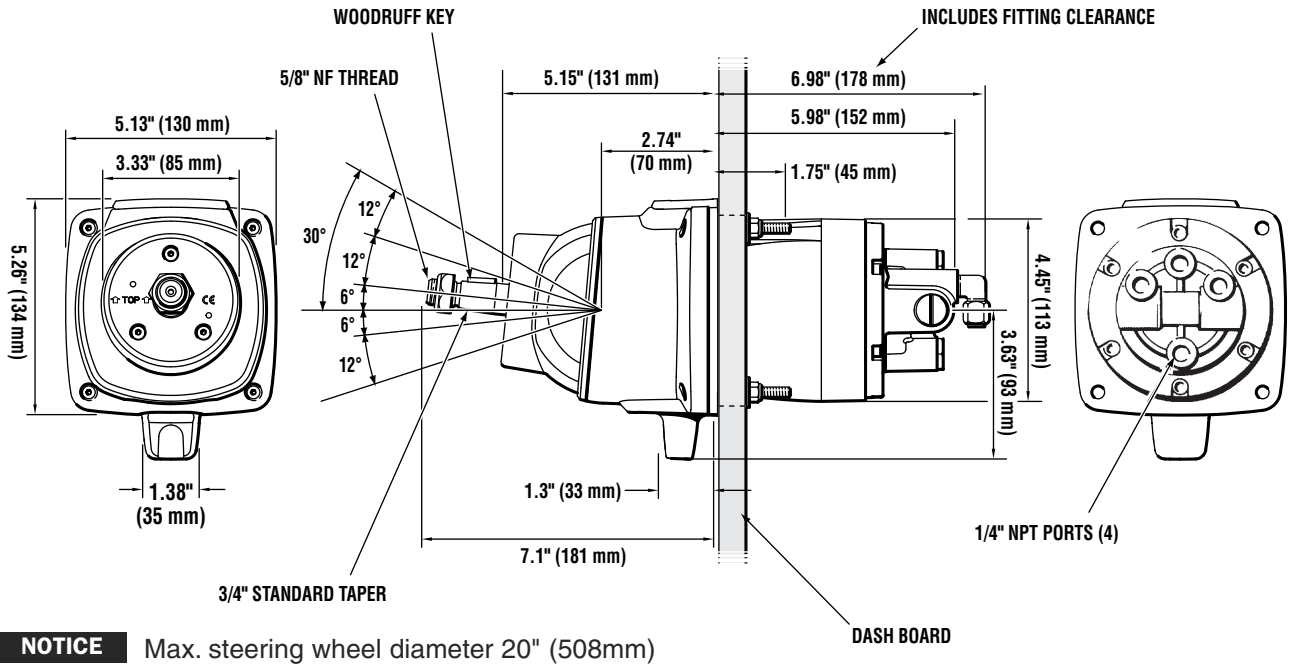
*Comes with newly designed tilt mechanism.*

**NOTICE** Max. steering wheel diameter 20" (508mm)

**NOTICE**

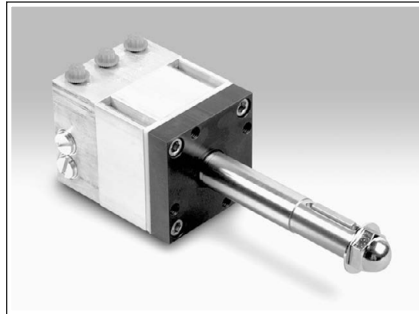
*Remote fill and vent kit (included with helm pump) requires a 3/4" hole to be drilled into the dash board and above the helm pump. Please refer to page 9-22, HA5450 for details.*

### CLASSIC STYLE TILT HELM PUMPS



# Hynautic Helm Pumps

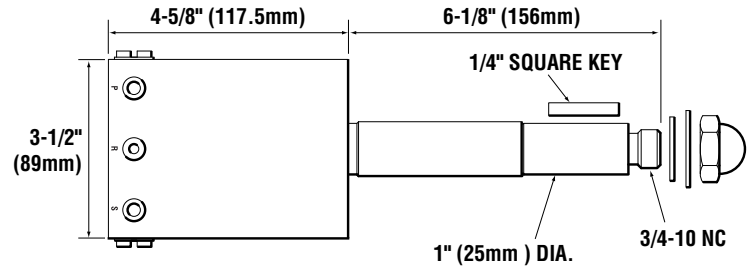
## Heavy Duty Helm Pump H-20 Series



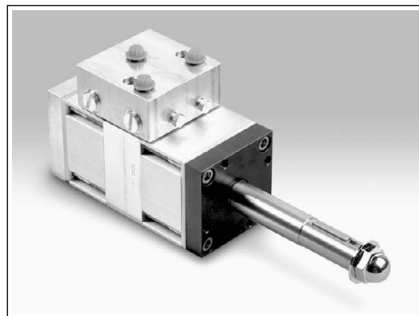
Max steering wheel diameter 36" (914 mm).

HELM	DISPL	SHAFT STYLE DIA. & TYPE	KEYWAY	INTEGRAL VALVING	
20 Series	H-21	2.75cu in	1 Straight	1/4" Square	Yes
	H-25	2.75cu in	3/4", 1"/ft Tapered	#9 Woodruff	Yes
	H-26	2.00cu in	3/4", 1"/ft Tapered	#9 Woodruff	Yes

### H-21



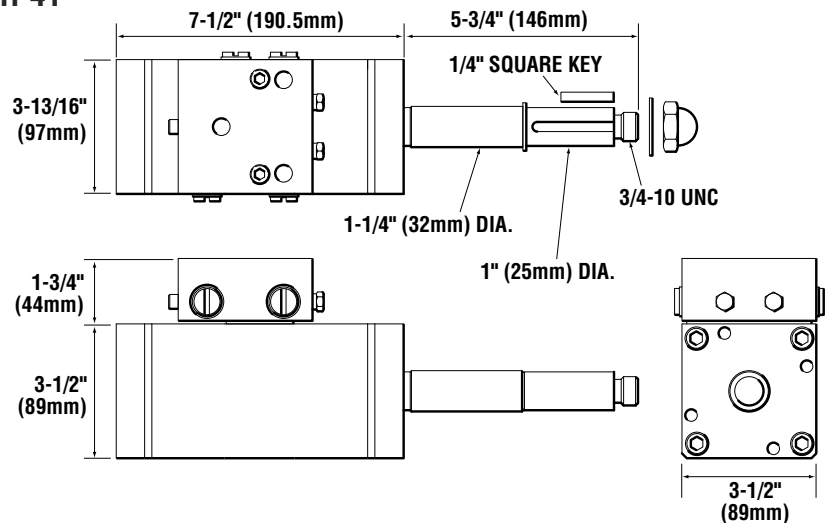
## Heavy Duty Helm Pump H-40 Series



Max steering wheel diameter 47" (1193 mm).

HELM	DISPL	SHAFT STYLE DIA. & TYPE	KEYWAY	INTEGRAL VALVING	
40 Series	H-41	5.50cu in	1 Straight	1/4" Square	Yes
	H-41-2	5.50cu in	3/4", 1"/ft Tapered	#9 Woodruff	Yes
	H-42	4.00cu in	1 Straight	1/4" Square	Yes
	H-42-02	4.00cu in	3/4", 1"/ft Tapered	#9 Woodruff	Yes

### H-41



## NOTICE

Hynautic H-20/40 Series helms require the use of an external Pressure relief valve (Part # MSV-21) and an external oil reservoir (part # HP5810).

# Capilano Helm Pumps

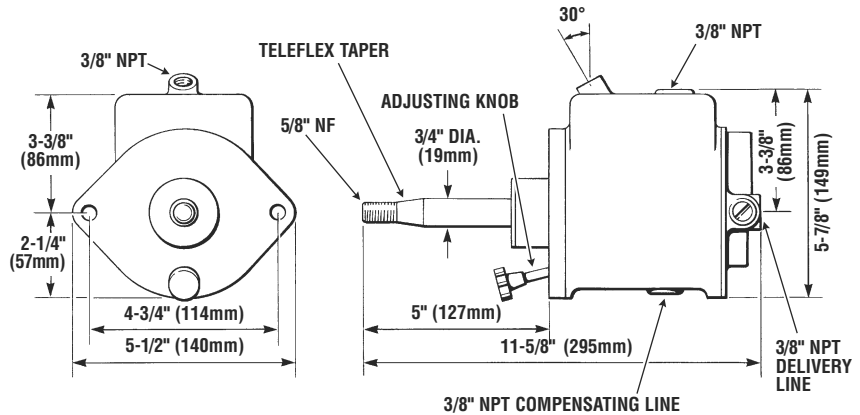
## 1250V & 1275V Models

Model	Part #
1250V	HH5250
1275V	HH5275

A unique variable displacement feature on these helms allows the number of steering wheel turns to be adjusted by the helms-person to their preference within a predetermined range.

Recommended wheel size (1250V) is between 20" and 36".

Recommended wheel size (1275V) is between 26" and 36".

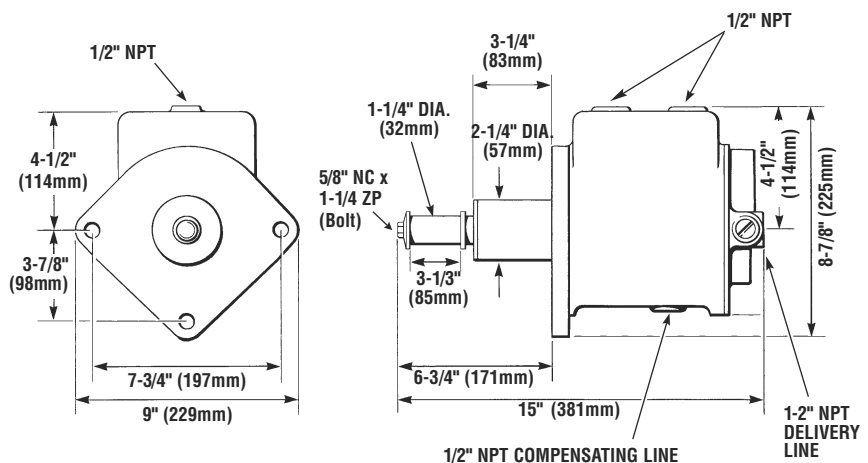


## 1350 Models

Model	Part #
1350	HH0426

This steering system is designed for pleasure and commercial boats where the steering torque is between 28,000 in/lbs and 62,900 in/lbs.

Recommended wheel size (1350) is between 30" and 48".



### ⚠ WARNING

**Use self-locking type fasteners only; substituting non-self locking fasteners can result in loosening or separation of equipment and loss of steering control.**

**DO NOT exceed 110 in-lbs. (12 Nm) torque on helm nuts & bolts.**

SeaStar<sup>®</sup> P/A™

## POWER ASSIST



The Marine Industry is continually introducing heavier outboard engines, higher horse power engines, more aggressive propellers, bigger/faster boats...

Boat operators are asking for increased comfort and lighter steering loads... These were the driving forces behind the design of SeaStar and SeaStar PRO Power Assist.

This new and innovative product is highly recommended on any 150HP and above outboard application to give your boat the same, easy steering you are accustomed to in your car. Power Assist is also recommended for the following;

- Twin and Triple engine applications
- Bass Boats
- Pontoon Boats (150HP+)
- Power Catamarans
- Inboard powered cruisers without engine driven power assist.

## How the System Works

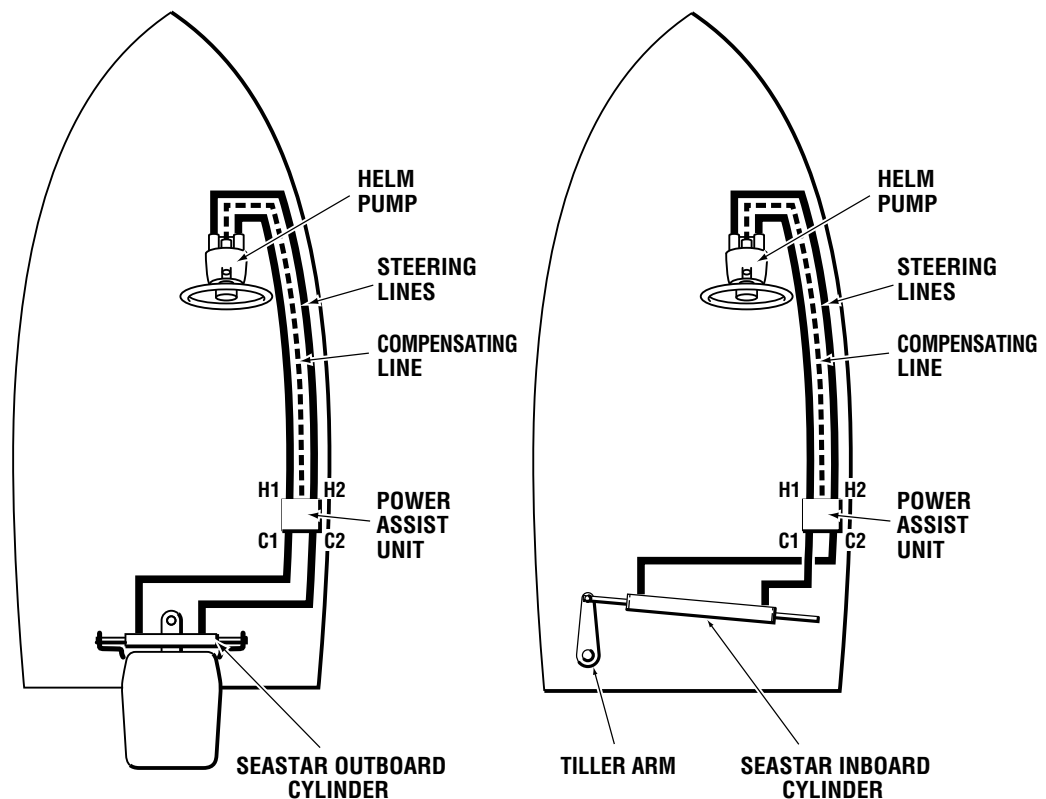
SeaStar P/A (Power Assist) steering uses an electronically controlled on-demand hydraulic pump to provide "Power" for your SeaStar Hydraulic Steering system.

The SeaStar P/A system is comprised of two circuits: a hand operated manual system, which is the control element, and a hydraulic power pump, which is the working element.

The manual system consists of a helm pump with internal relief and check valves, as well as a built in reservoir. Two steering lines and a compensating line which provide a routing for fluid to transmit through the system, and a steering cylinder which moves the steering device on the boat from side to side.

The power system, is an electronically controlled hydraulic pump that boosts the fluid being sent from the helm pump to the steering cylinder (this will result in much easier effort at the wheel—even when under heavy loads). A compensating line connects the P/A unit to the helm pump, allowing the P/A unit to share fluid with the helm reservoir.

The SeaStar P/A is compatible with multiple steering stations, and with the use of an autopilot. In the event of a P/A power loss or failure the hydraulic system will automatically revert to a manual hydraulic system.



*Typical installations shown (please refer to your cylinder installation manual for proper hose installation diagrams).*



## SeaStar P/A Compatibility Chart

The P/A is designed for use in recreational marine applications in conjunction with SeaStar Hydraulic Steering. Optimal performance will be obtained when used with SeaStar 1.4, 1.7 and 2.0 cu in (1000psi) helm pumps, or, 2.0 cu in (1500 psi) SeaStar P/A PRO Hydraulic Steering.

### NOTICE

*SeaStar nylon tube may ONLY be used for the compensating line. DO NOT use SeaStar Nylon tube to plumb any other portion of the steering system.*

### NOTICE

**Plan ahead. There MUST be at least 6' (feet) of hose between the helm pump and power assist, and between the power assist and the steering cylinder.**

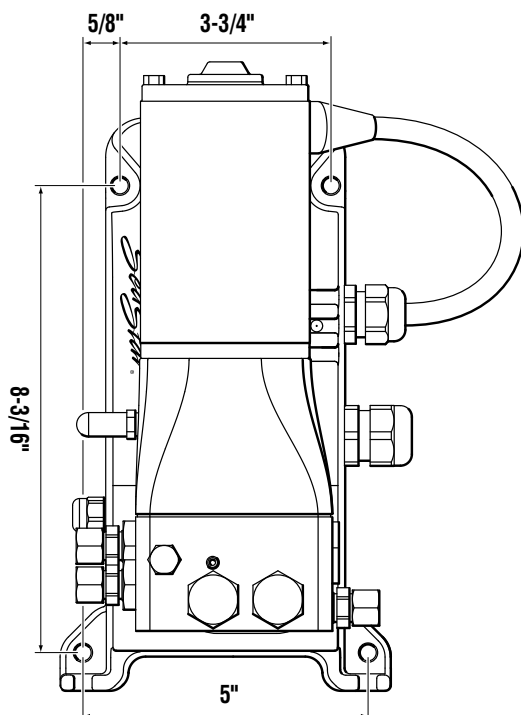
### NOTICE

*When using any Power Assist with a SeaStar PRO helm pump there will be variations in steering effort. At the beginning of a trip the wheel will be very easy to turn and will get progressively heavier after several wheel turns are made. This is not considered a fault.*

### NOTICE

*Use ONLY Teleflex Marine products with the P/A unit as with ALL Teleflex Marine systems. Failure to do so may void your warranty.*

## Specifications



### SEASTAR POWER ASSIST 12/24V (PA1200-2 & PA1225-2)

- 12/24 Volts (automatically recognized)
- 1000psi MAX system peak pressure (500psi working load)
- PEAK Current Draw = 60 amps @ 12V
- MAX Current Draw = 40 amps @ 12V
- Typical current draw: Approx. 3 amps, average
- Purple ignition wire MAX current draw = 1 amp

### SEASTAR PRO POWER ASSIST, 12/24V (PA1315-2)

- 12/24 Volts (automatically recognized)
- 1500psi MAX System peak pressure (750psi working load)
- PEAK Current Draw = 60 amps @ 12V
- MAX Current Draw = 40 amps @ 12V
- Typical current draw: Approx. 3 amps, average
- Purple ignition wire MAX current draw = 1 amp

Part No.	Harness Length	Voltage (auto recognized)
PA1200-2	15'	12/24 Volt
PA1206-2	6'	12/24 Volt
PA1225-2	25'	12/24 Volt
PA1315-2	15'	12/24 Volt

### NOTICE

*Use SeaStar PRO Power Assist with a SeaStar PRO helm for best performance.*



# POWER STEERING SYSTEMS

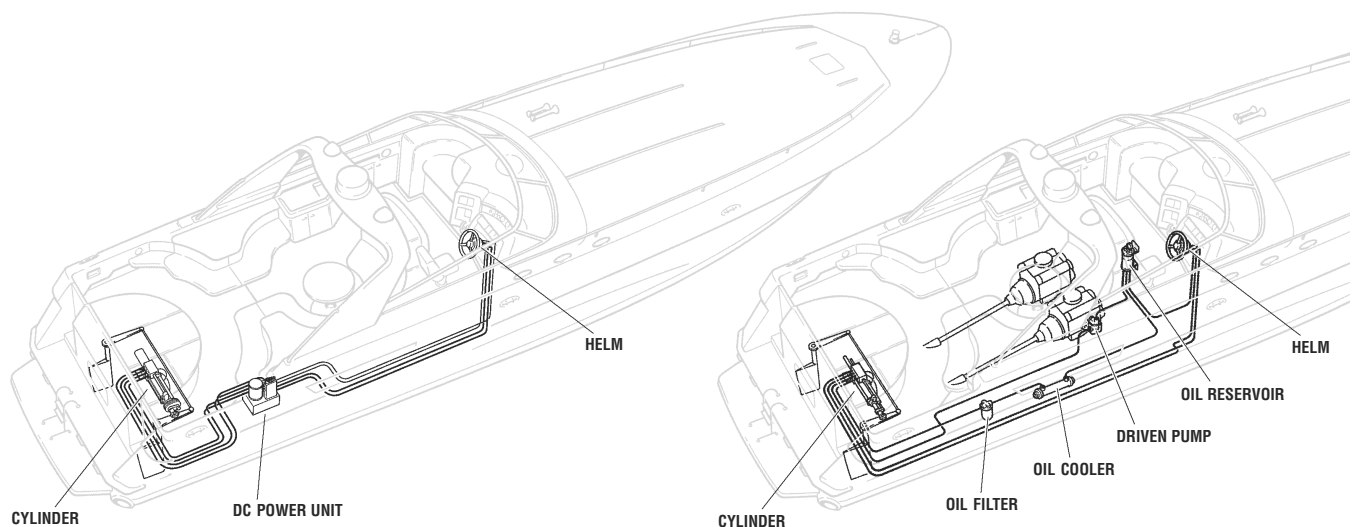
## Introduction

Larger yachts require a larger steering system to handle the higher loads typically seen at the rudder(s). This system consists of two distinct operating circuits;

- a “manual” operated hydraulic system, consisting of a standard SeaStar Helm pump and a hydraulic steering cylinder (fitted with integral servo cylinder and power steering valve), and
- a “power” steering system consisting of either an engine driven pump (conventional), or, an ectecially driven power assist pump (electric).

The manual circuit provides the control portion of the steering system and the power circuit provides the power to turn the rudder(s). SeaStar manufactures two options for the power circuit. Regardless of the power option you choose, the correct steering cylinder(s) and helm pump(s) (manual circuit) will need to be determined first (see page 8-2 for selection process). The power steering cylinders as well as the helm pump are common between the two “power” systems. Before choosing your preferred “power” option, you must determine what cylinder is required for your application.

If you have any questions regarding the selection of your steering system, please contact Technical Support for assistance “before” you select your system.



*DC Power Steering shown.*

*Conventional Power Steering shown.*

## Steering Cylinder(s) and Helm Pump Selection

Review the Cylinder selection guide below to choose the correct cylinder for your application, then, consult with helm pump selection to determine what helm you wish to purchase to provide your desired wheel turns from hard over to hard over.

### NOTICE

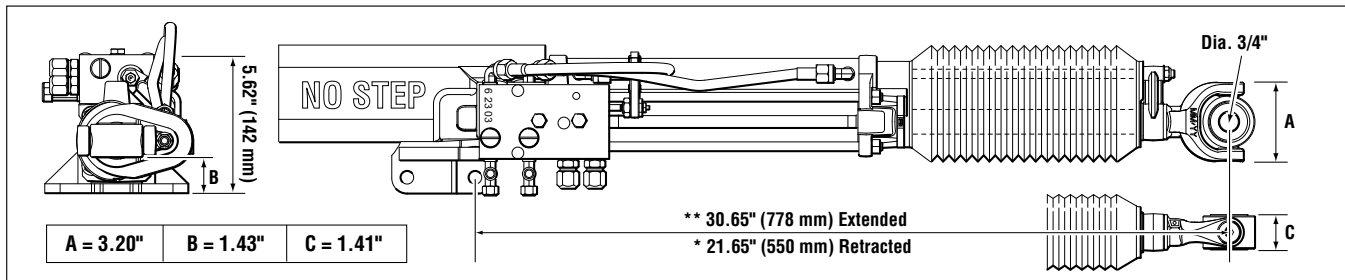
The Cylinder Selection Guide below is for vessels fitted with “standard” rudders currently using SeaStar Steering Systems. For all boats over 70’ and boats that are fitted with large and/or articulating rudders, steering loads should be reviewed by Teleflex Canada Technical Service prior to selecting your cylinder (see Rudder Torque Data Sheets on page 9-24 and page 9-25).

## Cylinder Selection Guide

All boats over 70’ should have steering loads reviewed by factory.

CYLINDER PART NUMBER	DISPLACEMENT HULLS (standard)	DISPLACEMENT HULLS (heavy duty)	PLANING HULLS
SINGLE 9" x 1 CYLINDER (HC5801-2)	UP TO .....50' (15m)	UP TO .....40' (12m)	UP TO .....65' (20m)
TWIN 9" x 2 CYLINDER (HC5802)	UP TO .....75' (22m)	UP TO .....55' (17m)	UP TO .....85' (26m)
SINGLE 11" x 1 CYLINDER (HC5803-2)	UP TO .....60' (18m)	UP TO .....50' (15m)	UP TO .....75' (23m)
TWIN 11" x 2 CYLINDER (HC5804)	UP TO .....85' (26m)	UP TO .....60' (18m)	UP TO .....100' (31m)
*SINGLE 9" x 2.5 CYLINDER (HC5805)	UP TO .....100' (31m)	UP TO .....70' (22m)	UP TO .....110' (34m)
*TWIN 9" x 2.5 CYLINDER (HC5806)	UP TO .....110' (34m)	UP TO .....80' (25m)	UP TO .....120' (37m)

\* Larger 2.5" cylinder bore than HC5801-2 and HC5802.



\* Add 2" (50 mm) to this dimension for HC5803-2. \*\* Add 4" (101 mm) to this dimension for HC5803-2.

## Technical Data

CYLINDER PART NUMBER	DISPLACEMENT	BORE	STROKE	OUTPUT FORCE	MAX. TORQUE (35" from centre)
SINGLE 9" CYLINDER (HC5801-2)	21.25 in <sup>3</sup> (348cc)	2.0" (51mm)	9" (229mm)	2946 lbs <sub>f</sub> (13,090 N)	18,900 in-lbs (2130 Nm)
SINGLE 11" CYLINDER (HC5803-2)	26.00 in <sup>3</sup> (426cc)	2.0" (51mm)	11" (280mm)	2946 lbs <sub>f</sub> (13,090 N)	23,140 in-lbs (2610 Nm)
TWIN 9" CYLINDER (HC5802)	42.50 in <sup>3</sup> (697cc)	2.0" (51mm)	9" (229mm)	5892 lbs <sub>f</sub> (26,190 N)	37,800 in-lbs (4260 Nm)
TWIN 11" CYLINDER (HC5804)	52.00 in <sup>3</sup> (853cc)	2.0" (51mm)	11" (280mm)	5892 lbs <sub>f</sub> (26,190 N)	46,280 in-lbs (5220 Nm)
SINGLE 9" CYLINDER (HC5805)	37.11 in <sup>3</sup> (608cc)	2.5" (64mm)	9" (229mm)	5154 lbs <sub>f</sub> (22,926 N)	33,065 in-lbs (3736 Nm)
TWIN 9" CYLINDER (HC5806)	74.33 in <sup>3</sup> (1216cc)	2.5" (64mm)	9" (229mm)	10,308 lbs <sub>f</sub> (45,852 N)	66,130 in-lbs (7472 Nm)

## Helm pump Selection

	CYLINDER PART NUMBER											
	HC5801-2 (Single and Twin)				HC5803-2 (Single and Twin)				HC5805 (Single and Twin)			
HELM PUMP	1.4	1.7	2.0	2.4	1.4	1.7	2.0	2.4	1.4	1.7	2.0	2.4
WHEEL TURNS (Hard Over to Hard Over)	4.3	3.5	3.0	2.5	5.3	4.3	3.7	3.1	4.3	3.5	3.0	2.5

### NOTICE

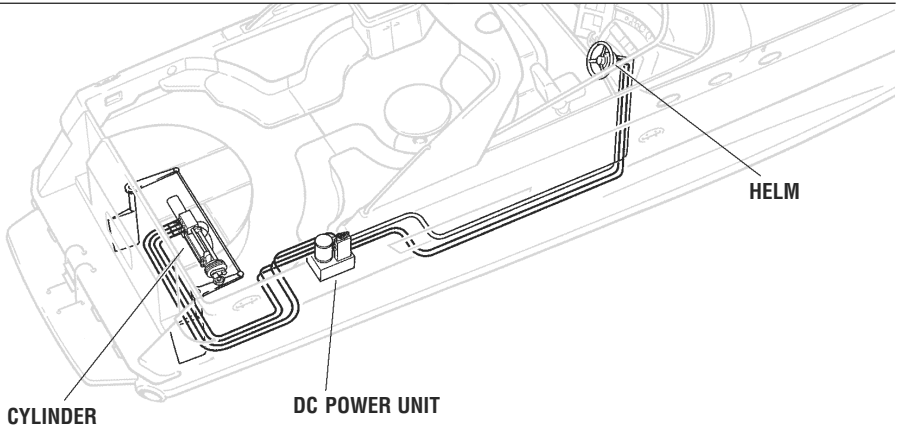
DC Power Steering System is ONLY to be used with a SeaStar 1.4 or 1.7 helm pump. Larger displacement helm pumps CANNOT be used with DC Power Steering.

# DC POWER STEERING

## (Electric, Power Assist)

### Features

- Easy to troubleshoot
- No PTO, no separate filter, no separate reservoir, no cooler required
- Highly responsive, effortless steering performance at all speeds
- Low number of turns lock to lock (based on helm selection)
- Few components to spec and install, reduced install time
- Semi-Auto purge feature
- Suitable for multi-station applications
- Integrated autopilot pump
- Suitable for use with most SeaStar helms (including tilt versions)
- Automatic manual back up system

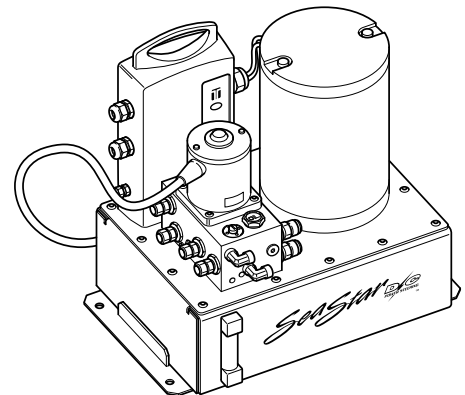
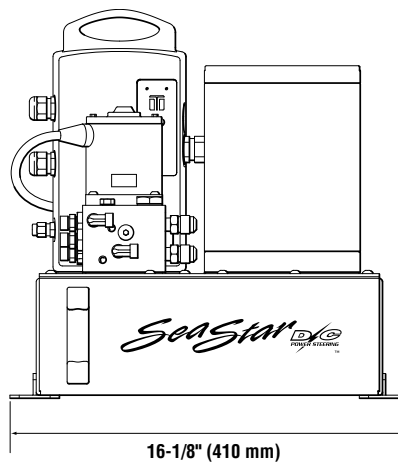
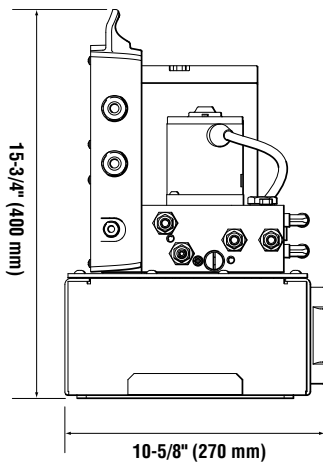


SeaStar Power Steering provides super responsive automotive style steering performance for today's large motor yachts. The SeaStar DC Power Steering Unit is the heart of the system providing reliable and economical hydraulic flow to the steering cylinder whenever the wheel is turned. Whether docking or cruising at high speed, the system will deliver 100% power regardless of engine speed.

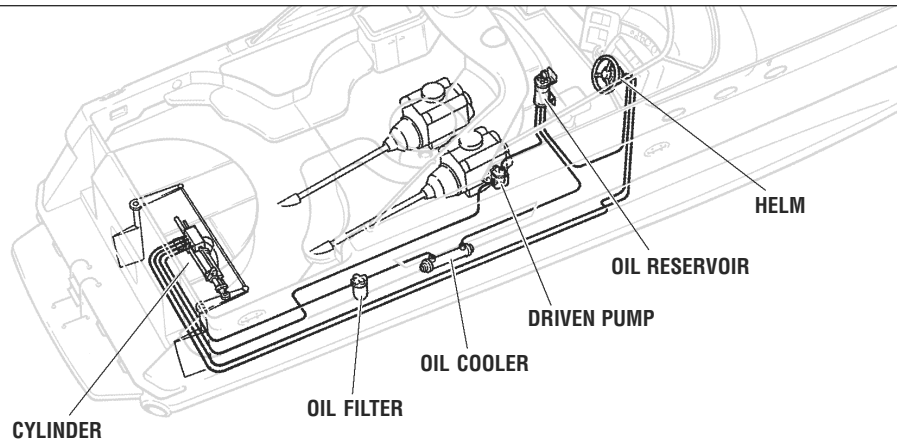
SeaStar's superior design and selection of materials, precision manufacturing and rigid quality control all add up to an outstanding robust and versatile system for all large boat applications.

### Technical Data:

MODEL	DC1000	DC2000
Main Motor	24 Volts	24 Volts
Autopilot Motor	12 Volts	24 Volts
Peak Current Draw @ 1250psi	72 amps	72 amps
Idle Current Draw	0.2 amps max	0.2 amps max
Average Current Draw (Depending on application)	10-12 amps	10-12 amps
Weight (Dry)	55lbs (25 kg)	55lbs (25 kg)
Tank Capacity	7 Liters	7 Liters
Adjustable Flow Autopilot	0 – 60 in <sup>3</sup> /min (984cc)	0 – 60 in <sup>3</sup> /min (984cc)



# CONVENTIONAL POWER STEERING



## Power Circuit Options

### Features

- Effortless steering from docking to top speed
- Responsive steering 3-1/2, turns lock to lock (or to suit)
- Automatic manual back up steering
- Multiple steering stations
- Easy autopilot interface

### How it works

SeaStar hydraulic power steering uses the ship's engine(s) to provide the "power" for the steering system, via an engine or electric motor driven hydraulic pump.

A manual hydraulic steering system, consisting of a standard SeaStar helm and a hydraulic steering cylinder, (fitted with an integral servo cylinder and a power steering valve) supplies the "control" portion of the steering system.

Under normal conditions, with engines running, a hydraulic oil supply is in a stand-by mode, ready to be directed to the steering cylinder as dictated by the steering wheel, servo cylinder and power steering valve.

Turning the steering wheel left or right makes the system go from stand-by into operating mode and move the steering cylinder accordingly.

In the event of a power source failure, hydraulic oil, from the steering helm, is automatically diverted directly into the servo and steering cylinder, providing the helmsman with manual back-up steering.

An engine room mounted oil reservoir allows easy system fill and assists the in-line oil cooler in cooling the hydraulic oil. An in-line oil filter helps to protect the steering system components against contaminants.

## Hose, Tube and Hydraulic Fluid

Recommend 100R1 for power circuit, 5/16"ID hose or tube for manual circuit.

System designed to use SeaStar oil (Mil spec H5606) or Dexron II (ATF) if using 1250V or 1275V helms.

### Power Circuit Selection

<b>Power Steering Cylinders</b>	Part #	L.H. Rotation, 9 Tooth Splined Shaft, Direct Drive .....	HP5843
9" (228mm) stroke .....	HC5801-2	R.H. Rotation, 6 Tooth B Flange, Direct Drive .....	HP5844
<i>See table above for correct cylinder selection</i>		L.H. Direct Drive, 9 Tooth Splined Shaft .....	HP5845
11" (279mm) stroke .....	HC5803-2	R.H. Direct Drive, 9 Tooth Splined Shaft .....	HP5846
<i>See table above for correct cylinder selection</i>		R.H. Direct Drive, 11 Tooth Splined Shaft .....	HP5847
9" (228mm) stroke .....	HC5805	R.H. Keyed Shaft .....	HP5848
<i>See table above for correct cylinder selection</i>		L.H. Direct Drive, 11 Tooth Splined Shaft .....	HP5849
<b>Add-On Cylinders</b>	Part #	L.H. Keyed Shaft .....	HP5850
9" (228mm) stroke .....	HC5802	L.H. direct drive, 13 Tooth Splined Shaft .....	HP5852
<i>See table above for correct cylinder selection</i>			
11" (279mm) stroke .....	HC5804		
<i>See table above for correct cylinder selection</i>			
9" (228mm) stroke .....	HC5806		
<i>See table above for correct cylinder selection</i>			
<b>Steering Helms</b> (For 3-1/2 Turn System).....	Part #		
SSI Helm, Standard Mount.....	HH5271		
SSI Helm, Rear Mount .....	HH5261		
SSI Helm, Tilt .....	HH5741		
SSI Helm, Rear Mount, 1" Shaft .....	HH5281		
<b>Power Steering Pumps</b>	Part #		
Outlet Check Power Pump.....	HP5820		
Press Relief Twin Pump.....	HP5822		
R.H. Rotation, Belt Drive.....	HP5830		
L.H. Rotation, Belt Drive .....	HP5831		
R.H. Rotation, Keyed Shaft, Direct Drive .....	HP5832		
R.H. Rotation, Keyed Shaft, Direct Drive .....	HP5833		
R.H. Rotation, Direct Drive, Heavy Duty.....	HP5835		
R.H. Rotation, 9 Tooth Splined Shaft, Direct Drive .....	HP5837		
R.H. Rotation, 11 Tooth Splined Shaft, Direct Drive .....	HP5838		
R.H. Rotation, Direct Drive, No Flow Control.....	HP5836		
R.H. Rotation, 9 Tooth Splined Shaft, Direct Drive .....	HP5839		
L.H. Rotation, 11 Tooth Splined Shaft, Direct Drive .....	HP5840		
L.H. Rotation, Direct Drive.....	HP5841		
L.H. Rotation, 11 Tooth Splined Shaft, Direct Drive .....	HP5842		
		<b>Oil Reservoir, Cooler &amp; Filter</b>	Part #
		Oil Reservoir.....	HP5810
		Oil Cooler, 2.25 Kw, 1" water lines.....	HP5825
		Oil Cooler, 6.25 Kw, 2" water lines.....	HP5826
		Oil Filter .....	HP5815
		<b>Miscellaneous</b>	Part #
		Outlet Check Valve (Power Pump).....	HP5820
		Auto Flow Control (Twin Pump) .....	HP5821
		Crossover Pressure Relief .....	HP5822
		System Pressure Gauge Kit .....	HA5821
		Adapter Kit, Twin Disk #5050 .....	HA5823
		Adapter Kit, Twin Disk #5061 .....	HA5824
		Adapter Kit, MAN to V10 Pump .....	HA5827
		SeaStar Oil, 1 liter.....	HA5430
		SeaStar Oil, 4 liter.....	HA5440
		Pressure Relief Valve, (1250psi setting).....*	HP5818

\* Required in a system where the Power pump does NOT have a built in pressure relief valve. ALL SeaStar Power Pumps have built in Pressure Relief Valves.



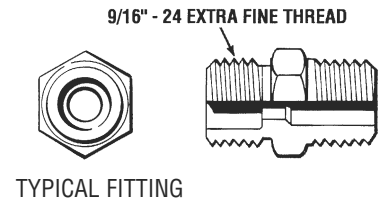


SeaStar®

# HOSE, TUBING, FITTINGS, ACCESSORIES & TOOLS

## Fittings

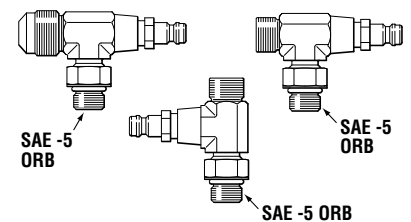
All SeaStar Manual Hydraulic steering systems utilize the same style of fittings for all applications. These are 3/8" compression fittings which utilize a 9/16"-24 extra fine thread.



## ORB Hose Fittings



These fittings are made of corrosion resistant stainless steel and now thread into the cylinders via adjustable O-ring sealed ports. Fittings can be easily orientated in any direction to accommodate tube routing.



## Tubing/Hose

The tubing or hose requirements depend on the type of steering system being considered. Please double check the application in which you are using as in some cases Nylon or copper tube is not to be used.

### ⚠ WARNING

**DO NOT CUT OUTBOARD HYDRAULIC HOSE.**

APPLICATION	TUBING/HOSE REQUIREMENTS	PAGE #
OUTBOARDS, INBOARDS, SEASTAR POWER ASSIST, or STERNDRIVE CYLINDER# HC5332	OUTBOARD HOSE	9-2- 9-6
STERNDRIVES, SEADRIVES, INBOARDS, SEASTAR 1.4/1.7	3/8" DIA. NYLON or COPPER TUBE	9-7- 9-10
<b>CAUTION: DO NOT USE NYLON TUBING IN OUTBOARD AND/OR POWER ASSIST STEERING APPLICATIONS.</b>		

## General Considerations

### ⚠ WARNING

**DO NOT use extruded nylon tubing with SeaStar Outboard cylinder, HC5332 stern drive cylinders and/or SeaStar Power Assist Applications.**

In most hydraulic steering installations the cylinder body moves as the motor, outdrive or tiller arm is articulated. Provide sufficient hose length to allow full-uninterrupted steering motion including trim and tilt. If your splashwell is rated for a dual engine application or you are mounting the engines on a gill bracket you must provide enough steering hose to rig either twin or single engines. Inboard or Sterndrive steering installations that use 3/8" copper or extruded nylon tube must have a swaged hydraulic hose kit (HF5508) between the steering cylinder and the rigid tube to provide a flexible connection.

# SEASTAR OUTBOARD HOSE

## ⚠ WARNING

**SeaStar PRO Helm systems require the use of SeaStar PRO (1500 psi) reinforced Kevlar Hoses ONLY.**

SeaStar and SeaStar PRO steering hoses are available in kits (two, equal lengths of hose per kit). Before ordering you must consider the following areas to ensure that you order the correct length for the cleanest installation. In ALL applications, hydraulic hose/tubing should be secured along the routing path where possible and should not be allowed to hang free in any area where they may become a safety hazard. Teleflex Marine recommends the use of a rigging tube, PVC piping or conduit for the safe installation and protection of the steering hose/tube. DO NOT install hoses in such a way that they become exposed to high heat areas such as engine components (i.e. manifolds or exhaust components), or in highly corrosive areas such as batter fumes or electrical connections. Each part number contains two hoses of equal length.

## NOTICE

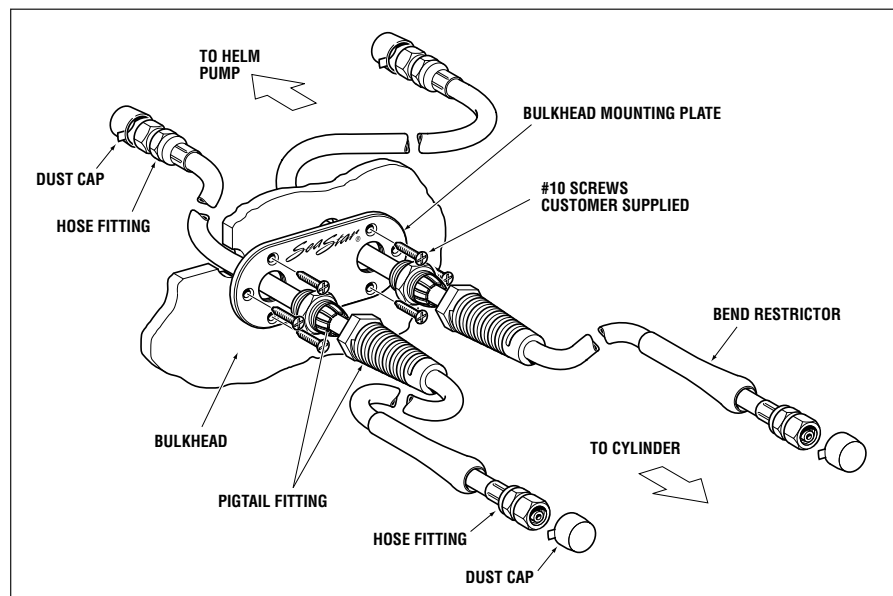
*SeaStar Bulkhead hoses provide the cleanest hose routine.*

Teleflex Marine offers two different types of steering hoses;

- Standard (straight line hoses, not passing through bulkheads) from 1–30', both SeaStar standard and SeaStar PRO available.
- Bulkhead hoses (for use where the hose is required to pass through a bulkhead). Available from 2–30', both SeaStar standard and SeaStar PRO available.

## Bulkhead Hose Kits

For the cleanest installation.



*H086xx Dual Polished Plate shown.*

## SeaStar Hose Kits: How to Order

Each part number contains two hoses of equal length.

- \* *SeaStar Standard and Pro Hose Kits are available in lengths from 2' – 30'. 40' Hose Kits are available by special order only.*
- \*\* *SeaStar Standard and Pro Bulkhead Hose Kits are available in lengths from 12' – 30'. 40' Hose Kits are available by special order only.*

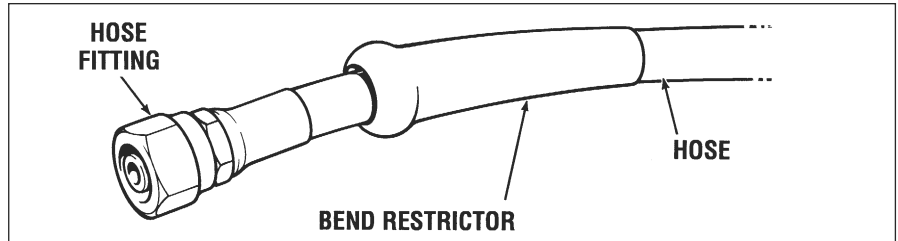
PART NO.	KIT DESCRIPTION
* H051xx	SeaStar Standard Outboard Hose Kit (2 hoses)
* H057xx	SeaStar Pro Hose Kit (2 hoses)
** H081xx	SeaStar Bulkhead Hose Kit, Standard (2 hoses)
** H082xx	SeaStar Bulkhead Hose Kit, Pro (2 hoses)
** H086xx	SeaStar Bulkhead Hose Kit, Polished Plate (2 hoses)
** H087xx	SeaStar PRO Bulkhead Hose Kit, Polished Plate (2 hoses)
** H088xx	SeaStar Bulkhead Hose Kit, Polished Plate double (2 hoses)
** H089xx	SeaStar PRO Bulkhead Hose Kit, Polished Plate double (2 hoses)

**NOTICE**

Outboard hoses are supplied with pre-attached hose fittings on both ends. In order to prevent hose kinking, bend restrictors are supplied on one end of each hose in the kit. The end of the hose with the bend restrictor is to be attached to the cylinder.

**NOTICE**

Correct hose length is crucial to the operation of your SeaStar steering system, please be sure that you take all the following measurements correctly to avoid damage to the steering hose.



Standard Hose Kit

**How to Measure Hoses**

Select from the illustrations that follow (figures A through I), the situation which best suits your application and note the:

- cylinder location,
- number of cylinders,
- type of cylinders,
- number of steering stations, and
- the number of hose and fitting kits required.

**NOTICE****⚠ CAUTION**

**DO NOT cut the hose. This will destroy the hose. Once cut there is no means to field swage fittings to the ends of the hose.**

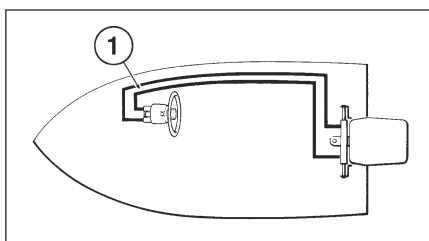
- Measure from center of the cylinder(s) and helm(s)
- Some installations require more than 1 hose kit and additional fitting kits (see parts list for each figure).
- Minimum bend radius for outboard hose is 2-1/2" (6 cm).
- Outboard cylinders move. They are subject to engine trim & tilt. Enough slack must be left in the hoses to prevent kinking.

**How to Measure Hoses:  
Single Station, Single  
Cylinder, NO Bulkhead****Helm to Steering Cylinder. Using the illustrations below:**

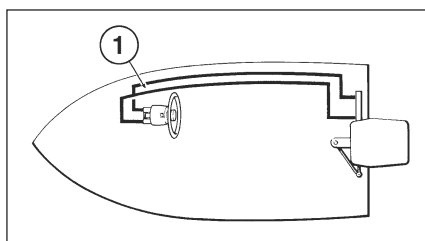
- 1) Measure from center of steering wheel to the starboard side wall.
- 2) Measure the intended path of the hoses from the starboard side wall to the center of the engine.
- 3) Round UP the measurement to the nearest 'even' number and add 2 feet (0.6m). This is the length of hose kit required.
- 4) Order hose kit part no. HO51\_ \_ (item 1). The last two digits correspond to the length of hose.

**Figure A**

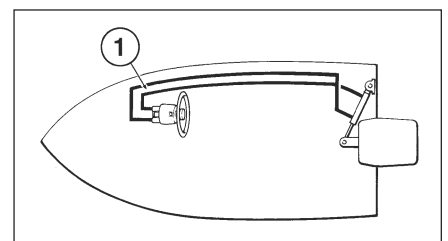
Single Front Mount Cylinder  
**Note:** cylinder body moves

**Figure B**

Single Side Mount Cylinder  
**Note:** cylinder body stationary

**Figure C**

Single Splashwell Mount Cylinder  
**Note:** cylinder body stationary



# Single Station

## How to Measure Hoses: Single Station, Dual Cylinders, NO Bulkhead

### Helm to hose tee fittings. Using the illustrations below:

- 1) Measure from center of steering wheel to the starboard side wall.
- 2) Measure from the starboard side wall to the transom.
- 3) Measure from the transom to your hose tee fittings (item 6).
- 4) Round UP the measurement to the nearest 'even' number. This is the length of hose kit required.
- 5) Order hose kit part no. HO51\_\_ (item 1). The last two digits correspond to the length of hose.

### Hose tee fittings to steering cylinders. Using the illustrations below:

- 1) Measure the intended path of the hoses from the tee fitting (item 6) to the center of the PORT side engine.
- 2) Round UP the measurement to the nearest 'even' number and add 2 feet (0.6m). This is the length of the hose kit required.
- 3) Order hose kits part no. HO51\_\_ (items 2 & 3). The last two digits correspond to the length of hose.

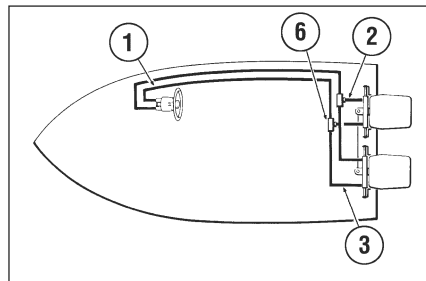
### NOTICE

This configuration also requires the purchase of Tee fitting kit # H05530.

### Figure D

#### Dual Front Mount Cylinders

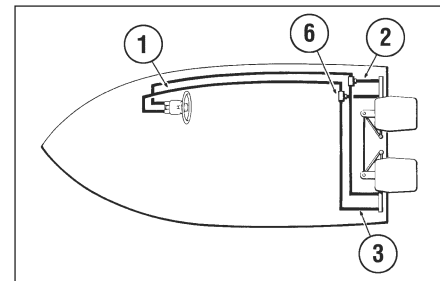
**Note:** cylinder body moves



### Figure E

#### Dual Side Mount Cylinders

**Note:** cylinder body stationary



## How to Measure Hoses: Single Station, Single Cylinder, WITH Bulkhead

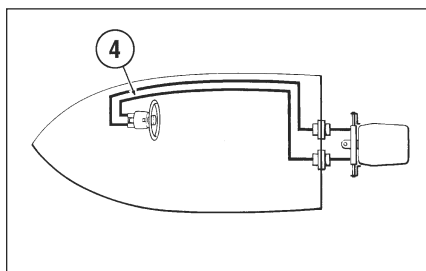
### Helm to Steering Cylinder. Using the illustrations below:

- 1) Measure from center of steering wheel to the starboard side wall.
- 2) Measure the intended path of the hoses from the starboard side wall to the center of the engine.
- 3) Round UP the measurement to the nearest 'even' number and add 2 feet (0.6m). This is the length of the bulkhead hose kit required.
- 4) Order hose kit part no. H081\_\_ (item 4). The last two digits correspond to the length of hose.

### Figure F

#### Single Front Mount Cylinder

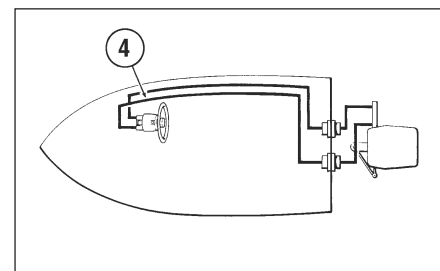
**Note:** cylinder body moves



### Figure G

#### Single Side Mount Cylinder

**Note:** cylinder body stationary



## How to Measure Hoses: Single Station, Dual Cylinders, WITH Bulkhead

### Helm to hose tee fittings. Using the illustrations below:

- 1) Measure from center of steering wheel to the starboard side wall.
- 2) Measure from the starboard side wall to the transom.
- 3) Measure from the transom to your hose tee fittings (item 6).
- 4) Round UP the measurement to the nearest 'even' number. This is the length of hose kit required.
- 5) Order hose kit part no. H051\_\_ (item 1). The last two digits correspond to the length of hose.

### Hose tee fittings to steering cylinders. Using the illustrations below:

- 1) Measure the intended path of the hoses from the tee fitting (item 6) to the center of the PORT side engine.
- 2) Round UP the measurement to the nearest 'even' number and add 2 feet (0.6m). This is the length of hose kit required.
- 3) Order bulkhead hose kits part no. H081\_\_ (items 4 & 5). The last two digits correspond to the length of hose.

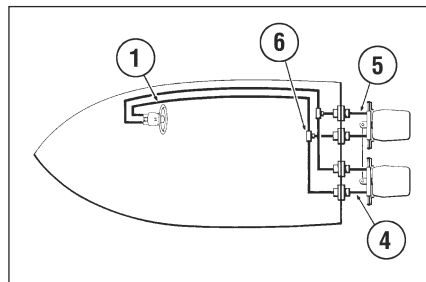
### NOTICE

*This configuration also requires the purchase of Tee fitting kit # H05530.*

### Figure H

#### Dual Front Mount Cylinders

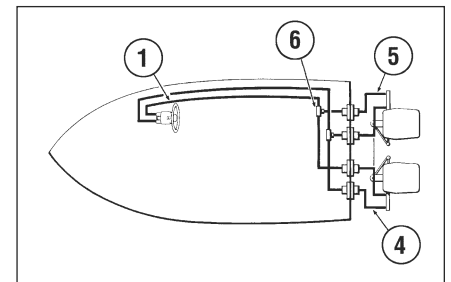
**Note:** cylinder body moves



### Figure I

#### Dual Side Mount Cylinders

**Note:** cylinder body stationary



## Part Numbers for Figures A, B, C, D, E, F, G, H & I

ITEM	PART #	DESCRIPTION
1	H051__	Hose Kit
2	H051__	Hose Kit
3	H051__	Hose Kit
4	H081__	Bulkhead Hose Kit
5	H081__	Bulkhead Hose Kit
6	HF5530	Tee Fitting Kit (3 per Kit)

# Additional Stations or Autopilot Integration

## Additional Steering Station or Autopilot Power pack

- 1) Determine the location of the 2nd station or power pack.
- 2) Measure along the intended path of the hose routing from the upper helm pump to the 2nd station or autopilot power pack.
- 3) Round up the measurement to the next even digit. This is the length of hose kit required.
- 4) Order hose kit(s) part number H051\_ \_ the last two digits correspond to the length of hose.

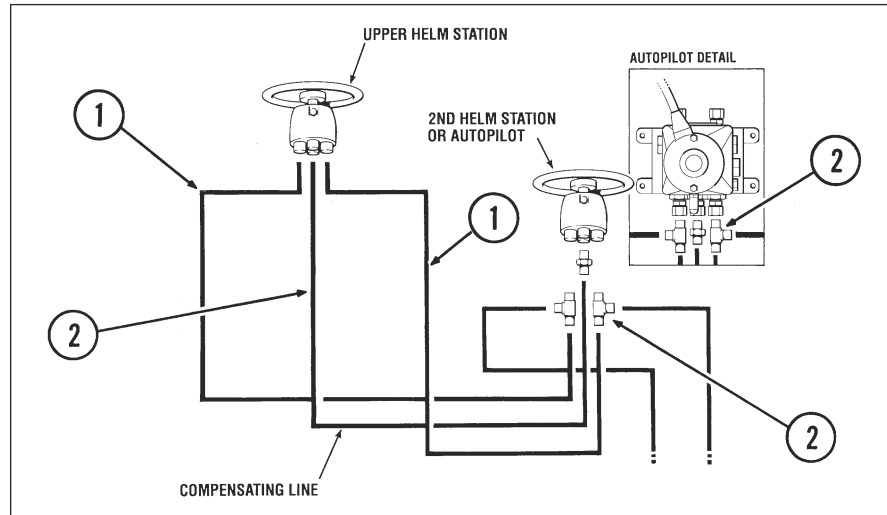
### Note:

- a) **All hoses should be routed with a gradual rise so that air will not be trapped in the lower station.**
- b) Some installations require more than 1 hose kit and additional fitting kits.
- c) Minimum bend radius for outboard hose is 2-1/2" (6 cm).
- d) A compensating line is required between helm stations or the helm and autopilot power pack.

### Figure J

2nd Steering Station or Autopilot Power Pack Installation

**⚠ WARNING**  
**DO NOT CUT HYDRAULIC HOSE.**



### Parts list

For Figure J

ITEM #	DESCRIPTION	PART NUMBER	QUANTITY REQUIRED	REF PAGE #
1	HOSE KIT	H051_ _	1	
2	FITTING KIT*	HF5501	1	9-12

\* Includes 25' of 3/8" dia. Nylon tubing to be used for the compensating line ONLY.

# SEASTAR INBOARD/STERNDRIVE TUBING

Two types of tubing materials are available for plumbing Inboards and Sterndrives.

- 1) SeaStar 3/8" outside diameter nylon tubing
- 2) 3/8" outside diameter copper refrigeration tubing

## Nylon Tubing

SeaStar 3/8" outside diameter nylon tubing is recommended for;

- a) Inboard,
- b) Sterndrive, and
- c) Seadrive steering systems with SeaStar (1.7 cubic inch/rev displacement) helms only.

SeaStar 3/8" outside diameter nylon tubing is available in the following lengths:

LENGTH FEET	(METERS)	TUBING PART #'S
25'	(7.6m)	HT5092
50'	(15.2m)	HT5095
75'	(22.8m)	HT5097
100'	(30.5m)	HT5100
1000'	(305.0m)	HT5101

### NOTICE

*SeaStar 3/8" extruded nylon is NOT recommended for use in systems with SeaStar 2.4 or SeaStar PRO helm pumps. It is also not to be used in systems where total tubing runs exceed 100', in these cases SeaStar Outboard hoses and/or 3/8" copper tubing must be used.*

### ⚠ WARNING

**Teleflex Marine recommends the use of SeaStar PRO (1500 psi) reinforced Kevlar Hoses with SeaStar PRO Helm systems.**

## Copper Tubing

3/8" outside diameter copper tubing is recommended for;

- a) inboard,
- b) sterndrive, and
- c) seadrive steering systems with SeaStar (2.4 cubic inch/rev displacement) helms only, or where the length of tubing run exceeds 100 feet (30.5m).

Additional SeaStar hose kit part number HF5508 is required to connect the tubing to the cylinder.

3/8" copper tubing should be obtained through a local vendor based on the following tubing specifications.

### **Specification for copper tubing:**

Soft annealed copper tubing, Type 'L' produced under ASTM D-280.

## To determine the required length of tubing for single and dual configurations:

From the illustrations (figures A through E), select the situation which best suits your application and note;

- a) the type of drive system, and
- b) the number of steering stations.

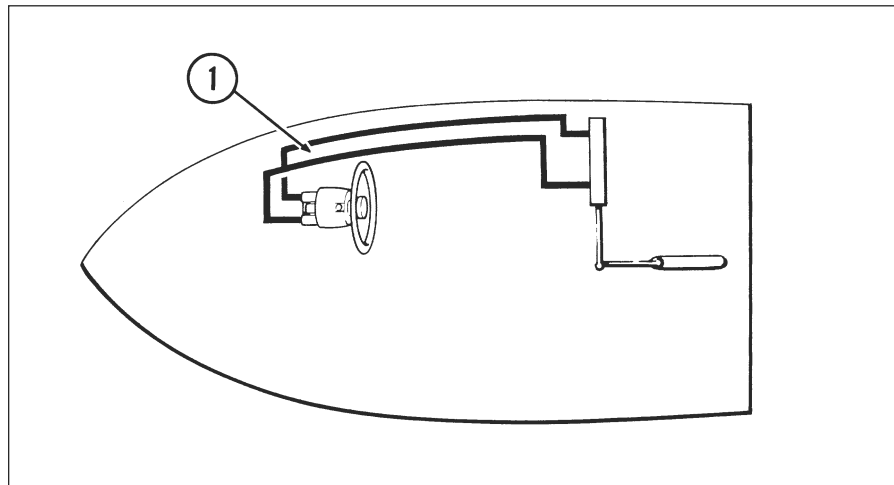
# Single Station

- 1) From the illustration which best suits your application note the number of lengths of tubing and fitting kits required.
- 2) Measure along the intended path of tube routing for each of the tubing runs.
- 3) Determine if 3/8" nylon tube can be used or if copper tubing is required based on lengths of tubing runs required.
- 4) Total up the entire length of tubing required and round up to the next available tube kit length.

## Figure A

Single Inboard Cylinder

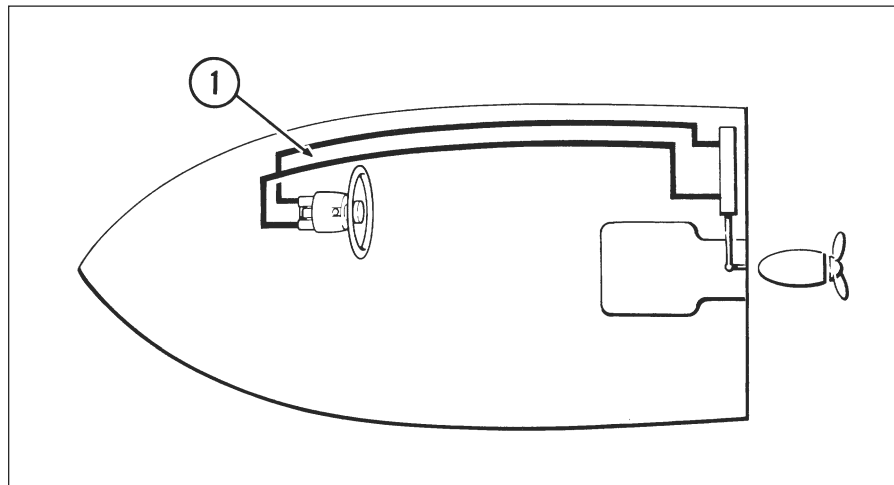
- fittings required supplied with helm and cylinder



## Figure B

Single Sterndrive Cylinder

- fittings required supplied with helm and cylinder



## Parts list

For Figures A, B

ITEM #	DESCRIPTION	PART NUMBER	QUANTITY REQUIRED
1	3/8" DIA NYLON OR COPPER TUBE		AS MEASURED

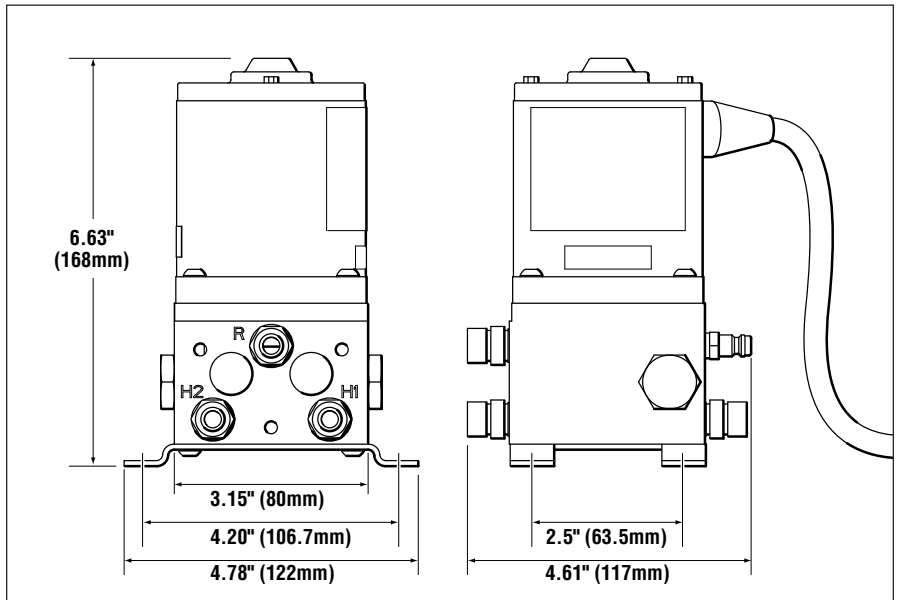


# AUTOPILOT PUMP

The SeaStar Autopilot pump is a fixed flow, reversible type set that uses an internal hydraulic gear pump, producing very little vibration or noise. It is offered in 12 and 24 volt configurations, as well as two different pump sizes (type 1 & type 2). It can be used as a stand alone pilot pump or can be mounted to a previously installed SeaStar Power Assist unit and can prevent the need to break into the hydraulic lines.

## Features

- Long life DC Motor (i.e. long life brushes)
- Compact design
- Simplified installation
- Low power consumption
- ABYC, CE and J1171 compliant
- Superior corrosion resistance
- Quiet operation
- Mounting bracket included
- Stand alone or mounts to SeaStar Power Assist unit.



## Technical Specifications

Ordering Information	Part #
Type1 – 12v – 60cu.in/min	AP1219
Type2 – 12v – 100cu.in/min	AP1233
Type1 – 24v – 60cu.in/min	AP2419
Type2 – 24v – 100cu.in/min	AP2433

<b>Voltage</b>	12 Volt or 24 Volt
<b>Fittings</b>	Compatible with Standard SeaStar Hoses (H051xx etc)
<b>Wire: Length / Gauge / Connector</b>	24" / 12 awg / None–Bare Leads
<b>Oil Compatibility</b>	SeaStar Steering Fluid (MIL 5606)
<b>Weight</b>	4.9 lbs (2.2 kg)
<b>Autopilot Pump Size</b>	Type 1: 60 in <sup>3</sup> /min (no-load) Type 2: 100 in <sup>3</sup> /min (no-load)
<b>Maximum Pressure</b>	1000 psi
<b>Typical Current Draw</b> (Depending on Application)	12V Type 1: 4 – 8 amps 12V Type 2: 5 – 11 amps 24V Type 1: 2 – 4 amps 24V Type 2: 3 – 6 amps
<b>Autopilot Cylinder Capacity</b>	Type 1 4.9 in <sup>3</sup> - 12.5 in <sup>3</sup> Type 2 12.5 in <sup>3</sup> - 21 in <sup>3</sup>

# ADDITIONAL SEASTAR STEERING STATION OR AUTOPILOT KIT

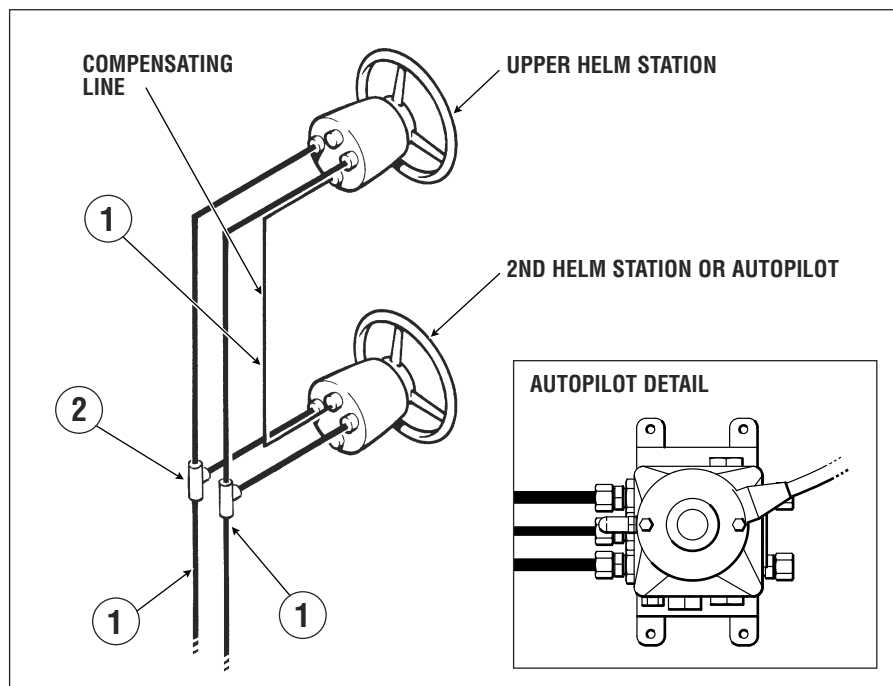
- 1) Refer to illustration Figure E.
- 2) Determine the location of the second station or autopilot power pack.
- 3) Measure along the path of the tube routing from the upper helm pump to the second station or autopilot power pack. Multiply this length by three for the amount of tubing required.
- 4) Select the tubing kit based on the total system tubing requirement.

**Figure E**

2nd Steering Station or Autopilot

**NOTICE**

- a) A compensating line is required between helm stations or the helm and autopilot power pack.
- b) All hoses should be routed with a gradual rise (particularly the compensating line) so that air will not be trapped in the lower helm station.
- c) The second helm station or autopilot power pack may be connected at any location between the upper helm station and the cylinder. For existing single station installations the nylon or copper tubing may be cut and the tee fittings installed at any convenient location.



ITEM #	DESCRIPTION	PART NUMBER	QUANTITY REQUIRED	REF PAGE #
1	3/8" DIA NYLON OR COPPER TUBE	HT5_ _ _	AS MEASURED	
2	FITTING KIT	HF5502	1	9-13

**Required details for the addition of an autopilot.**

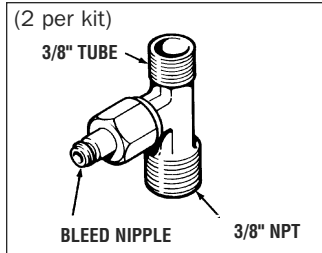
- 1) Most SeaStar Helm pumps have a built in check valve. Full feedback helm pumps do not have a built in check valve and one will be required for the installation of an autopilot, refer to page 6-4 of this guide to determine whether your helm pump has check valves built in.
- 2) Autopilot mfg. requires the volume of your steering cylinder(s) to provide an adequate autopilot pump, refer to page 12-2 for volumes of your cylinder requirement.

# FITTINGS AND FITTING KITS

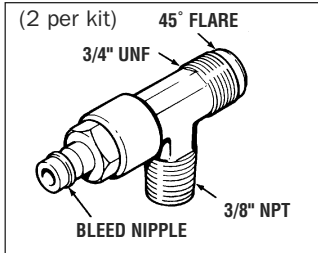
## NPT FITTINGS

All SeaStar Manual Hydraulic steering systems utilize the same style of fittings for all applications. These are 3/8" compression fittings which utilize a 9/16"-24 extra fine thread. Refer to page 9-1.

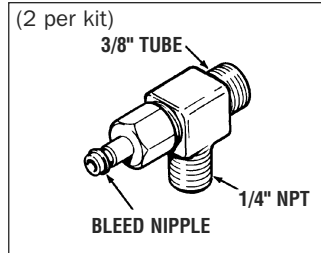
**HF5518** Vertical Bleeder Tee



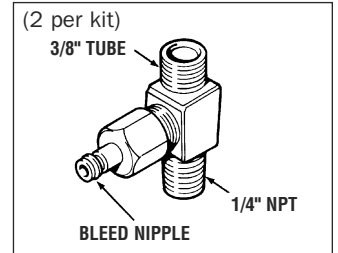
**HF5519** Bleed Tee (TM Cylinders)



**HF5520** Horiz. Bleeder Tee



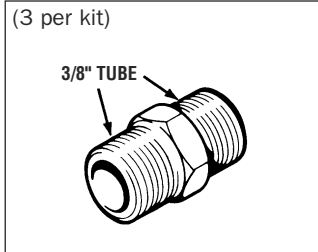
**HF5521** Vertical Bleeder Tee



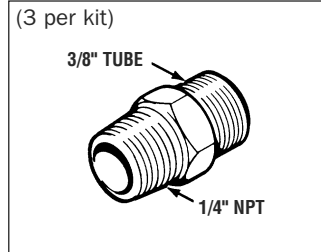
**HF5548** Bleed Nipple



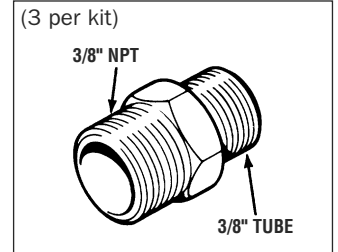
**HF5527** Union Coupling Fitting



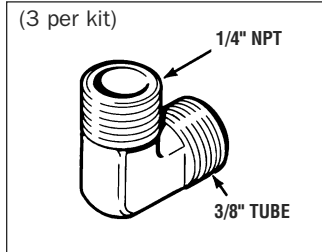
**HF5528** Straight Fitting



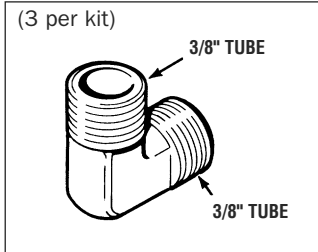
**HF5532** Connector Fitting



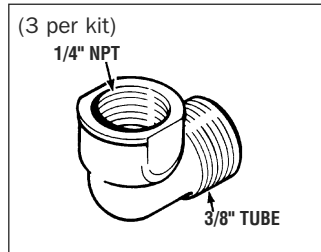
**HF5529** Elbow Fitting



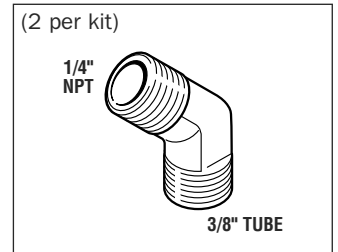
**HF5534** Elbow Fitting



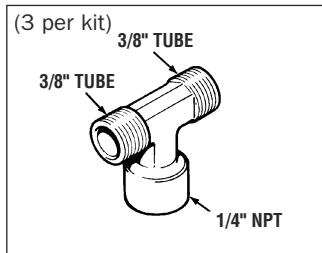
**HF5538** Street Elbow



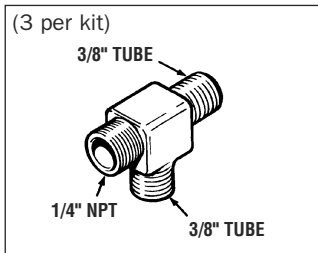
**HF5540** 45° Fitting



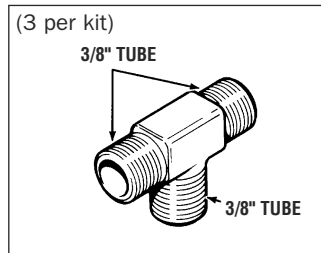
**HF5533** Tee Fitting



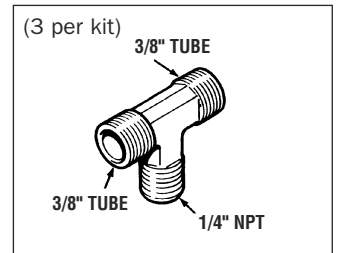
**HF5531** Tee Fitting



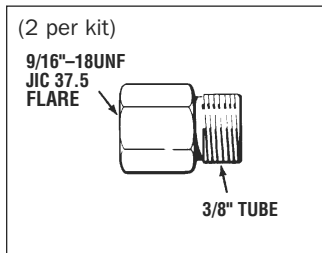
**HF5530** Tee Fitting



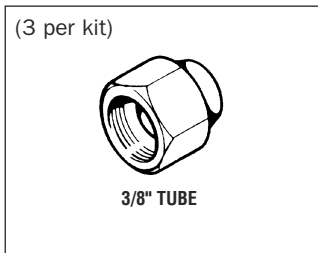
**HF5536** Tee Fitting



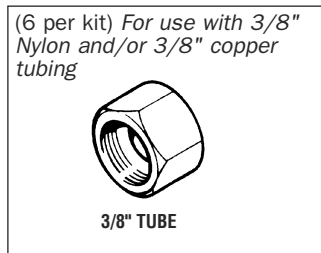
**HF5566** Adapter Fitting



**HF5524** Cap Plug Nut

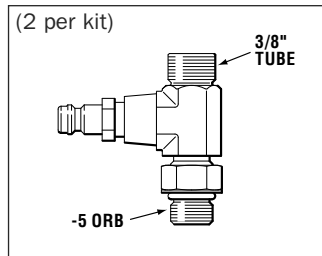


**HF5526** Tube Nut



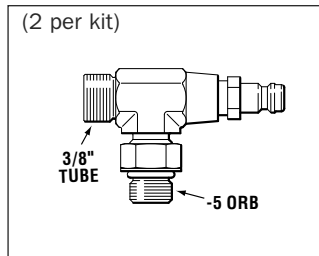
**ORB FITTINGS**

**HF6001** Horizontal Hose fitting



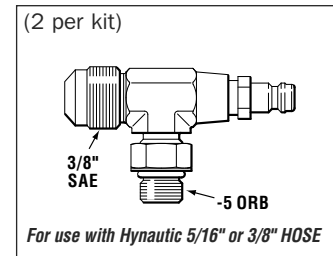
ORB, -3 Cylinders ONLY.

**HF6002** Horizontal Hose fitting



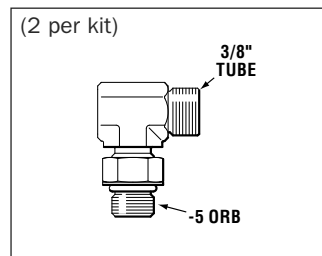
ORB, -3 Cylinders ONLY.

**HF6003** Hynautic Hose Fitting

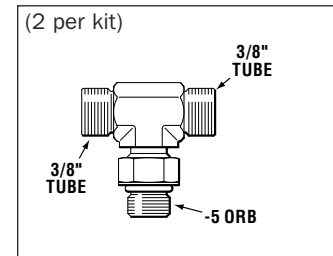


ORB, -3 Cylinders ONLY.

**HF6004** Elbow Hose Fitting



**HF6005** Cylinder Tee Fitting



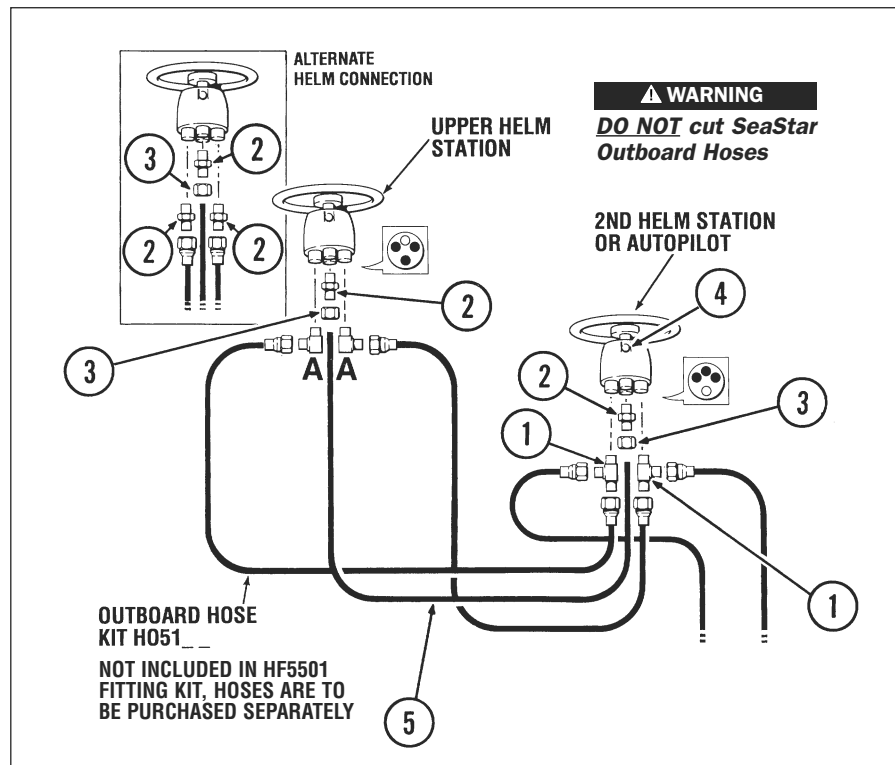
**HF5501**

Application

Fitting kit to add a 2nd station or autopilot to an outboard system.

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	<b>Tee Fitting</b> 1 End - 3/8" NPT (M) 1 End - 1/4" NPT (M) Center - 3/8" Tube (M)	2	600603
2	<b>Connector Fitting</b> 3/8" Tube (M) - 1/4" NPT (M)	4	600602
3	<b>Tube Nut</b> - 3/8" Dia.	4	280327
4	<b>Non-Vented Filler Plug</b>	1	HA5432
5	<b>SeaStar Nylon Tube</b> 3/8" Dia.	25ft	HT5092
A*	<b>Elbow 3/8" Tube (M)</b> - 1/4" NPT (M)	2	

\* SUPPLIED WITH HELM PUMP.  
NOTE: HF5501 FITTING KIT IS TO BE USED WHEN THE SYSTEM HAS BEEN PLUMBED WITH SEASTAR OUTBOARD STEERING HOSE ONLY.



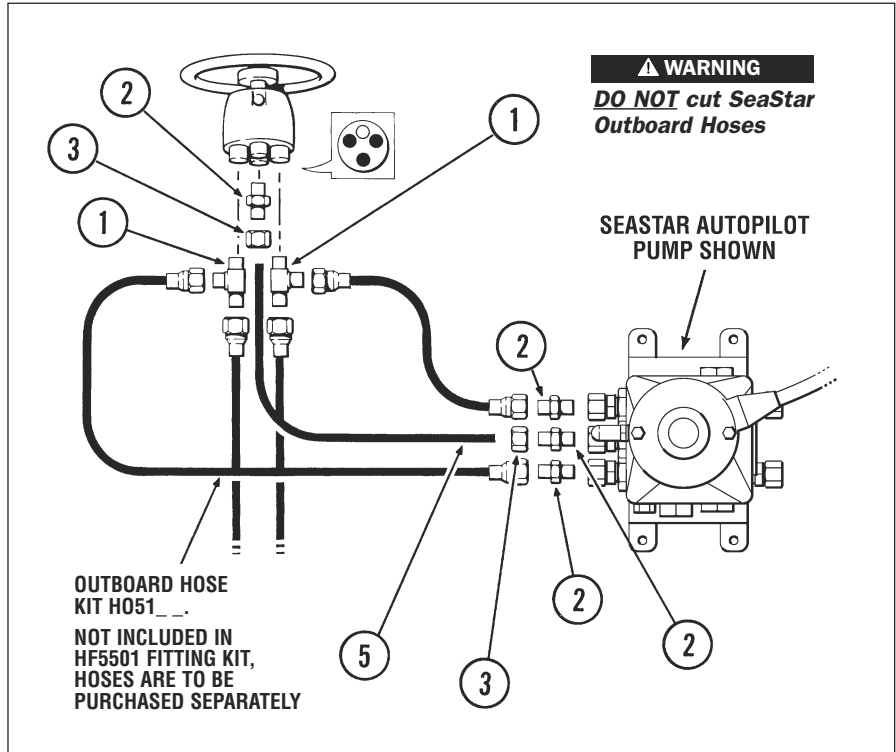
## Autopilot powerpack connection

### NOTICE

Typical plumbing layout shown.  
When using a SeaStar Autopilot Pump, **ALWAYS** refer to the Installation Manual shipped with your autopilot pump.

### ⚠ CAUTION

**DO NOT cut SeaStar Outboard Steering hose. Once cut there is no means to field swage fittings to the ends of the hoses.**



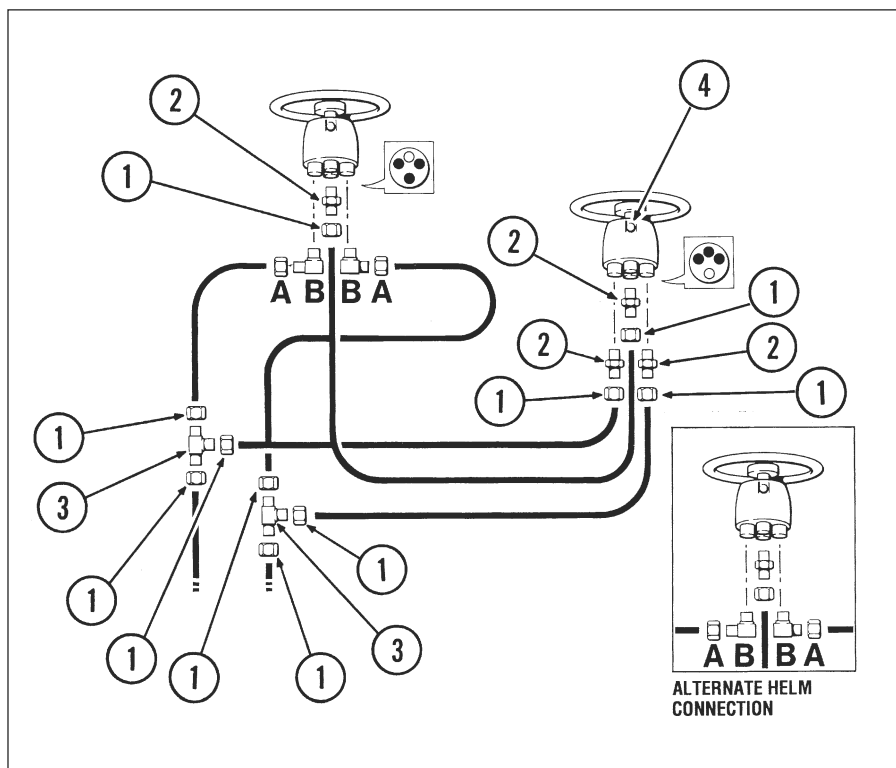
## HF5502

### Application

Fitting kit to add a 2nd station or autopilot to an inboard or sterndrive system

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Tube Nut – 3/8" Dia.	10	280327
2	Connector Fitting 3/8" Tube (M) – 1/4" NPT (M)	4	600602
3	Tee Fitting 3 Ends – 3/8" Tube	2	600605
4	Non-Vented Filler Plug	1	HA5432
A*	Tube Nut – 3/8" +Dia.	2	
B*	3/8" Elbow 1/4" NPT (M)	2	

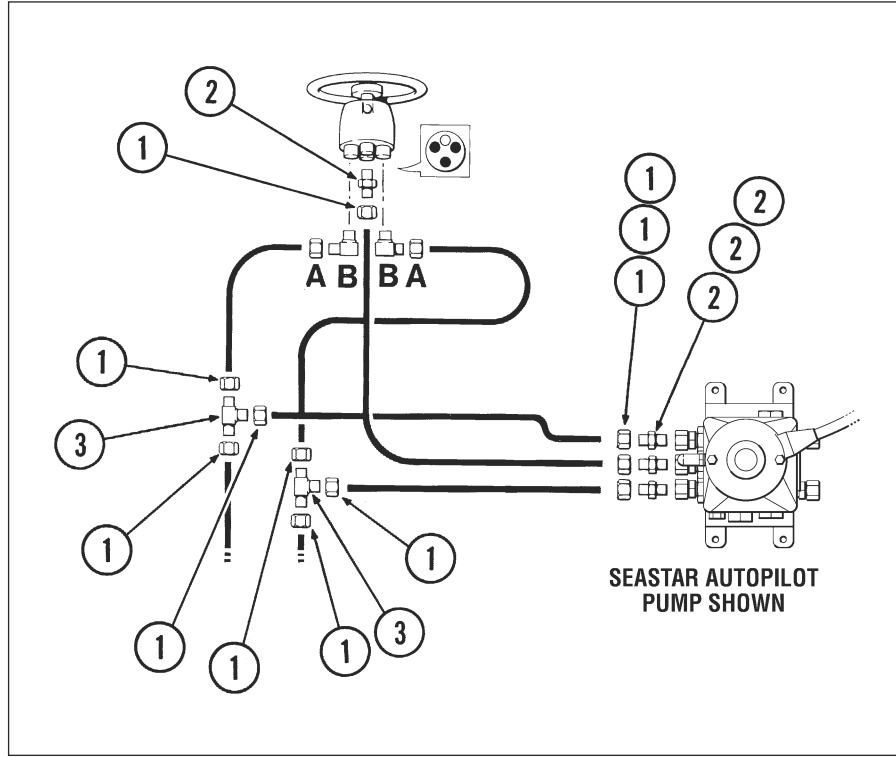
\* SUPPLIED WITH HELM  
NOTE: USED IN SYSTEMS PLUMBED WITH 3/8" DIAMETER NYLON OR COPPER TUBE



## Autopilot powerpack connection

### NOTICE

Typical plumbing layout shown.  
When using a SeaStar Autopilot Pump, **ALWAYS** refer to the Installation Manual shipped with your autopilot pump.



## HF5507

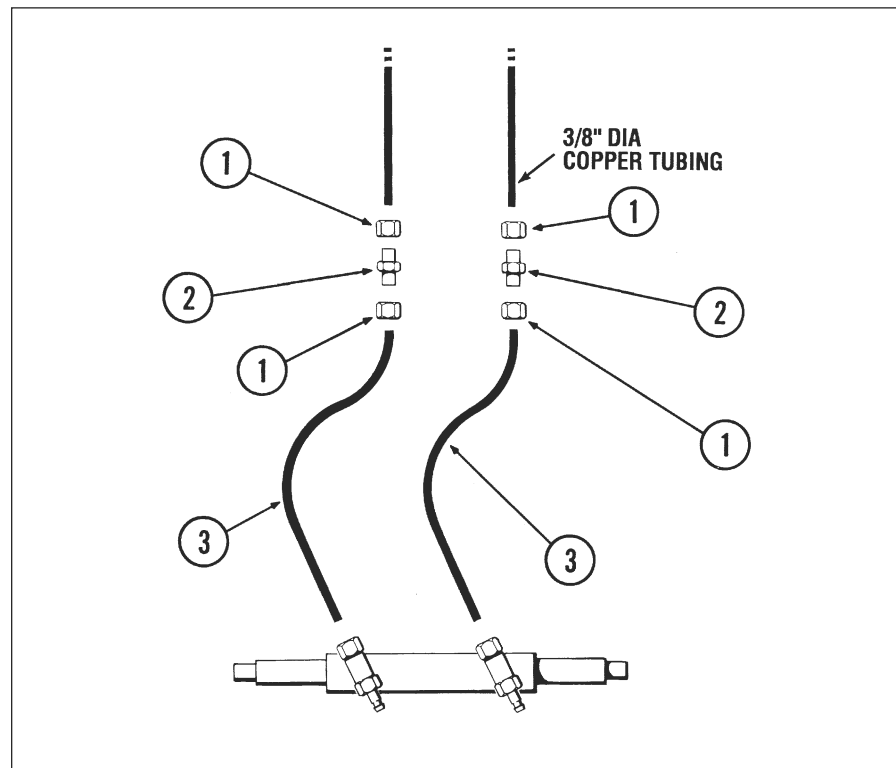
### Application

Kit to connect 3/8" diameter copper tubing to SeaStar cylinders (using 3/8" diameter nylon tubing)

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Tube Nut – 3/8" Dia.	4	280327
2	Connector Fitting 3/8" Tube (M) – 3/8" Tube (M)	2	280929
3	Nylon Tubing 3/8" Dia.	6ft	795628

### NOTICE

DO NOT use with SeaStar Outboard Cylinders and/or SeaStar Sterndrive cylinder # HC5332.



## HF5508

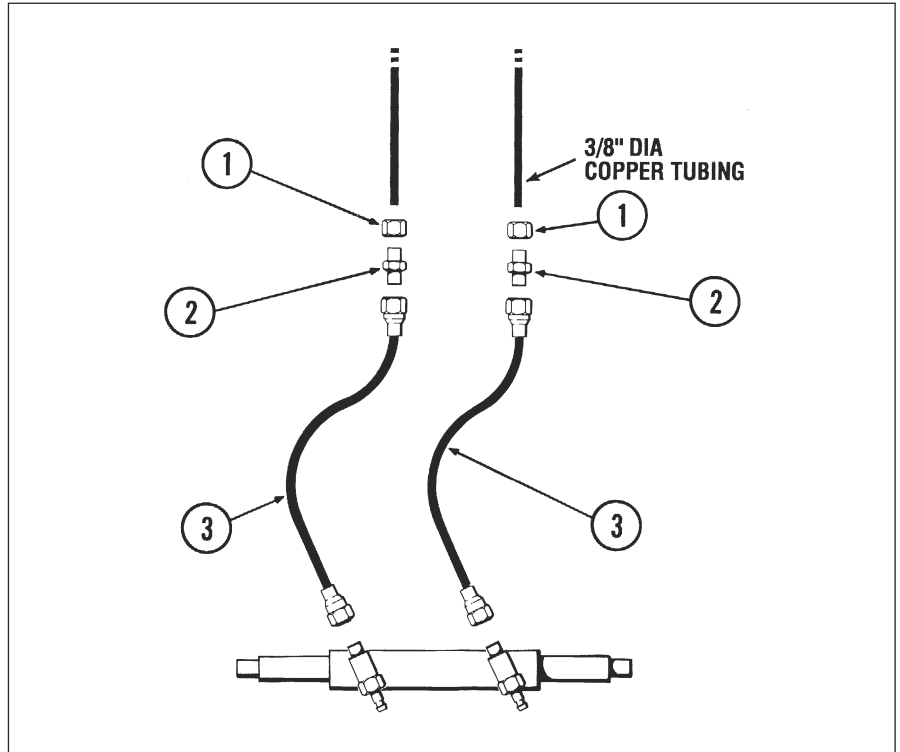
### Application

Kit to connect 3/8" diameter copper tubing to SeaStar cylinders (using SeaStar outboard hose)

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Tube Nut – 3/8" Dia.	2	280327
2	Connector Fitting 3/8" Tube (M) – 3/8" Tube (M)	2	280929
3	18" Hose c/w Fittings	2	338621

### **⚠ CAUTION**

**DO NOT cut SeaStar Outboard Steering hose. Once cut there is no means to field swage fittings to the ends of the hoses.**



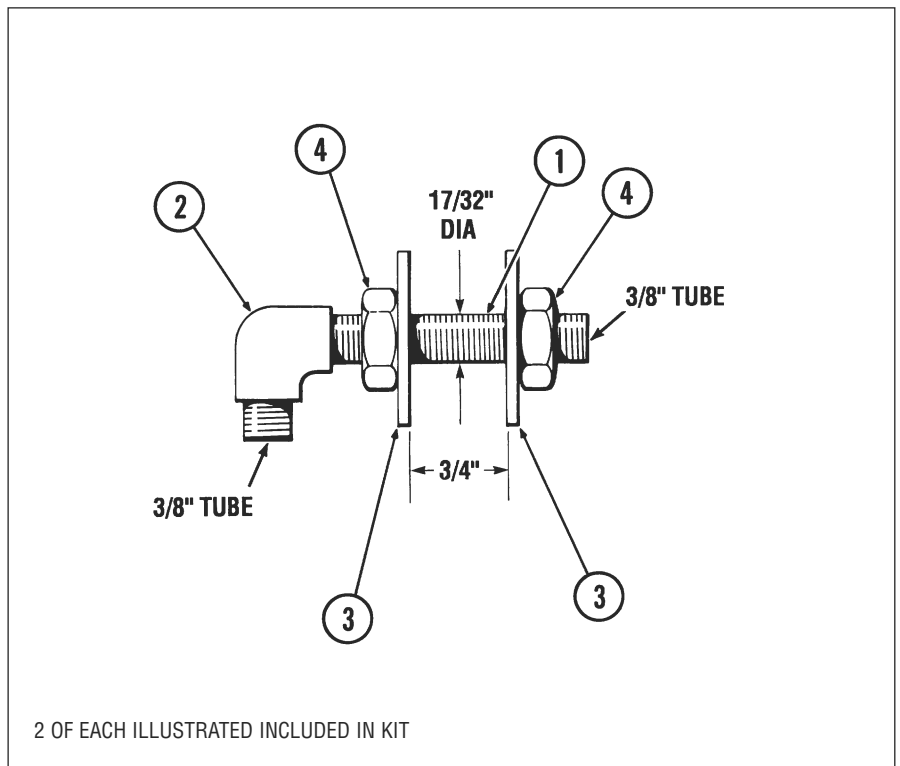
## HF5512

### 3/4" bulkhead fitting kit

Application: Single cylinder installations

2 Assemblies per kit

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Connector Fitting	2	286323
2	Street Elbow 3/8" Tube (M) – 1/4" NPT(F)	2	600606
3	Washer	4	202224
4	Nut	4	191621



2 OF EACH ILLUSTRATED INCLUDED IN KIT

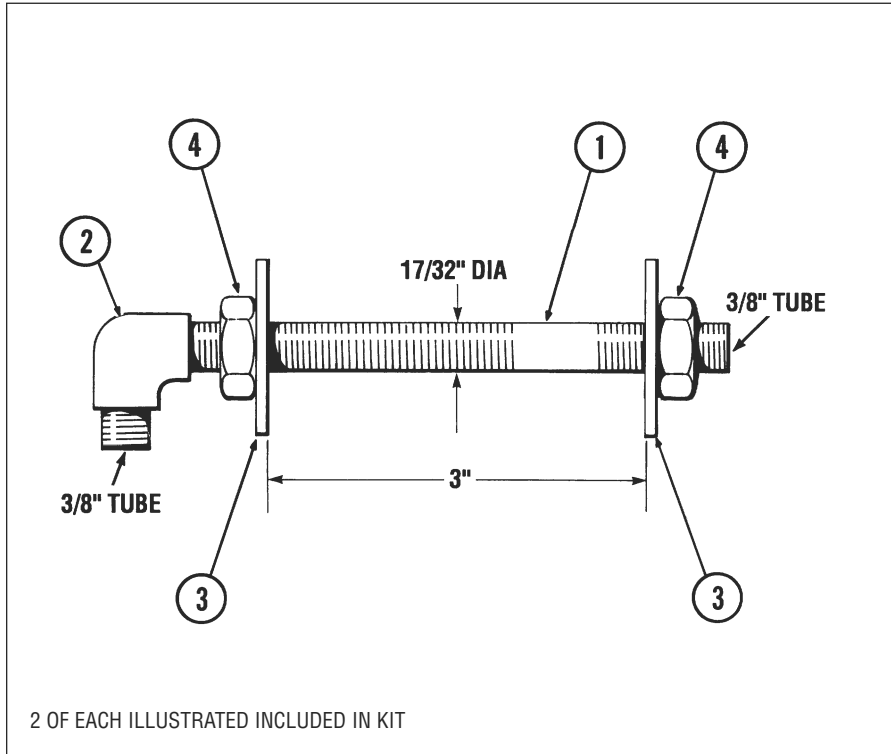
### HF5513

3" bulkhead fitting kit

Application: Single cylinder installations

2 Assemblies per kit

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Connector Fitting	2	600608
2	Street Elbow 3/8" Tube (M) – 1/4" NPT(F)	2	600606
3	Washer	4	202224
4	Nut	4	191621

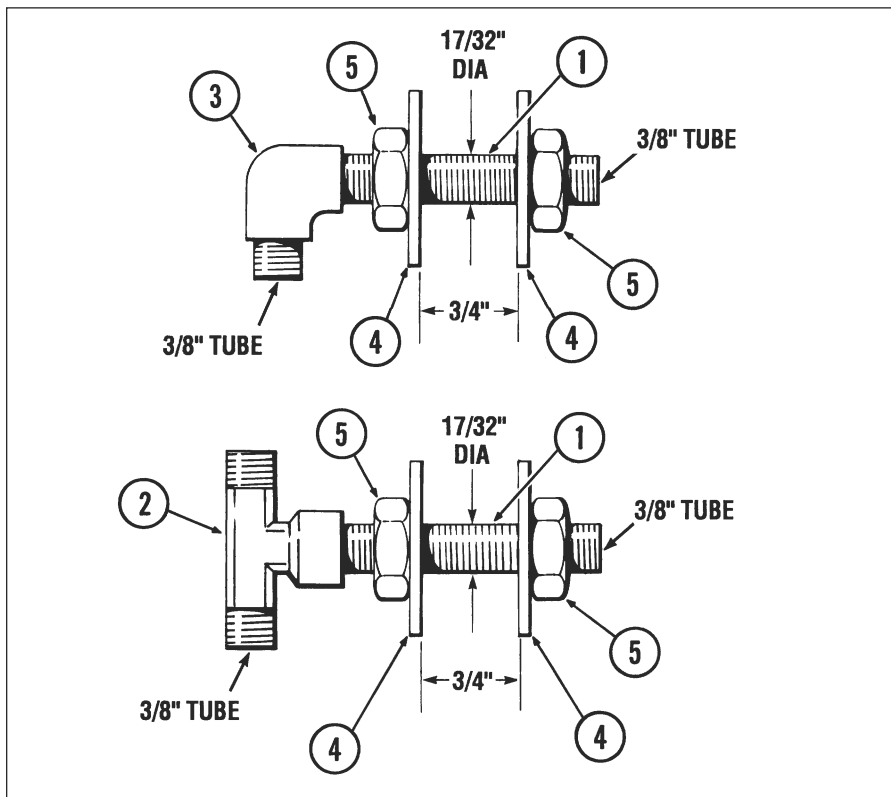


### HF5514

3/4" bulkhead fitting kit

Application: Dual cylinder installations

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Connector Fitting	4	286323
2	Tee Fitting 2 Ends – 3/8" Tube (M) Center – 1/4" NPT (F)	2	284826
3	Street Elbow 3/8" Tube (M) – 1/4" NPT(F)	2	600606
4	Washer	8	202224
5	Nut	4	191621



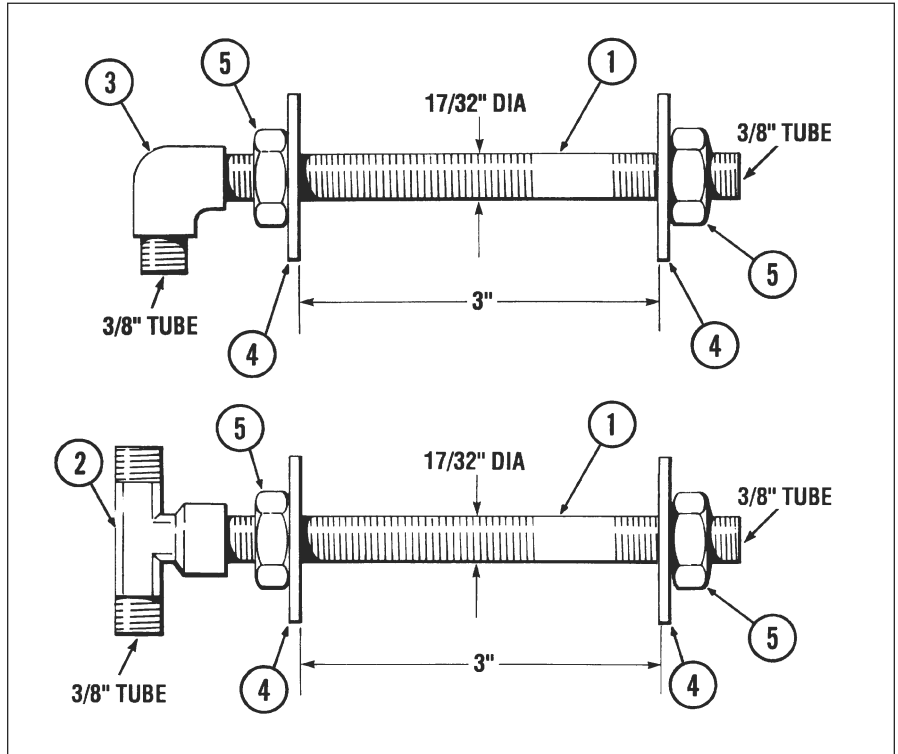


### HF5515

3" bulkhead fitting kit  
Application: Dual cylinder installations

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Connector Fitting	4	286323
2	Tee Fitting 2 Ends - 3/8" Tube (M) Center - 1/4" NPT (F)	2	284826
3	Street Elbow 3/8" Tube (M) - 1/4" NPT (F)	2	600606
4	Washer	8	202224
5	Nut	4	191621

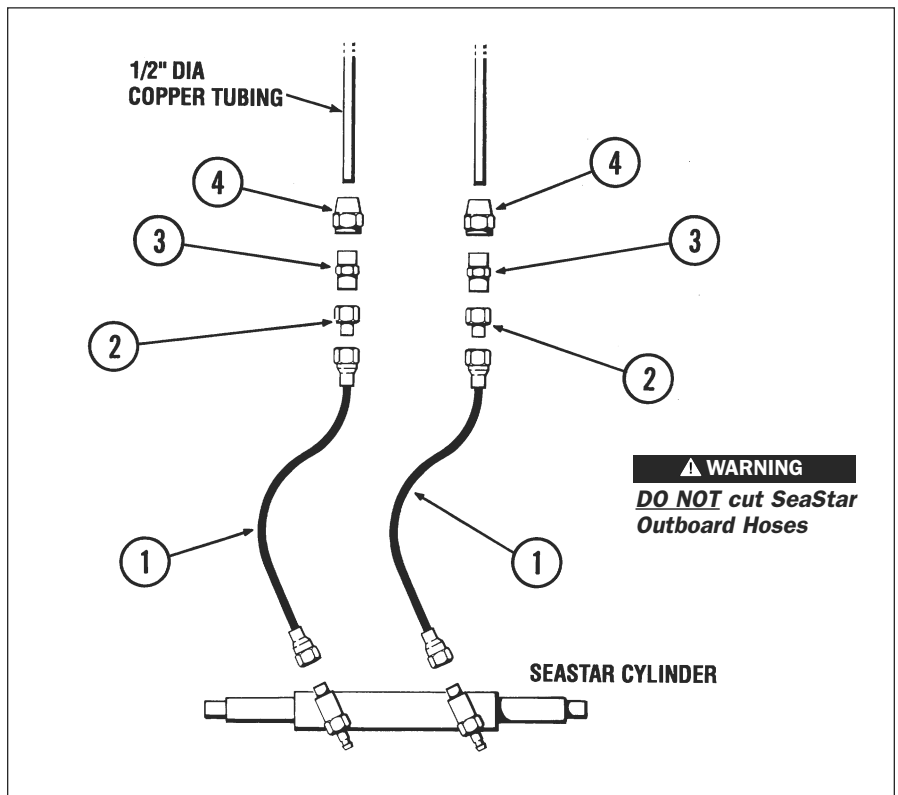
2 OF EACH ILLUSTRATED INCLUDED IN KIT



### HF5568

Application  
Kit to connect 1/2" diameter copper tubing to SeaStar cylinders

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	18" Hose Kit	2	338621
2	Connector Fitting 3/8" NPT(F) - 3/8" Tube (M)	2	653624
3	Connector Fitting 1 End - 3/8" NPT(M) 1 End - 1/2" Dia. 45° Flare	2	555421
4	Tube Nut 1/2" Dia. Flare	2	555027



### HF5569

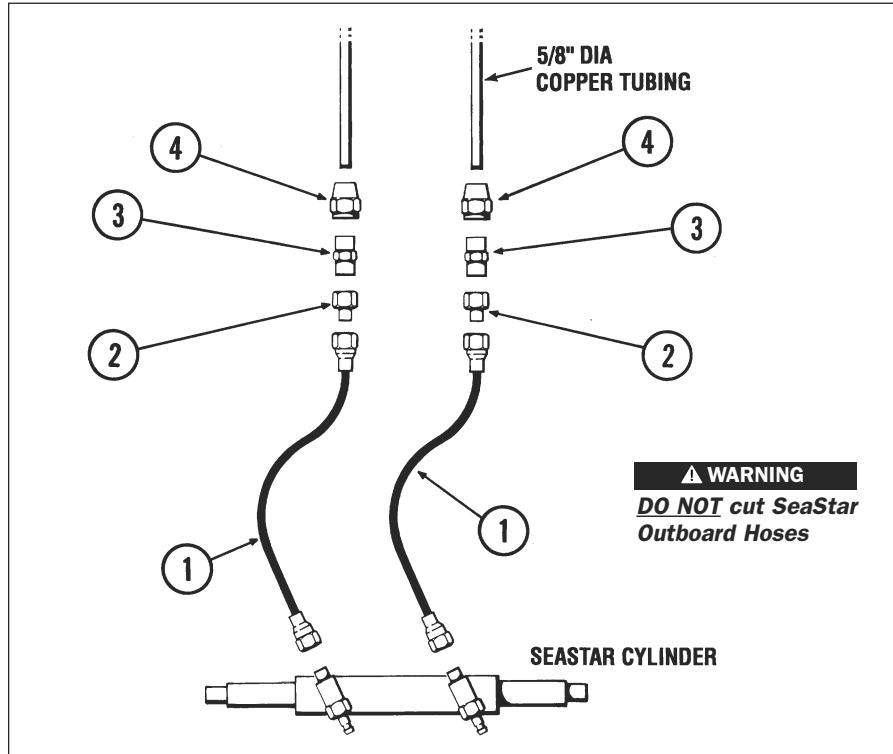
**Application**

Kit to connect 5/8" diameter copper tubing to SeaStar cylinders

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	18" Hose Kit	2	338621
2	Connector Fitting 3/8" NPT(F) – 3/8" Tube (M)	2	653624
3	Connector Fitting 1 End – 3/8" NPT(M) 1 End – 5/8" Dia. 45° Flare	2	288028
4	Tube Nut 5/8" Dia. Flare	2	555121

**CAUTION**

**DO NOT cut SeaStar Outboard Steering hose. Once cut there is no means to field swage fittings to the ends of the hoses.**



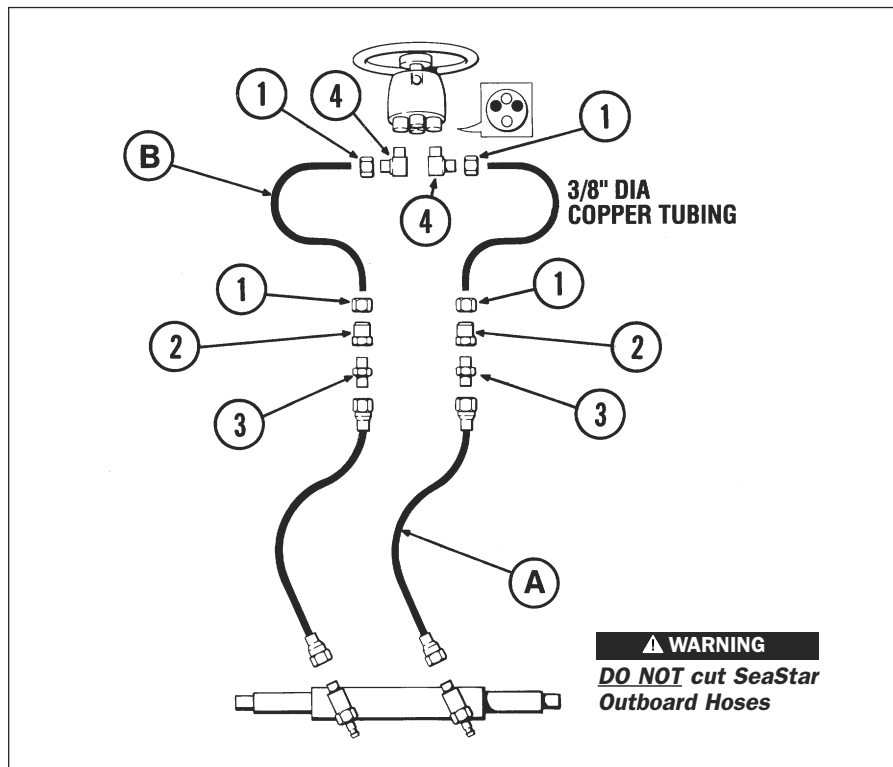
### HF5581

**Application**

45° flare fitting connection kit for SeaStar systems

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	Tube Nut 3/8" Dia. 45° Flare	4	653022
2	Connector Fitting 1 End – 3/8" Dia. 45° Flare (M) 1 End – 3/8" NPT (F)	2	653126
3	Connector Fitting 3/8" Tube (M) – 3/8" NPT (F)	2	600602
4	Elbow 1 End – 1/4" NPT (M) 1 End – 3/8" Dia. 45° Flare (M)	2	288526
A*	Outboard Hose Kit		H051_
B*	Copper Tube 3/8" Dia.		

\* NOT SUPPLIED WITH FITTING KIT



## HF5582

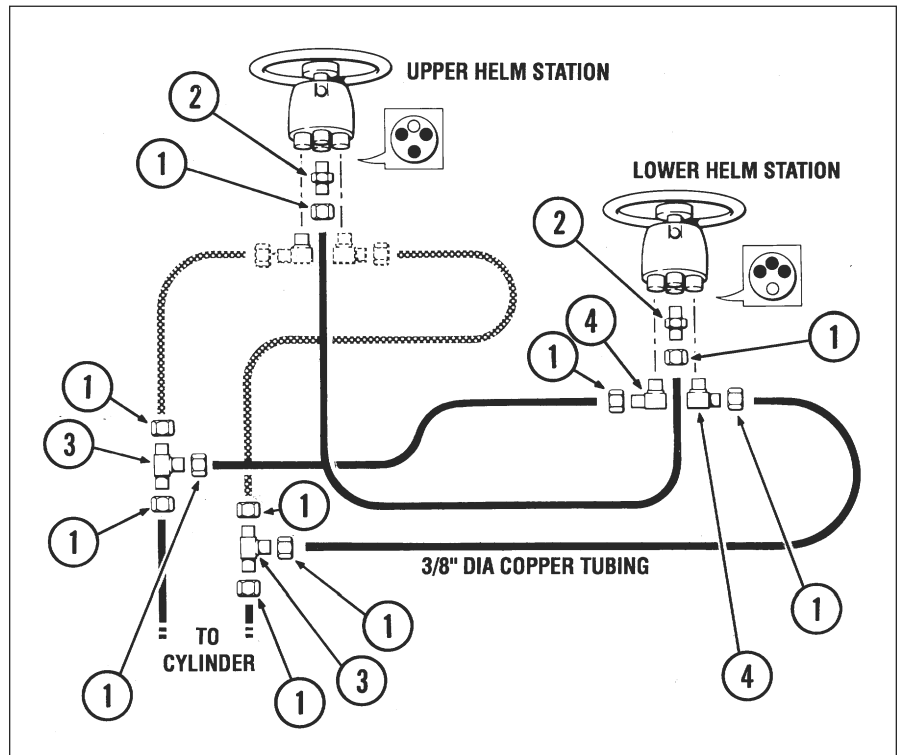
### Application

Add a station or autopilot kit using 3/8" 45° flare fittings

ITEM NO.	DESCRIPTION	QUANTITY PER KIT	PART NO.
1	<b>Tube Nut</b> 3/8" Dia. 45° Flare	10	653022
2	<b>Connector Fitting</b> 1 End - 3/8" Dia. 45° Flare (M) 1 End - 1/4" NPT (M)	2	653323
3	<b>Tee Fitting</b> Both Ends - 3/8" Dia. 45° Flare (M)	2	653220
4	<b>Elbow</b> 1 End - 1/4" NPT (M) 1 End - 3/8" Dia. 45° Flare (M)	2	288526

### NOTICE

Fittings for port and starboard lines in upper station not included.



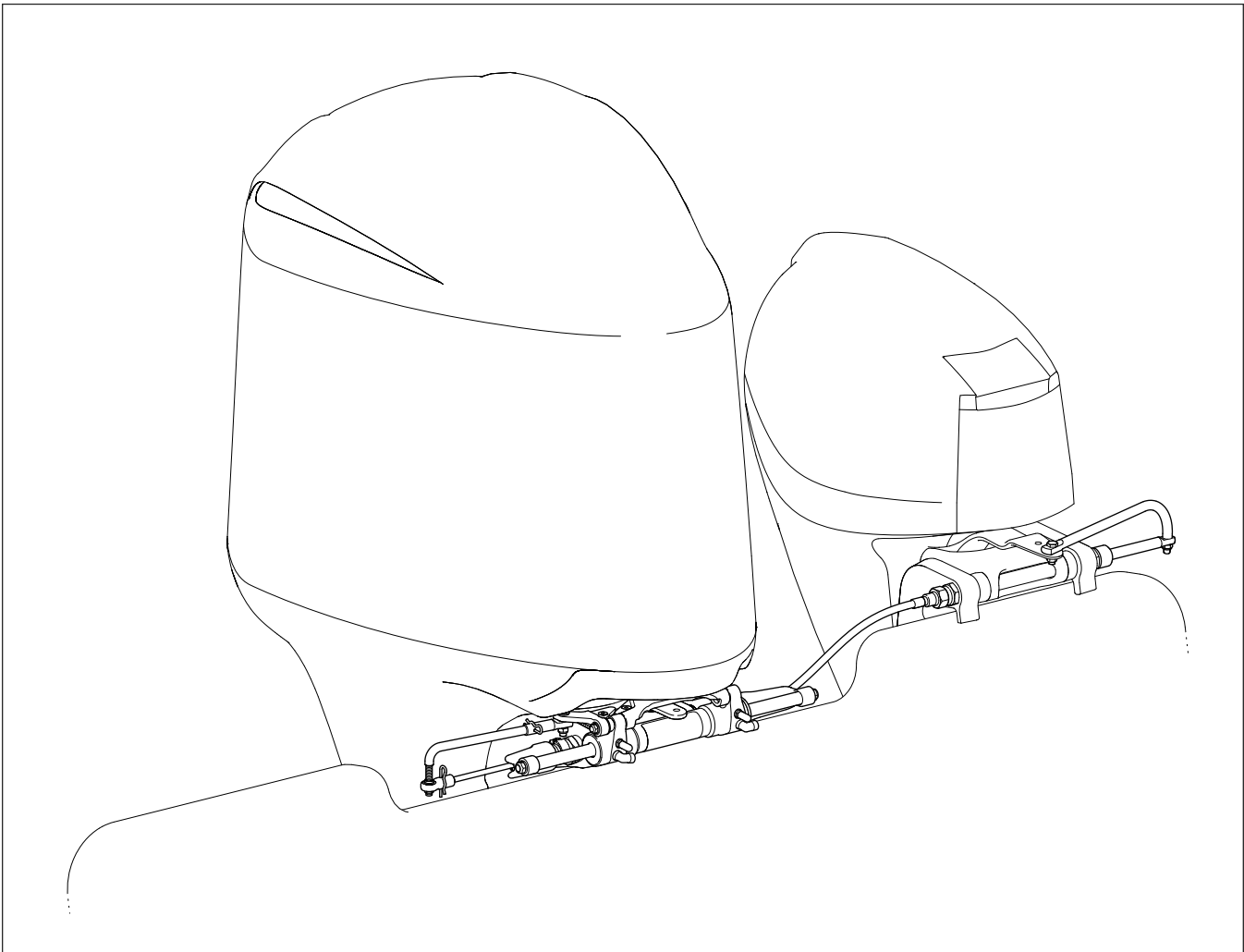
# SEASTAR KICKER CABLE TIEBAR

**TFXTREME**

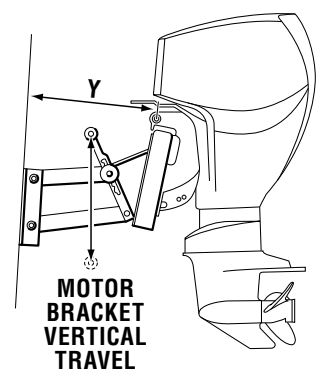
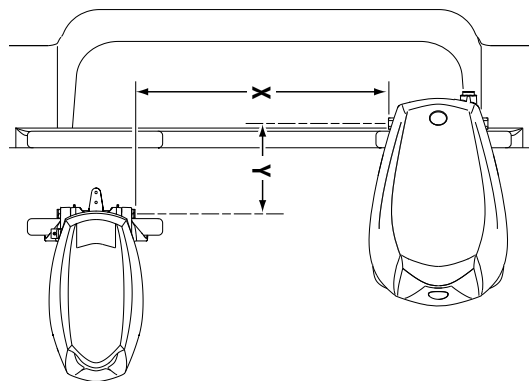
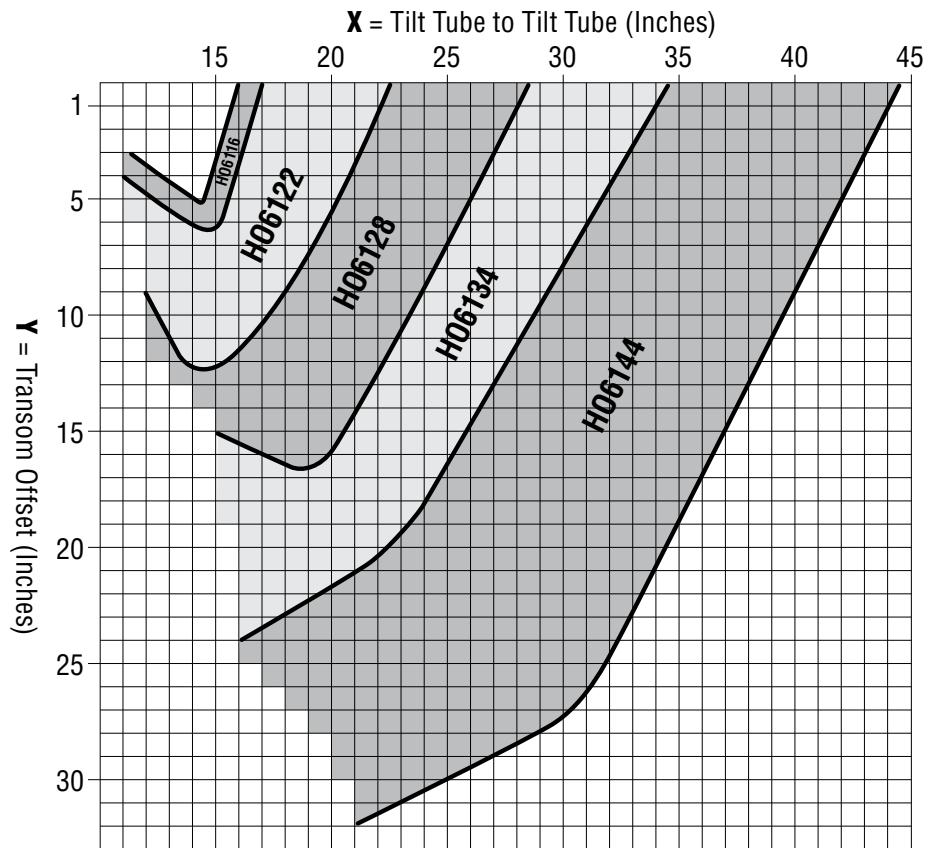
This new member of the SeaStar family allows users to manually steer an auxiliary engine (kicker/trawling motor) using their existing SeaStar Hydraulic Steering system. This is accomplished with a variety of solid mechanical linkages between the main steering cylinder and the auxiliary engine. Teleflex Marine has developed a patent pending design that incorporates a TFX TREME cable as the linkage between the two engines.

## Key Features

- Flexible cable allows for adjustable locations of kicker motor.
- Allows independent trim/tilt of both engines.
- Allows full steering stroke of both engines.
- Simplified installation using universal ABYC steering connection (as per ABYC P17 & P21 standards) on kicker motors.
- Retrofittable to SeaStar Front Mount Cylinders (Part numbers HC5345 and HC5358).
- Incorporates unique patented cable technology.



## Measuring Cable Length



Jackplate Vertical Travel	Add to 'X' Dimension
10" — 12"	X + 3"
13"	X + 4"
14" — 15"	X + 5"
16" — 20"	X + 6"

1. For a Kicker installed on a motor bracket, add additional length to X dimension.
2. For Main engine installed on a motor bracket add an additional 2" to X dimension.
3. Kicker cable tiebar systems require a minimum clearance of 14" from the end of the tilt tube towards the motor side well gunnel.

# TOOLS AND RUDDER TORQUE DATA SHEETS

## SeaStar Power Purge JR.

Part# HA5445-2



SeaStar®/BayStar™ Power Purge Jr. is the quickest way to bleed a SeaStar®/BayStar™ system in the field and assure a rock-solid steering feel every time!

The Power Purge Jr. reduces installation and warranty costs while enhancing the quality of the boat to the end user. A typical manual fill and purge takes the average experienced installer or service technician about 30 minutes per boat — by using the Power Purge Jr. this can be reduced to 10 minutes or less.

### Advantages:

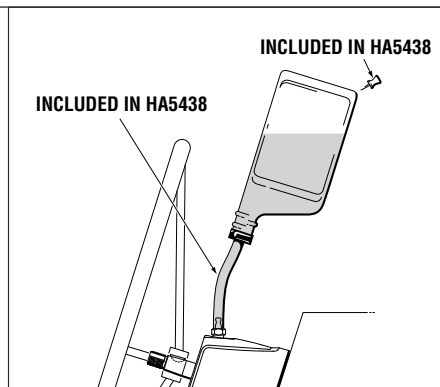
- Steering feel is solid every time
- Complete Fill & Purge in 10 minutes or less
- Fast and efficient
- Easy to operate
- Screens contaminants from oil
- Quick connect fittings
- Convenient portable size
- Convenient electrical hook-up utilizing 12 volt boat battery
- Optional Dual Cylinder Purging Kit HA5461 available
- Optional 50' Hose Extension Kit HA5462, for those longer runs

### Replacement Parts List

- Helm adapter, Kit # HP6148 (one per kit)
- Quick connect fitting replacement, Kit # HP6170 (includes all quick connect fittings, NO hose)
- Hose/Quick connect replacement, Kit # HP6171
- Power Purge Motor replacement, Kit # HP6116

## SeaStar Bleed Hose

Part# HA5438



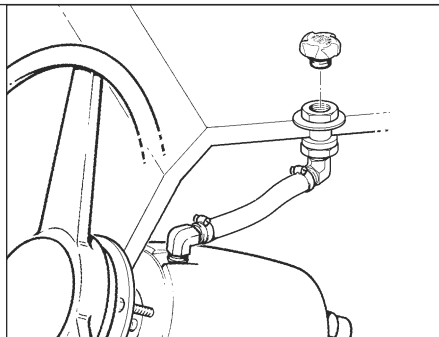
- This kit is needed to properly bleed the SeaStar Outboard steering kit
- Screws onto the SeaStar and equivalent fluid to bleed the SeaStar system
- Makes for a clean bleed when used properly

## SeaStar Remote Fill

Part# HA6450

### NOTICE

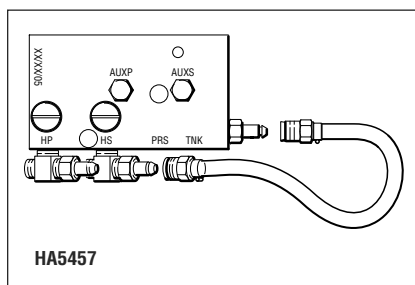
requires 3/4" hole to be drilled onto dash above helm pump.



- Can be used with ALL SeaStar Helm pumps
- Relocate your fill plug to a more convenient or hidden place

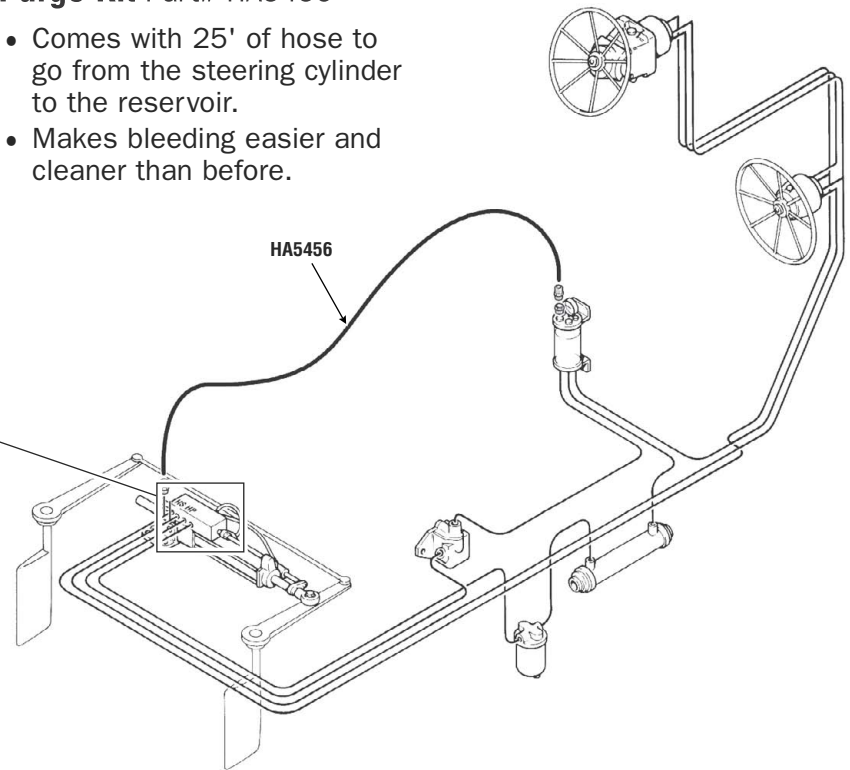
### SeaStar Power Steering Purge Kit Part# HA5457

- Makes bleeding even easier than before.
- Central bleeding location—no need to run hoses to reservoir.
- Can only be used with Power Steering Cylinders made after October 2005.



### SeaStar Power Steering Purge Kit Part# HA5456

- Comes with 25' of hose to go from the steering cylinder to the reservoir.
- Makes bleeding easier and cleaner than before.



### SeaStar Helm Pump Drill Jigs

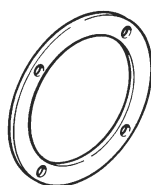
**HA5405** Mounting washer for SeaStar helm studs for applications where the dashboard hole is 3-1/4 inches in diameter.

**HA5465** Pilot Drill Jig for enlarging a 2 inch diameter dashboard hole to a 3 inch diameter hole. As required for all standard SeaStar and SeaStar Pro helms when using a standard 3 inch diameter hole saw.

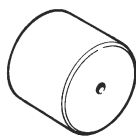
**HA5466** Drill Jig for drilling mounting holes for standard SeaStar and SeaStar Pro helms. A 3 inch dashboard hole is required.

**HA5467** Drill Jig for drilling mounting holes for standard SeaStar and SeaStar Pro helms where dashboard has a 3-1/4 inch hole from a previously mounted mechanical helm.

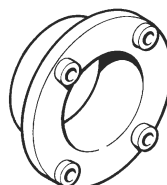
**HA5468** Drill Jig for drilling mounting holes for SeaStar and SeaStar Pro Classic Tilt helms (HH5741, HH5742, HH5743). Also back Mount Kit (HA5418). A 4-1/2 inch dashboard hole is required.



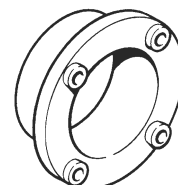
HA5405



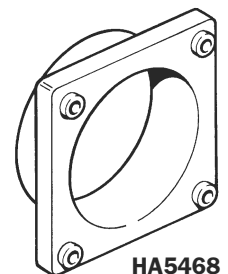
HA5465



HA5466



HA5467



HA5468

# Rudder Torque Data Sheet

NAME: \_\_\_\_\_

CONTACT: \_\_\_\_\_

## DISPLACEMENT HULLS ONLY

### HULL DATA

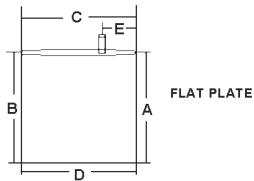
**HULL DIMENSIONS:**

LOA \_\_\_\_\_ SAIL \_\_\_\_\_  
 BEAM \_\_\_\_\_ OTHER \_\_\_\_\_  
 DISPLACEMENT \_\_\_\_\_ TOP SPEED \_\_\_\_\_ Knots  
 DRAFT \_\_\_\_\_ USE: \_\_\_\_\_  
 NO. STEERING STATIONS \_\_\_\_\_

### POWER DATA

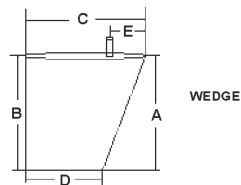
EACH SHAFT HORSEPOWER \_\_\_\_\_  
 PROP DIAMETER: \_\_\_\_\_  
 SINGLE ENGINE   
 TWIN ENGINE

### RUDDER DATA

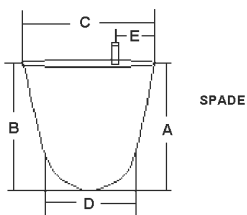


RUDDER ARC (Midship to Hardover): \_\_\_\_\_ Degrees  
 RUDDER AREA: \_\_\_\_\_ Square Ft.  
 NO. RUDDERS  One  Two

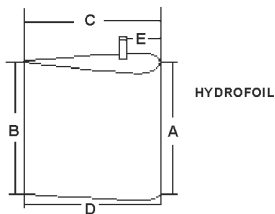
(CIRCLE TYPE OF RUDDER)



RUDDER DIMENSIONS:  
 (A) Height \_\_\_\_\_ In.  
 (B) Height \_\_\_\_\_ In.  
 (C) Width \_\_\_\_\_ In.  
 (D) Width \_\_\_\_\_ In.  
 (E) Counter-balance \_\_\_\_\_ In.



Please take a moment to fill out this form completely and fax to:  
 Technical Service Department at **604-279-2202**



Estimated load on rudder. It is suggested that you confirm load with  
 your Naval Architect.

Please include a detailed drawing of your rudder.



# Rudder Torque Data Sheet

## PLANING HULLS ONLY

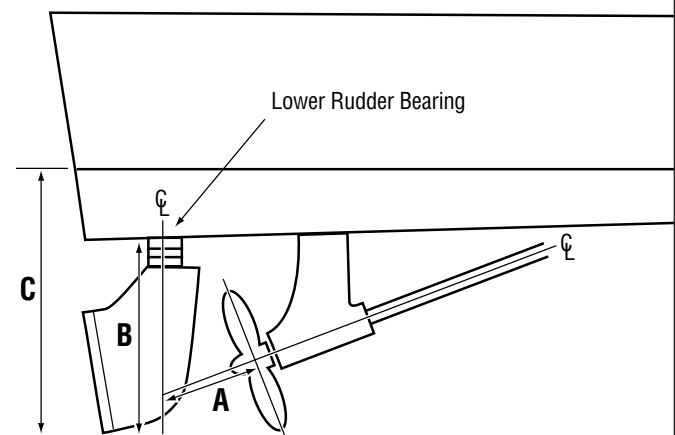
Name: ..... \_\_\_\_\_  
Contact: ..... \_\_\_\_\_  
Speed of vessel: ..... \_\_\_\_\_ knots  
Length of vessel: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Catamaran: ..... Yes  No   
Number of rudders: ..... \_\_\_\_\_  
Rudder area (projected area): ..... \_\_\_\_\_ square feet  
Propeller diameter: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Perpendicular distance from the rudder shaft to the propeller: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Distance measured parallel to the rudder shaft from the base of the rudder to the center of the lower bearings: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Average rudder chord length: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Perpendicular distance from the waterline to the rudder base: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Rudder shaft diameter: ..... \_\_\_\_\_ feet \_\_\_\_\_ inches  
Shaft power: ..... \_\_\_\_\_ horsepower

Formula presumes 23%–27% counterbalance

- A** Perpendicular distance from the rudder shaft to the propeller.
- B** Distance parallel to rudder shaft from rudder base to center of lower rudder bearing.
- C** Perpendicular distance from waterline to rudder base.

**Note:**

Projected area of rudder is H & W less C.B.



Please take a moment to fill out this form completely and fax to: Technical Service Department at **604-279-2202**

Estimated load on rudder. It is suggested that you confirm load with your Naval Architect.

Please include a detailed drawing of your rudder.



# BayStar™ SeaStar® Hynautic

## HYDRAULIC FLUID

SeaStar hydraulic steering systems require the use of a special high quality hydraulic fluid. SeaStar Hydraulic fluid is a premium product that exceeds MIL SPEC H-5606 G and contains anti-foaming and anti-rust agents. It is available in 1 liter (33.8 US fluid ounce) and 4 liter (135.25 US fluid ounce) bottles as:

SeaStar Hydraulic Fluid:

**Part Number HA5430 - 1 Liter**  
**HA5440 - 4 Liters**

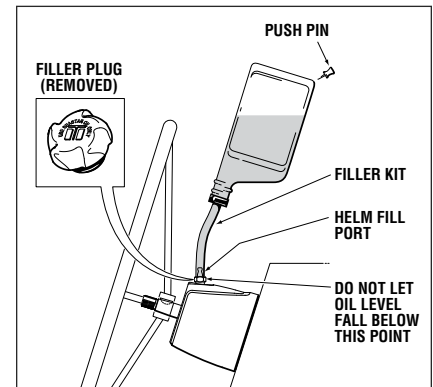


Alternate hydraulic fluids are available and listed below. Please note these fluids only conform to the minimum MIL standard required.

Oil Manuf.	Brand Name
Shell	Aero Shell Fluid #41
Esso	Univis N15 or J13
Texaco	H015
Chevron	Aviation Hydraulic Fluid A
Mobil	Aero HFA
Petro Canada	Harmony HV115 (In Canada Only)

### Optional Filler Kit

Part# HA5438



#### ⚠ CAUTION

**Substitution of non-recommended fluids may result in heavier steering and/or irreparable damage to your steering system.**

#### NOTICE

*SeaStar Hydraulic Steering Fluid can be used in Hynautic, BayStar and BayStar Plus steering systems.*

#### NOTICE

*Help protect your boating environment by ensuring that all used oil is disposed of properly.*



# Hynautic

## TRIM TABS

### Introduction

The effort required to keep large pleasure yachts and commercial boats trim and level is usually too great for most fiberglass nylon trim cylinders, even when used in multiple combinations. This is especially true when backing down hard.

Based on an understanding of these forces, Hynautic offers a heavy duty brass trim cylinder powerful enough to move and maintain the position of even the largest trim planes.

And, this patented product is more durable because it resists corrosion by eliminating all external hoses, isolating dissimilar metals, and protecting vital seals.

Coupled with a Hynautic 12 volt or 24 volt pump the cylinder will extend quickly enough to make an immediate difference in the trim of your yacht or work boat.

### Applications

The Hynautic cruiser trim system is designed for yachts and commercial vessels. One brass trim cylinder provides a force equal to approximately 2.5 times that of the typical nylon cylinders.

Therefore, a Hynautic TCS-1-02 trim system, which includes separate port and starboard cylinder/pump assemblies is effective for most yachts to 65 feet using properly reinforced stainless planes. When more hydraulic muscle is needed, two cylinders per tab may be pressurized from a single pump as in the TCS-2-01 system.

Similarly, Hynautic can supply a system as complex as four cylinders moving a single trim plane from a single power pump source.

Because of the diversity of tab shapes and materials, the design is left to the builder and not included in the basic system.

### Features

#### **Double acting brass cylinder with a patented porting design:**

All plumbing is left inside the transom. No external plumbing fittings to be damaged or corroded. The patented, double wall cylinders are pressurized in each direction which means they work equally as well at either holding the plane down against a force from below or preventing it from being pushed down from a force from above.

#### **Simple, effective marine power pumps:**

Available in 12 or 24 volt, and easy to install and purge. The use of marine rated relays and switches adds to the product's durability.

#### **A design mechanics can appreciate:**

The cylinder is designed to be disassembled from outside the boat without removing the complete assembly from the transom. Where dissimilar metals might come in contact, they are separated by a neutral material to reduce the effects of electrolytic corrosion.

**Designed to be filled with Dextron III Automatic Transmission Fluid or equivalent.**

# Trim Tab–Order Guide

## NOTICE

*Pressure and plate dimensional requirements are to be calculated by your Naval Architect.*

### TCS-1-01 TAB CYLINDER SYSTEM, 24 VOLT

Control switch	1 ea	TC-03
Tab cyl. – cruiser	2 ea	TK-01
Power pump	2 ea	TP-01
Manual	1 ea	182037
Hose – 2ft.	4 ea	207402

### TCS-1-02 TAB CYLINDER SYSTEM, 12 VOLT

Control switch	1 ea	TC-03
Tab cyl. – cruiser	2 ea	TK-01
Power pump	2 ea	TP-02
Manual	1 ea	182038
Hose – 2ft.	4 ea	207402

### TCS-2-02 TAB CYLINDER SYSTEM, 12 VOLT

Control switch	1 ea	TC-03
Tab cyl. – cruiser	4 ea	TK-01
Power pump	2 ea	TP-02
Manual	1 ea	182038
Hose – 2ft.	4 ea	207402

### OPTIONAL PUMP

Pump 24V DC (110cu. in./minute)	TP-03
---------------------------------	-------

## Cylinder Specification

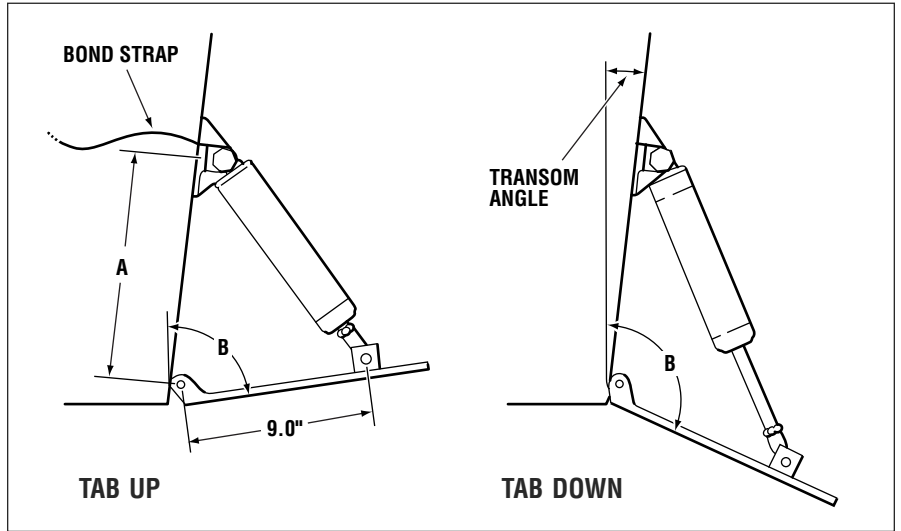
MODEL	DISPLACEMENT	MOTOR
TP-02	57in. <sup>3</sup> /min	12V
TP-01	80in. <sup>3</sup> /min	24V
TP-03	110in. <sup>3</sup> /min	24V

Stroke = 4"  
 Displacement = 5.94 cu in.  
 Force = 2230 ft lb @ rated pressure

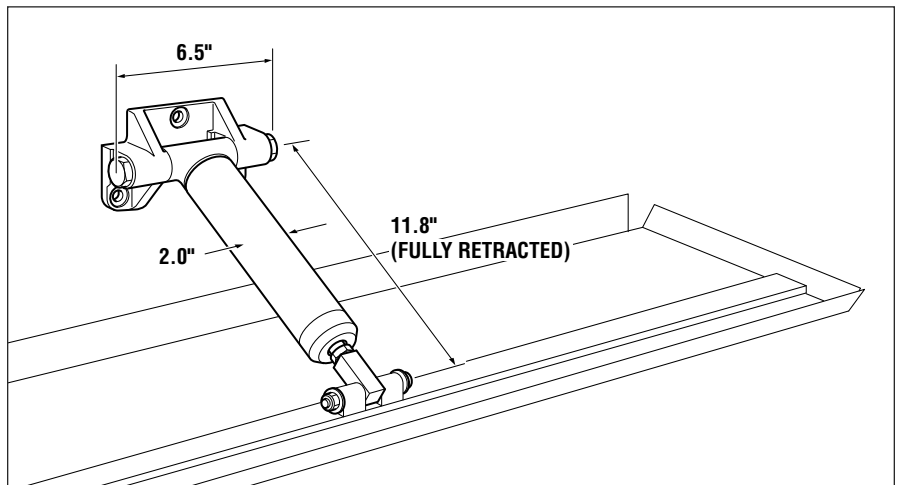
## Transom Angle and Mounting Position Calculations

Using the table below and the diagrams on the next page, determine your transom angle, then choose the corresponding mounting position for the trim cylinder bracket (Length A).

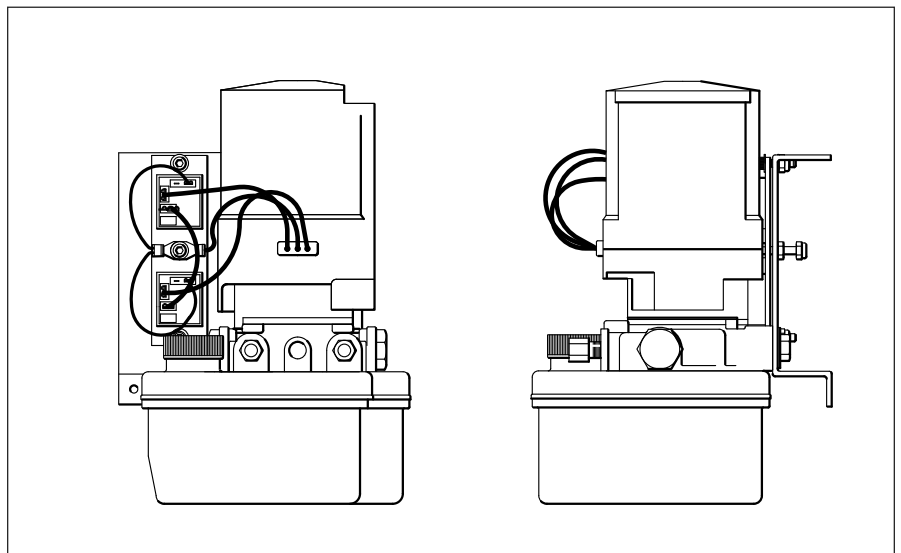
TRANSOM ANGLE	LENGTH 'A'	TAB UP 'B'	TAB DOWN 'B'
0°	10.125"	80°	115°
1°	10.250"	80°	115°
2°	10.344"	81°	115°
3°	10.469"	81°	115°
4°	10.594"	81°	115°
5°	10.688"	82°	115°
6°	10.812"	82°	115°
7°	10.938"	83°	115°
8°	11.062"	83°	115°
9°	11.188"	83°	115°
10°	11.312"	84°	115°
11°	11.438"	84°	115°
12°	11.562"	84°	115°
13°	11.719"	85°	115°
14°	11.844"	85°	115°



**Tab Cylinder** Part# TK-01



**Optional Pump** Part# TP-03







# TECHNICAL INFORMATION/ SPECIFICATIONS

## NOTICE

Contact your nearest dealer or distributor to order replacement parts.

## SeaStar Helm Pump Shaft Details:

**Taper:** 3/4" Standard Taper (1" PER FOOT), **WHEEL SHAFT Threads:** 5/8" - 18 UNF,  
**Key:** #606 Woodruff Key (3/16"), **PORT SIZES:** 1/4" NPT (F)

## NOTICE

Theoretical torque about pivot point at 35° articulation with 1000 psi (70 bar) system pressure.

### Table A: BayStar/SeaStar Helm Pumps

HELM DESCRIPTION		PART NUMBER	DISPLACEMENT CU. IN./REV (cc)	RELIEF VALVE SETTING PSI (BAR)	MAXIMUM WHEEL DIA. INCHES (mm)	SEAL KIT	NOTES
BAYSTAR	FRONT MOUNT	HH4311	1.1 (18.02)	1000 (70)	28 (711)	HP6032	
BAYSTAR	FRONT MOUNT	HH4314	1.4 (23.0)	1000 (70)	28 (711)	HP6032	
BAYSTAR	SPORT TILT	HH4315	1.4 (23.0)	1000 (70)	20 (508)	HP6032	
BAYSTAR	FRONT MOUNT	HH4311	1.1 (18.02)	1000 (70)	28 (711)	HP6032	
BAYSTAR	FRONT MOUNT	HH4016	1.6 (26.2)	800 (55)	26 (660)	HS5147	<i>Discontinued</i>
BAYSTAR	SPORT TILT	HH4015	1.6 (26.2)	800 (55)	26 (660)	HS5147	<i>Discontinued</i>
SEASTAR	FRONT MOUNT	HH5269	1.4 (23.0)	1000 (70)	28 (711)	HP6032	
SEASTAR	FRONT MOUNT	HH5271	1.7 (27.8)	1000 (70)	28 (711)	HP6032	
SEASTAR	FRONT MOUNT	HH5273	2.0 (33.0)	1000 (70)	28 (711)	HP6032	
SEASTAR	FRONT MOUNT	HH5272	2.4 (39.3)	1000 (70)	28 (711)	HP6032	
SEASTAR	FRONT MOUNT	HH5217	1.7 (27.8)	1000 (70)	28 (711)	HP6037	<i>Commercial Helm (Stainless Shaft)</i>
SEASTAR	FRONT MOUNT	HH5224	2.4 (39.3)	1000 (70)	28 (711)	HP6037	<i>Commercial Helm (Stainless Shaft)</i>
SEASTAR	FRONT MOUNT	HH5285	3.0(46.16)	1000 (70)	28 (711)	HP6032	
SEASTAR PRO	FRONT MOUNT	HH5779	1.7 (27.8)	1500 (103)	28 (711)	HP6032	
SEASTAR PRO	FRONT MOUNT	HH5770	2.0 (33.0)	1500 (103)	28 (711)	HP6032	
SEASTAR PRO	FRONT MOUNT	HH5772	2.4 (39.9)	1500 (103)	28 (711)	HP6032	
SEASTAR	REAR MOUNT	HH5260	1.4 (23.0)	1000 (70)	28 (711)	HP6032	
SEASTAR	REAR MOUNT	HH5261	1.7 (27.8)	1000 (70)	28 (711)	HP6032	
SEASTAR	REAR MOUNT	HH5263	2.0 (33.0)	1000 (70)	28 (711)	HP6032	
SEASTAR	REAR MOUNT	HH5262	2.4 (39.3)	1000 (70)	28 (711)	HP6032	
SEASTAR PRO	REAR MOUNT	HH5778	1.7 (27.8)	1500 (103)	28 (711)	HP6032	
SEASTAR PRO	REAR MOUNT	HH5771	2.0 (33.0)	1500 (103)	28 (711)	HP6032	
SEASTAR	SPORT TILT	HH6193	1.4 (23.0)	1000 (70)	20 (508)	HP6032	<i>New Product</i>
SEASTAR	SPORT TILT	HH6191	1.7 (27.8)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5291</i>
SEASTAR	SPORT TILT	HH6145	2.0 (33.0)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5745</i>
SEASTAR	SPORT TILT	HH6192	2.4 (39.9)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5292</i>
SEASTAR	SPORT TILT	HH6291	1.7 (27.8)	1000 (70)	20 (508)	HP6032	<i>Splined Shaft</i>
SEASTAR	SPORT TILT	HH6245	2.0 (33.0)	1000 (70)	20 (508)	HP6032	<i>Splined Shaft</i>
SEASTAR	SPORT TILT	HH6292	2.4 (39.9)	1000 (70)	20 (508)	HP6032	<i>Splined Shaft</i>
SEASTAR PRO	SPORT TILT	HH6189	1.7 (27.8)	1500 (103)	20 (508)	HP6032	<i>Replaces HH5289</i>
SEASTAR PRO	SPORT TILT	HH6190	2.0 (33.0)	1500 (103)	20 (508)	HP6032	<i>Replaces HH5190</i>
SEASTAR PRO	SPORT TILT	HH6188	2.4 (39.3)	1500 (103)	20 (508)	HP6032	<i>New Product</i>
SEASTAR	SPORT PLUS TILT	HH6491	1.7 (27.8)	1000 (70)	20 (508)	HP6032	<i>New Product</i>
SEASTAR	SPORT PLUS TILT	HH6445	2.0 (33.0)	1000 (70)	20 (508)	HP6032	<i>New Product</i>
SEASTAR	SPORT PLUS TILT	HH6492	2.4 (39.9)	1000 (70)	20 (508)	HP6032	<i>New Product</i>
SEASTAR	SPORT PLUS TILT	HH6391	1.7 (27.8)	1000 (70)	20 (508)	HP6032	<i>Splined Shaft</i>
SEASTAR	SPORT PLUS TILT	HH6392	2.4 (39.9)	1000 (70)	20 (508)	HP6032	<i>Splined Shaft</i>

**Table A: BayStar/SeaStar Helm Pumps Continued**

HELM DESCRIPTION		PART NUMBER	DISPLACEMENT CU. IN./REV (cc)	RELIEF VALVE SETTING PSI (BAR)	MAXIMUM WHEEL DIA. INCHES (mm)	SEAL KIT	NOTES
SEASTAR PRO	SPORT PLUS TILT	HH6489	1.7 (27.8)	1500 (103)	20 (508)	HP6032	
SEASTAR PRO	SPORT PLUS TILT	HH6490	2.0 (33.0)	1500 (103)	20 (508)	HP6032	
SEASTAR	CLASSIC TILT	HH6575	1.4 (23.0)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5775</i>
SEASTAR	CLASSIC TILT	HH6541	1.7 (27.8)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5741</i>
SEASTAR	CLASSIC TILT	HH6543	2.0 (33.0)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5743</i>
SEASTAR	CLASSIC TILT	HH6542	2.4 (39.9)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5742</i>
SEASTAR	CLASSIC TILT	HH6241	1.7 (27.8)	1000 (70)	20 (508)	HP6032	<i>Replaces HH5941</i>
SEASTAR PRO	CLASSIC TILT	HH6575	1.4 (23.0)	1500 (103)	20 (508)	HP6032	<i>Replaces HH5775</i>
SEASTAR PRO	CLASSIC TILT	HH6573	1.7 (27.8)	1500 (103)	20 (508)	HP6032	<i>Replaces HH5773</i>
SEASTAR PRO	CLASSIC TILT	HH6574	2.0 (33.0)	1500 (103)	20 (508)	HP6032	<i>Replaces HH5774</i>

**Table B: Hynautic Helm Pumps**

HELM DESCRIPTION	PART NUMBER	DISPLACEMENT CU. IN./REV (cc)	SHAFT STYLE	KEY WAY	SEAL KIT
HYNAUTIC	H-21	2.75 (45.1)	1" STRAIGHT	1/4" SQUARE	HS-02
HYNAUTIC	H-25	2.75 (45.1)	3/4" TAPERED	#9 WOODRUFF	HS-02
HYNAUTIC	H-26	2.00 (32.8)	3/4" TAPERED	#9 WOODRUFF	HS-02
HYNAUTIC	H-41	5.50 (90.1)	1" STRAIGHT	1/4" SQUARE	HS-04
HYNAUTIC	H-42	4.00 (65.5)	1" STRAIGHT	1/4" SQUARE	HS-04
HYNAUTIC	H-42-2	4.00 (65.5)	3/4" TAPERED	#9 WOODRUFF	HS-04

**Table C: Capilano Helm Pumps**

HELM DESCRIPTION	PART NUMBER	DISPLACEMENT CU. IN. (cc)	SHAFT STYLE	KEY WAY	SEAL KIT
CAPILANO	1250V	1.7-3.4 (27.8-55.7)	3/4" TAPERED	3/16"	-
CAPILANO	1275V	2.7-5.4 (44.2-88.4)	3/4" TAPERED	3/16"	-
CAPILANO	1350	8.00 (131.0)	1-1/4" STRAIGHT	3/16"	-

**Table D: BayStar/SeaStar/Hynautic Outboard Cylinders**

MAKER	PART NUMBER	MODEL NUMBER	SHAFT DIA IN (mm)	STROKE IN (mm)	SEAL KIT	VOLUME CU. IN (cc)	NOTES
BAYSTAR	HC4600	OUTBOARD	.63 (16.0)	8 (203)	HP5608/HP5607	7.24 (118.6)	<i>Discontinued</i>
BAYSTAR	HC4645H	OUTBOARD	.63 (16.0)	8 (203)	HP4600	7.24 (118.6)	
BAYSTAR	HC4647H	OUTBOARD	.63 (16.0)	8 (203)	HP4600	7.24 (118.6)	
BAYSTAR	HC4648H	OUTBOARD	.63 (16.0)	8 (203)	HP4600	7.24 (118.6)	
BAYSTAR	HC4658H	OUTBOARD	.63 (16.0)	8 (203)	HP4600	7.24 (118.6)	
SEASTAR	HC5345	OUTBOARD	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC5347	OUTBOARD	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC5348	OUTBOARD	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC5358	OUTBOARD	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC6750	OUTBOARD TOURNAMENT	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC6751	OUTBOARD TOURNAMENT	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC6752	OUTBOARD TOURNAMENT	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC6753	OUTBOARD TOURNAMENT	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC6754	OUTBOARD TOURNAMENT	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC6755	OUTBOARD TOURNAMENT	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC5370-3	OUTBOARD SIDE MOUNT	.50 (12.7)	8 (203)	N/A	8.3 (135.2)	<i>Replaces HC5370-71</i>
SEASTAR	HC5380-3	OUTBOARD SPLASHWELL	.50 (12.7)	9 (228)	N/A	9.3 (152.1)	<i>Replaces HC5380</i>
SEASTAR	HC5375	OUTBOARD CATAMARAN	.75 (19.0)	8 (203)	HS5157	8.34 (136.6)	
SEASTAR	HC5343	OUTBOARD CAT FIXED	.75 (19.0)	10 (254)	HS5157	8.13 (133.2)	
SEASTAR	HC6845	OUTBOARD TOURNAMENT (NEW)	.875 (22.2)	8 (203)	HP6160	8.34 (136.6)	
HYNAUTIC	K-6-NI	OUTBOARD	.875 (22.2)	7.75 (197)	KS-19	9.00	

**Table D: BayStar/SeaStar Cylinders Continued**

MAKER	PART NUMBER	MODEL NUMBER	SHAFT DIA IN (mm)	STROKE IN (mm)	SEAL KIT	VOLUME CU. IN. (cc)	NOTES
SEASTAR	HC5374	OUTBOARD CAT FIXED	.75 (19.0)	10 (254)	KS-06	13.3 (217.9)	
SEASTAR	HC5340-42	OUTBOARD SLIDE	.75 (19.0)	10 (254)	HS5157	8.34 (133.2)	<i>Discontinued</i>
SEASTAR	HC5342	OUTBOARD SLIDE	.75 (19.0)	10 (254)	HS5157	8.34 (133.2)	<i>Replaces HC5340-42</i>

**NOTICE**

*Theoretical torque about pivot point at 35° articulation with 1000 psi (70 bar) system pressure.*

**Table E: SeaStar Sterndrive Cylinders**

MAKER	PART NUMBER	MODEL NUMBER	BORE DIA IN (mm)	SHAFT DIA IN (mm)	STROKE IN (mm)	SEAL KIT	TORQUE IN-LB (Kg-m)	VOLUME CU. IN. (cc)	NOTES
SEASTAR	HC5311	BA125-6.25ATM	1.25 (31.7)	0.63 (16.0)	6.25 (15.9)	HS5154	N/A	5.66 (92.7)	<i>Obsolete</i>
SEASTAR	HC5332	BA135-7EM	1.35 (34.9)	.625 (15.9)	7 (178)	HS5155	5741 (66.1)	8.3 (135.2)	
SEASTAR	HC5327	BA135-8EM	1.35 (34.9)	.63 (16.0)	8 (203)	HS5155	6557 (75.5)	9.5 (155.4)	<i>Obsolete</i>
SEASTAR	HC5326	BA150-7EM	1.50 (38.1)	.625 (15.9)	7 (178)	HS5156	8853 (102.0)	8.3 (135.2)	<i>Replaced by HC5326-3</i>
SEASTAR	HC5328	125-8EM	1.25 (31.7)	.50 (12.7)	8 (203)	HS5154	7142 (82.3)	8.3 (135.2)	<i>Replaced by HC5328-3</i>
SEASTAR	HC5329	125-8VPEM	1.25 (31.7)	.50 (12.7)	8 (203)	HS5154	N/A	8.3 (135.2)	<i>Obsolete</i>
SEASTAR	HC5331	92VPS	1.25 (31.7)	.50 (12.7)	8 (203)	HS5154	N/A	8.3 (135.2)	<i>Replaced by HC5331-3</i>
SEASTAR	HC5330	BA125-8EMV	1.25 (31.7)	.50 (12.7)	8 (203)	HS5154	7142 (82.3)	8.3 (135.2)	<i>Replaced by HC5330-3</i>

**Table F: SeaStar/Capilano Inboard Cylinders**

MAKER	PART NUMBER	MODEL NUMBER	BORE DIA IN (mm)	SHAFT DIA IN (mm)	STROKE IN (mm)	SEAL KIT	TORQUE IN-LB (Kg-m)	VOLUME CU. IN. (cc)	NOTES
SEASTAR	HC5303-3	BA125-3ATM	1.25 (31.7)	.63 (16.0)	3 (76)	HP6023		3.12 (51)	<i>Replaces HC5303</i>
SEASTAR	HC5312-3	BA125-7ATM	1.25 (31.7)	.63 (16.0)	7 (178)	HP6023	5025 (57.9)	7.2 (118)	<i>Replaces HC5312 and HC5312-2</i>
SEASTAR	HC5313-3	BA135-7ATM	1.35 (34.9)	.63 (16.0)	7 (178)	HP6025	5741 (66.1)	8.3 (136)	<i>Replaces HC5313</i>
SEASTAR	HC5314-3	BA150-7ATM	1.50 (38.1)	.63 (16.0)	7 (178)	HP6025	7117 (82.0)	10.2 (167)	<i>Replaces HC5314</i>
SEASTAR	HC5318	BA150-7TM	1.50 (38.1)	.63 (16.0)	7 (178)	HS5182	7117 (82.0)	10.2 (167)	<i>Brass Cylinder</i>
SEASTAR	HC5319	BA175-7TM	1.75 (44.4)	.75 (19.0)	7 (178)	HS5183	9569 (110.2)	13.7 (225)	<i>Brass Cylinder</i>
SEASTAR	HC5369	BA150-9TM	1.50 (38.1)	.63 (16.0)	9 (229)	HS5182	9375 (107.7)	13.1 (215)	<i>Brass Cylinder</i>
CAPILANO	HC5373	BA175-9TM	1.75 (44.4)	.75 (19.0)	9 (229)	HS5183	12600 (145.5)	17.7 (290)	<i>Brass Cylinder</i>
CAPILANO	HC5378	BA200-11TM	2.00 (50.8)	1 (25.4)	11 (279)	HS5185	23140 (267.2)	26.0 (426)	<i>Brass Cylinder</i>
CAPILANO	HC5379	BA200-11TMC	2.00 (50.8)	1 (25.4)	11 (279)	HS5185	23140 (267.2)	26.0 (426)	<i>Brass Cylinder Clevis Connection</i>
SEASTAR	HC5802	BA200-9TM	2.00 (50.8)	1 (25.4)	9 (229)	HS5198	18900 (218.3)	21.25 (345)	<i>Brass Cylinder</i>
SEASTAR	HC5804	BA200-11TM	2.00 (50.8)	1 (25.4)	11 (279)	HS5198	23140 (267.2)	26.0 (426)	<i>Brass Cylinder</i>

**Table G: Hynautic Cylinders**

MAKER	PART NUMBER	MODEL NUMBER	SHAFT DIA IN (mm)	STROKE IN (mm)	SEAL KIT	VOLUME CU. IN. (cc)	NOTES
HYNAUTIC	K-1	N/A	.75 (19.0)	9 (229)	KS-11	11.9 (195)	<i>Replaced by HC5369</i>
HYNAUTIC	K-2	N/A	.75 (19.0)	9 (229)	KS-12	17.7 (290)	<i>Replaced by HC5373</i>
HYNAUTIC	K-3	N/A	.875 (22.2)	9 (229)	KS-13, or KS-17	22.9 (375)	<i>Replaced by HC5802</i>
HYNAUTIC	K-4	N/A	.875 (22.2)	12 (305)	KS-13, or KS-17	30.5 (500)	<i>Replaced by HC5378</i>
HYNAUTIC	K-5	UNBALANCED	.875 (22.2)	9 (229)	KS-15	15.9 (261)	
HYNAUTIC	K-6	N/A	.875 (22.2)	7.75 (197)	KS-19	9 (147)	
HYNAUTIC	K-8	N/A	1 (25.4)	9.5 (241)	KS-09 or KS-18	39.2 (642)	<i>Replaced by HC5806</i>
HYNAUTIC	K-9	N/A	1 (25.4)	14.5 (168)	KS-09 or KS-18	55 (901)	
HYNAUTIC	K-10	N/A	.75 (19.0)	9.5 (241)	KS-07	7.5 (123)	<i>Replaced by HC53XX</i>
HYNAUTIC	K-11	UNBALANCED	.75 (19.0)	9 (229)	KS-01	11 (117)	<i>Replaced by HC5370-3</i>
HYNAUTIC	K-12	UNBALANCED	.75 (19.0)	7 (178)	KS-01	8.6 (141)	<i>Replaced by HC5370-3</i>
HYNAUTIC	K-13	N/A	.75 (19.0)	9 (229)	KS-01	11 (117)	<i>Replaced by HC5380-3</i>
HYNAUTIC	K-14	N/A	.75 (19.0)	7 (178)	KS-01	8.6 (141)	<i>Replaced by HC5380-3</i>
HYNAUTIC	K-18	N/A	.75 (19.0)	7 (178)	KS-02	7 (115)	<i>Replaced by HC5322-3</i>
HYNAUTIC	K-19	N/A	.75 (19.0)	9 (229)	KS-02	9 (147)	<i>Replaced by HC5323-3</i>

# SPARE PARTS/CROSS REFERENCE

PART No.	KIT No.	MAKER	DESCRIPTION	NOTES
010924	HP6130	SEASTAR	Washer 5/16 Flat 3/4 OD SS – Various Uses	20 Per Kit
058733	HP6000	SEASTAR	Non-Venting Cap Aka HA5432	5 Per Kit
082021	HP6107	SEASTAR	Power Steering Non-2 Model Rod End Ball	1 Per Kit
112249	HP6024	CAPILANO	Clevis, BA150-7 Cylinder	1 Per Kit
113021	HP6131	SEASTAR	Nut 5/16nc Nyloc® Thin SS – Various Uses	10 Per Kit
113225	HP6001	SEASTAR	Hhcs 3/8 x 1.35 HSS (and Nut) High Strength Tiller	3 Per Kit
116320	HP6048	SEASTAR	Hhcs 3/8 NF x 1-1/2 SS – Various Uses	10 Per Kit
116527	HP6003	SEASTAR	Rod End Ball 1/2" SS Modified (Tiebars Only)	1 Per Kit
135725	HP6068	SEASTAR	Trunnion Foot – All Brass Inboard Cylinder	1 Per Kit
160041	HP6122	HYNAUTIC	All Reservoir Dill Valve Only	1 Per Kit
160042	HP6005	HYNAUTIC	Rear Mount 0-60 psi Gauge	1 Per Kit
168625	HP6082	SEASTAR	Power Steering Reservoir Air Valve	1 Per Kit
170001	HP6006	HYNAUTIC	Boot Cover (K22/27, K31/33 Cylinder)	1 Per Kit
183818	HP6053	SEASTAR	Sport Tilt Bezel (Hard Plastic)	1 Per Kit
185921	HP6007	SEASTAR	FHSCS 3/8"NF x 1-5/8" SS Bolt (HC5342 Tiller)	3 Per Kit
186426	HP6054	SEASTAR	Hhcs 3/8"NF x 2-1/4 SS – Various Uses	10 Per Kit
186540	HP6132	SEASTAR	Shcs 3/8"OD x 1-1/4 Shldr – Various Uses	10 Per Kit
192126	HF6008	SEASTAR	1/2" NF Nyloc® Brass	6 Per Kit
192126	HP6008	SEASTAR	1/2" NF Nut (Larger Nut For Support Rod)	6 Per Kit
192324	HP6133	CAPILANO	Remote Fill Bulkhead Fitting (Plastic)	6 Per Kit
202027	HP6134	SEASTAR	Washer 1/2ID x 1-1/16 Od SS – Various Uses	10 Per Kit
202300	HP6017	SEASTAR	Washer, 5/8" (Various Uses)	5 Per Kit
240317	HP6061	HYNAUTIC	SHCS 1/4" NC x 3/8 SS – Various Uses	6 Per Kit
241297	HP6022	HYNAUTIC	SHCS 1/4" NF x 7/8 SS	4 Per Kit
260126	HP6135	SEASTAR	Wheel Shaft Key – Several Systems	20 Per Kit
260130	HP6136	SEASTAR	Wheel Shaft Key – Various Uses	20 Per Kit
279047	HP6046	SEASTAR	Sport Tilt Rubber Bellows	6 Per Kit
287824	HP6009	SEASTAR	Hose Swage Fitting (OEM Only)	8 Per Kit
287824	HP6010	SEASTAR	Hose Swage Fitting (OEM Only)	50 Per Kit
292135	HP6137	SEASTAR	1/2" Rod End Ball, All BA125-7ATM I/B Cylinder	1 Per Kit
293721	HP6044	SEASTAR	F/Mnt O/B Cylinder, Bleeder Covers – Soft	12 Per Kit
337826	HP6069	SEASTAR	Wheel Bushing (Use with HH5279, HH5280 and HH5281)	1 Per Kit
340041	HP6057	HYNAUTIC	H-20/40 Series Helm Acorn Nuts	6 Per Kit
340061	HP6049	HYNAUTIC	Nut For K-22, 27, 28 and K-29 (Tierod Nuts)	10 Per Kit
345324	HP6123	CAPILANO	Clevis Ba200-11TM/TMC Cylinder	1 Per Kit
380020	HP6040	HYNAUTIC	Air Valve/Plug Assembly	1 Per Kit
432720	HP6011	SEASTAR	Hose Bend Restrictor (OEM Only)	8 Per Kit
432720	HP6012	SEASTAR	Hose Bend Restrictor (OEM Only)	50 Per Kit
444006	HP6113	SEASTAR	HC5358 Cylinder Replacement (No Rod, Brackets Or Hardware)	1 Per Kit
449721	HP6055	SEASTAR	Side Mount Cylinder Ext Rod (c/w Pin)	1 Per Kit
449824	HP6055	SEASTAR	Side Mount Cylinder Ext Rod (c/w Pin)	1 Per Kit
520061	HP6108	HYNAUTIC	H-20 Series Trim Ring (Mirrored)	1 Per Kit
529602	HP6104	SEASTAR	Helm Mnt Hardware Kit	1 Per Kit
560930	HP6013	SEASTAR	Ba175-7TM Rod End Ball Joint	1 Per Kit
560948	HP6093	SEASTAR	Rod End Ball, 5/8" All Brass BA150-7 Cylinder	1 Per Kit
590040	HP6050	BAYSTAR	Support Rod Bent, B/S O/B Cylinder Only	2 Per Kit
600606	HF6023	SEASTAR	Elbow Nickle Plate used in Transom Fittings	4 Per Kit
600620	HF6145	SEASTAR	Pivot Cylinder Hose Fittings	2 Per Kit

<b>PART No.</b>	<b>KIT No.</b>	<b>MAKER</b>	<b>DESCRIPTION</b>	<b>NOTES</b>
600620	HP6145	SEASTAR	Pvt F/Mnt Cylinder Hose Fittings/Elbow	2 Per Kit
650036	HP6090	HYNAUTIC	H-29/30 Helm Woodruff Key	12 Per Kit
650047	HP6091	HYNAUTIC	H-20 Series Woodruff Key	12 Per Kit
652123	HF6146	SEASTAR	Remote Fill Hose Elbow (Plastic)	6 Per Kit
652123	HP6147	SEASTAR	Hose Barb 1/2 - 1/4, Remote Fill Kits	6 Per Kit
653220	HF6024	HYNAUTIC	Tube Tee Flare	3 Per Kit
670030	HP6039	HYNAUTIC	K-22/27/28 And K-29 Ball Joint Assembly.	1 Per Kit
680080	HP6045	HYNAUTIC	K-6 Mounting Hardware Kit c/w Drag Link Assembly	1 Per Kit
690011	HF6025	HYNAUTIC	1/4" NPT – Flare, Straight	3 Per Kit
690511	HF6026	HYNAUTIC	Tee 1/4" NPT x 3/8" Flare	4 Per Kit
690751	HF6027	HYNAUTIC	Union 3/8" Flare x 3/8" Flare	3 Per Kit
690941	HF6014	HYNAUTIC	MSH-6 Hyn Hose End Ftg Swage	8 Per Kit
691231	HF6028	HYNAUTIC	Long Ftg Nut	4 Per Kit
704525	HP6146	SEASTAR	Nut 5/16"NC Nyloc®. Various Apps	12 Per Kit
722222	HP6031	SEASTAR	Front Mount Slide Cylinder, Plate and Hardware	1 Per Kit
722829	HP6041	SEASTAR	Clamping Plate – Extension Plates	6 Per Kit
730229	HP6016	SEASTAR	Support Rod (All SS F/Mount Cylinders)	1 Per Kit
730230	HP6111	SEASTAR	Pro Pivot Cylinder Support Rod	1 Per Kit
750027	HP6098	SEASTAR	Hhcs 5/16"NF x 1-1/4 – Various Uses	10 Per Kit
750824	HP6052	SEASTAR	Traditional Tilt Helm Covers (Top/Bottom)	1 Per Kit
750928	HP6052	SEASTAR	Traditional Tilt Helm Covers (Top/Bottom)	1 Per Kit
752021	HP6142	SEASTAR	Hhcs 5/16"NF x 3-1/2 SS – Various Uses	12 Per Kit
753428	HP6041	SEASTAR	Bottom Washer	6 Per Kit
757927	HP6047	SEASTAR	Shcs #10-24 x 7/8" SS – Various Uses	10 Per Kit
785255	HP6092	SEASTAR	HC5331 / HC5331-3 Tube Support Kit	1 Per Kit
794926	HF6029	SEASTAR	Tube Nut (Used to Hold Bleeder in Place)	6 Per Kit
800136	HP6148	SEASTAR	Power Purge Helm Adapter	1 Per Kit
800300	HP6060	SEASTAR	Power Purge Spare Parts Kit	1 Per Kit
809900	HP6035	SEASTAR	F/M Slide Cylinder Support Brackets c/w Hardware	2 Per Kit
821723	HP6140	SEASTAR	Power Steering Filter	1 Per Kit
823105	HP6112	SEASTAR	Power Steering Shaft Shield (No Step)	1 Per Kit
823115	HP6118	SEASTAR	HC5805 Cylinder Shaft Shield (No Step)	1 Per Kit
823203	HP6067	SEASTAR	Power Steering Cylinder Boot Cover 01/03 Cylinder	1 Per Kit
823207	HP6100	SEASTAR	Power Steering Cylinder, HC5805 Boot	1 Per Kit
823673	HP6065	SEASTAR	Locking Tab –Various Uses	6 Per Kit
825128	HP6004	SEASTAR	Bottom Mount 0-60 psi Gauge	1 Per Kit
825128	HP6121	SEASTAR	HP5810 Air Press Gauge 0-60 psi	1 Per Kit
828020	HP6033	SEASTAR	Front Mount Pivot Cylinder, Spacer/Adjusting Nut Kit	1 Per Kit
828085	HP6034	SEASTAR	Adjusting Nut, All F/M Pivot Cylinder	1 Per Kit
833529	HP6081	SEASTAR	R/Mnt Helm Mnt Kit (c/w Remote Fill)	1 Per Kit
839120	HP6018	SEASTAR	Pivot Cylinder Support Bracket	2 Per Kit
839121	HP6101	SEASTAR	Pro Pivot Cylinder Support Brackets	2 Per Kit
860028	HP6064	HYNAUTIC	Rv-60 Valve Assembly Only (No Reservoir)	1 Per Kit
860071	HP6102	HYNAUTIC	K-6H Mnt Kit (Honda 115-130 HP Only)	1 Per Kit
870360	HP6084	HYNAUTIC	TP-01/02 Trim Pump Relay	2 Per Kit
928137	HP6019	SEASTAR	BA200-9TM Cylinder Rod End Ball Joint	1 Per Kit
961490	HP6143	SEASTAR	HO6000 Series Tiebar Slave Brkt Assembly	1 Per Kit
961660	HP6144	SEASTAR	Drive Bracket HO60xx Series Tiebars	1 Per Kit
961665	HP6119	SEASTAR	HO6000 Series Tiebar Drive Brkt Assembly	1 Per Kit
961685	HP6124	SEASTAR	HO6000 Series Rod End Ball (Slave Connection)	1 Per Kit
984829	HP6106	SEASTAR	CB 1/4"UNC x 2" – Various Uses	10 Per Kit
680080A	HP6120	HYNAUTIC	K-6 Drag Link	1 Per Kit
HA5431	HP6126	SEASTAR	Venting Cap, All Helms	5 Per Kit

# QUICK REFERENCE TURNS CHART

## BayStar Helm Pumps Turns

GOOD

OPTIMAL

		BAYSTAR HELM DISPLACEMENT (in <sup>3</sup> /rev)			
		1.1	1.4		
OUTBOARD CYLINDERS	DISP. (in <sup>3</sup> )				
HC4645H – SINGLE	7.3	6.6	5.2		
INBOARD CYLINDERS	DISP. (in <sup>3</sup> )				
BA125-6.25	6.7	6.1	4.8		
BA100-6	3.53	3.2	2.5		

## SeaStar Helm Pumps Turns

GOOD

OPTIMAL

		SEASTAR HELM DISPLACEMENT (in <sup>3</sup> /rev)				
		1.4	1.7	2.0	2.4	3.0
OUTBOARD CYLINDERS	DISP. (in <sup>3</sup> )					
HC5345 – SINGLE	8.3	5.9	4.9	4.2	3.5	2.8
HC5345 – DUAL**	16.6	11.9	9.8	8.3	6.9	5.5*
HC5345 – TRIPLE**	24.9	17.8	14.6	12.5	10.4	8.3*
HC5345 – QUAD**	33.2	23.7	19.5	16.6	13.8	11.1*
INBOARD CYLINDERS	DISP. (in <sup>3</sup> )					
BA125-7	7.2	5.1	4.2	3.6	3.0	2.4*
BA135-7	8.2	5.9	4.8	4.1	3.4	2.7*
BA150-7	10.2	7.3	6.0	5.1	4.3	3.4*
BA175-7	13.7	9.8	8.1	6.9	5.7	4.6*
BA150-9	13.1	9.4	7.7	6.6	5.5	4.4*
BA175-9	17.7	12.6	10.4	8.9	7.4	5.9*
BA200-7	18.9	13.5	11.1	9.5	7.9	6.3*
BA200-9	21.25	15.2	12.5	10.6	8.9	7.1*
BA200-11	29.7	21.2	17.5	14.9	12.4	9.9

## Capilano Helm Pumps Turns

GOOD

OPTIMAL

		CAPILANO HELM DISPLACEMENT (in <sup>3</sup> /rev)				
		1250V MIN	1250V MAX	1275 MIN	1275 MAX	1350
		1.7	3.4	2.7	5.4	8.0
OUTBOARD CYLINDERS	DISP. (in <sup>3</sup> )					
HC5345 – SINGLE	8.3	4.9	2.4	3.1	1.5	1.0
HC5345 – DUAL**	16.6	9.8	4.9	6.1	3.1	2.1
HC5345 – TRIPLE**	24.9	14.6*	7.3*	9.2*	4.6*	3.1
HC5345 – QUAD**	33.2	19.5*	9.5*	12.3*	6.1*	4.2
INBOARD CYLINDERS	DISP. (in <sup>3</sup> )					
BA125-7	7.2	4.2	2.1	2.7	1.3	0.9
BA135-7	8.2	4.8	2.4	3.0	1.5	1.0
BA150-7	10.2	6.0	3.0	3.8	1.9	1.3
BA175-7	13.7	8.1*	4.0*	5.1	2.5	1.7
BA150-9	13.1	7.7*	3.9*	4.9	2.4	1.6
BA175-9	17.7	10.4*	5.2*	6.6*	3.3*	2.2
BA200-7	18.9	11.1*	5.6*	7.0*	3.5*	2.4
BA200-9	21.25	12.5*	6.25*	7.9*	3.9*	2.7
BA200-11	29.7	17.5	8.7	11.0*	5.5*	3.7

\* Any system using a helm greater than 2.4 in 3/rev & Power Assist, requires dual SPA's in parallel.  
 \*\* Displacement is total effective cylinder volume (assumes cylinders are plumbed in parallel not series).

## CONTACT INFORMATION

**Teleflex Canada Technical Service**

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 e-mail: [seastar@tflexinc.com](mailto:seastar@tflexinc.com)

Tel: 604.248.3858

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Fishing Boats Unlimited  
 Costa Mesa, CA

Tel: 949-642-0882

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- Which has failed or has been damaged due to an accident or abnormal operation including racing, misuse or alterations outside our factory.
- Which has been repaired or modified by other than Teleflex Canada.
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- Which has been used with other products which, in Teleflex Canada's opinion, are incompatible with the Teleflex Canada product.

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